

MODIS-N INSTRUMENT STATUS

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92-0257-1



PRESENTATION OUTLINE

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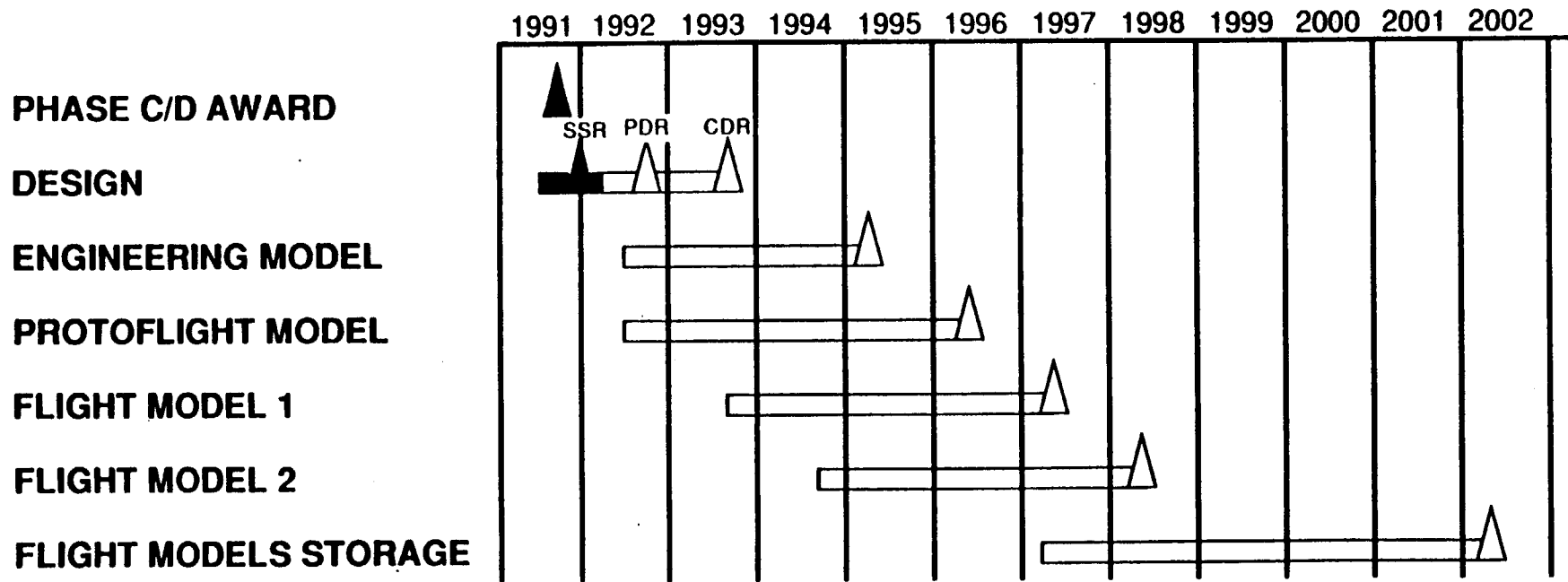
- **Introduction: MODIS-N Program**
- **Requirements Review**
- **System Overview**
- **Main Instrument Assemblies**
- **In-flight Calibration Assemblies**
- **System Performance Predictions**
- **Spacecraft and Data Interface Information**
- **Spectral Filter Discussion**



MODIS-N SUMMARY SCHEDULE



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REQUIREMENTS REVIEW

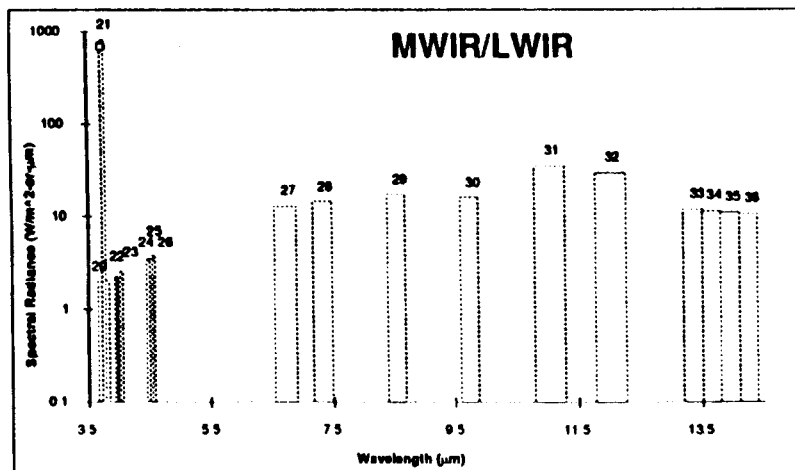
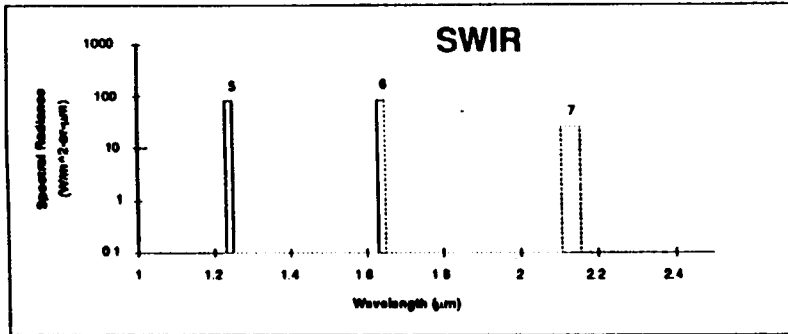
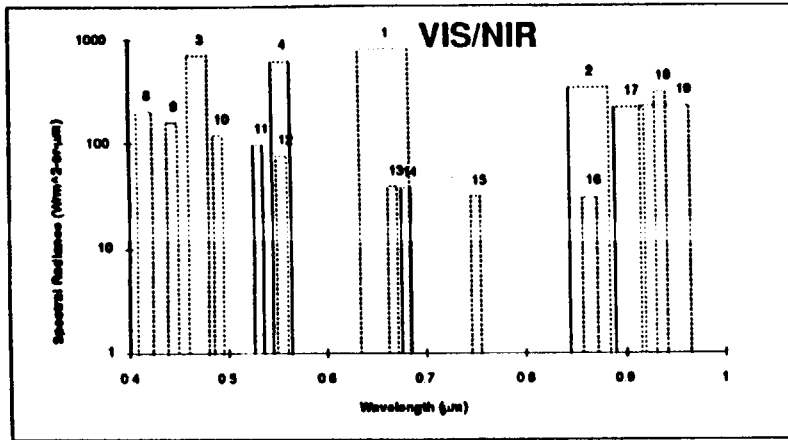


SYSTEM REQUIREMENTS

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- **Spectral Coverage** 0.407 μm - 14.385 μm , 36 Bands
- **Spectral Resolution** 10 nm $\leq \Delta\lambda \leq$ 500 nm
- **Spectral Stability** λ & $\Delta\lambda$ stable to \leq 2nm (VIS bands, desired for NIR bands)
 λ & $\Delta\lambda$ stable to \leq 1% (all other bands)
- **Spatial Coverage** $\pm 55^\circ$, 2330 km swath length at 705km
(contiguous scans at nadir at the equator)
- **Spatial Resolution** 250 m; 500 m; 1000 m at Nadir
(375.7m; 751.4m; 1502.8m at $\pm 45^\circ$)
(501.5m; 1002.9m; 2005.8m at $\pm 55^\circ$)
- **Spatial Registration** ≤ 0.1 IFOV
- **IFOV** .354 mr, .709 mr, 1.418 mr (All $\pm 6\%$)
- **Radiometric Range** 0.002% $\leq \rho \leq$ 100%, 3K $\leq T \leq$ 700K
- **Dynamic Range** NE Δ L to Lmax (requires 12 bits)
- **Radiometric Performance** 57 \leq SNR \leq 1087, 0.05 K \leq NE Δ T \leq 5.0 K
- **Polarization Insensitivity** $\leq 2\%$, 0.43 $\mu\text{m} \leq \lambda \leq$ 2.2 μm
- **Calibration Accuracy** Absolute Calibration: $\pm 1\%$ $\lambda > 3 \mu\text{m}$; $\pm 5\%$ $\lambda < 3 \mu\text{m}$;
 $\pm 2\%$ Reflectance ($\lambda < 3 \mu\text{m}$)



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MODIS-N MEETS WIDE RANGE OF SPECTRAL REQUIREMENTS





MODIS-N VIS/NIR/SWIR SPECTRAL BANDS

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BAND	λ	IFOV	$\Delta\lambda$	PURPOSE (EXAMPLES)
LAND AND CLOUD BOUNDARIES BANDS				
1	659 nm	250m	50 nm	VEG CHLOROPHYLL ABS LAND COVER TRANS.
2	865 nm	250m	40 nm	CLOUD AND VEGETATION LAND COVER TRANSF.
LAND AND CLOUD PROPERTIES BANDS				
3	470 nm	500m	20 nm	SOIL, VEGETATION DIFFERENCES
4	555 nm	500m	20 nm	GREEN VEGETATION
5	1240 nm	500m	20 nm	LEAF/CANOPY DIFFERENCES
6	1640 nm	500m	20 nm	SNOW/CLOUD DIFFERENCES
7	2130 nm	500m	50 nm	LAND AND CLOUD PROPERTIES
OCEAN COLOR BANDS				
8	415 nm	1000m	15 nm	CHLOROPHYLL
9	443 nm	1000m	10 nm	CHLOROPHYLL
10	490 nm	1000m	10 nm	CHLOROPHYLL
11	531 nm	1000m	10 nm	CHLOROPHYLL
12	555 nm	1000m	10 nm	SEDIMENTS
13	667 nm	1000m	10 nm	SEDIMENTS, ATMOSPHERE
14	681 nm	1000m	10 nm	CHLOROPHYLL FLUORESCENCE
15	750 nm	1000m	10 nm	AEROSOL PROPERTIES
16	865 nm	1000m	15 nm	AEROSOL/ATMOSPHERIC PROPERTIES
ATMOSPHERE/CLOUD BANDS				
17	905 nm	1000m	30 nm	CLOUD/ATMOSPHERIC PROPERTIES
18	936 nm	1000m	10 nm	CLOUD/ATMOSPHERIC PROPERTIES
19	940 nm	1000m	50 nm	CLOUD/ATMOSPHERIC PROPERTIES



MODIS-N MWIR/LWIR/SPECTRAL BANDS

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BAND	λ	IFOV	$\Delta\lambda$	PURPOSE (EXAMPLES)
THERMAL BANDS				
20	3.75 μm	1000m	0.18 μm	SEA SURFACE TEMPERATURE
21	3.75 μm	1000m	0.05 μm	FOREST FIRES/VOLCANOES
22	3.96 μm	1000m	0.05 μm	CLOUD/SURFACE TEMPERATURE
23	4.05 μm	1000m	0.05 μm	CLOUD/SURFACE TEMPERATURE
24	4.47 μm	1000m	0.05 μm	TROPOSPHERIC TEMPERATURE/CLOUD FRACTION
25	4.52 μm	1000m	0.05 μm	TROPOSPHERIC TEMPERATURE/CLOUD FRACTION
26	4.57 μm	1000m	0.05 μm	TROPOSPHERIC TEMPERATURE/CLOUD FRACTION
27	6.72 μm	1000m	0.36 μm	MID-TROPOSPHERIC HUMIDITY
28	7.33 μm	1000m	0.30 μm	UPPER-TROPOSPHERIC HUMIDITY
29*	8.55 μm	1000m	0.30 μm	SURFACE TEMPERATURE
30	9.73 μm	1000m	0.30 μm	TOTAL OZONE
31	11.03 μm	1000m	0.50 μm	CLOUD/SURFACE TEMPERATURE
32	12.02 μm	1000m	0.50 μm	CLOUD HEIGHT & SURFACE TEMPERATURE
33	13.34 μm	1000m	0.30 μm	CLOUD HEIGHT & FRACTION
34	13.64 μm	1000m	0.30 μm	CLOUD HEIGHT & FRACTION
35	13.94 μm	1000m	0.30 μm	CLOUD HEIGHT & FRACTION
36	14.24 μm	1000m	0.30 μm	CLOUD HEIGHT & FRACTION

* DELETED 29 HI

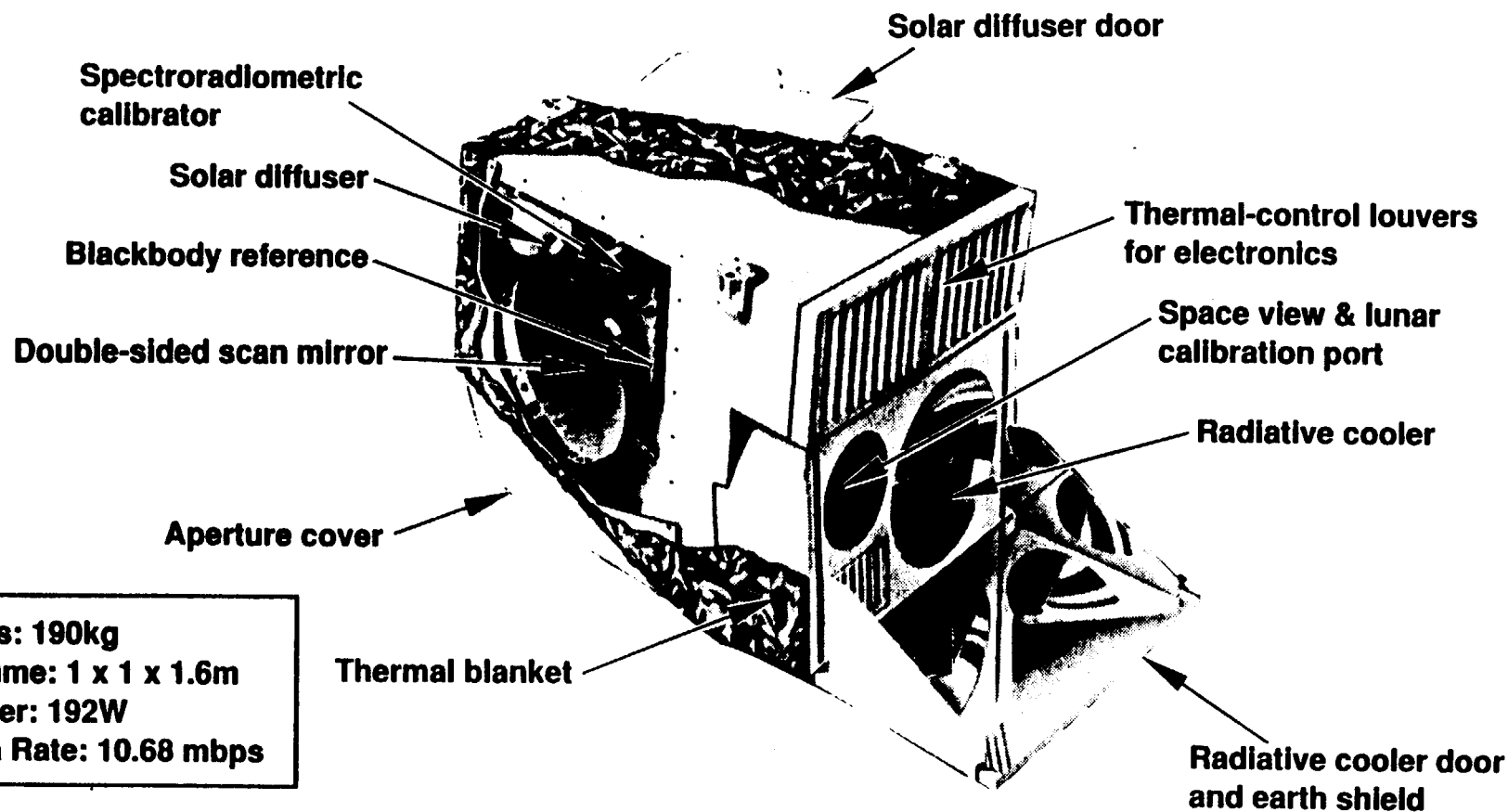
SYSTEM OVERVIEW

MODIS-N CUTAWAY SHOWS KEY SUBSYSTEMS

91-4-147

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Mass: 190kg
Volume: 1 x 1 x 1.6m
Power: 192W
Data Rate: 10.68 mbps

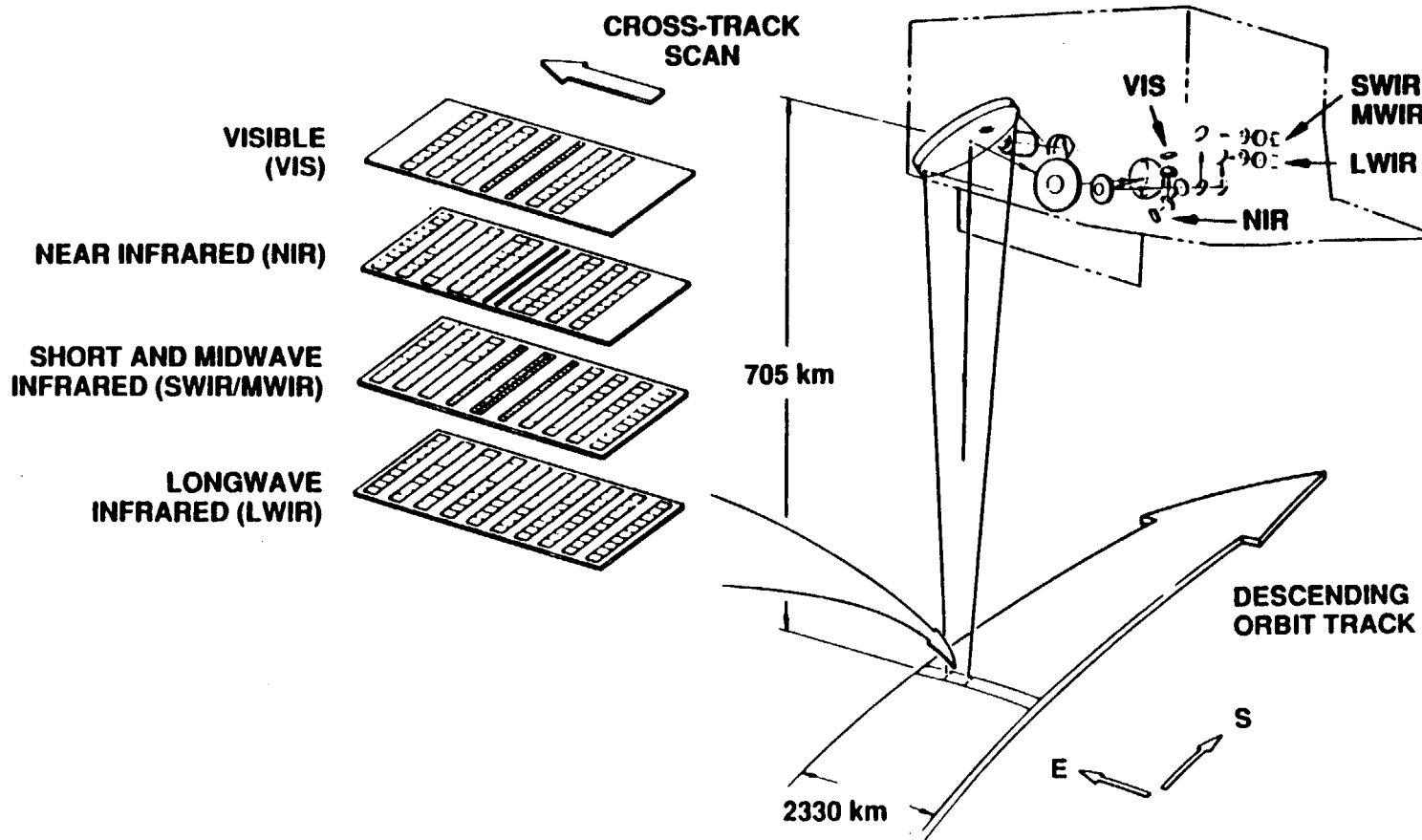
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DICHROIC BEAMSPLITTERS SEPARATE ENERGY TO FOUR COREGISTERED OBJECTIVES AND FOCAL PLANES



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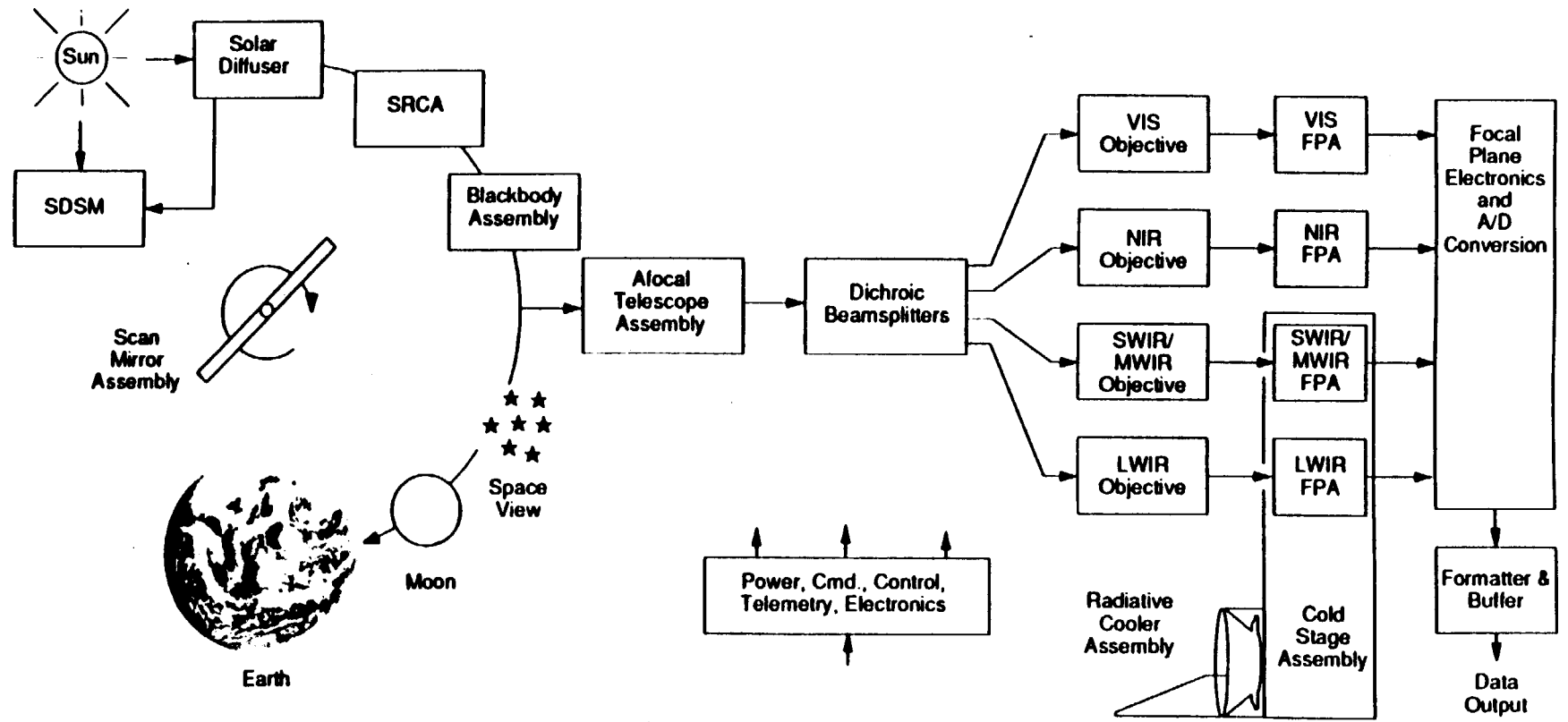




FROM PHOTONS TO DATA



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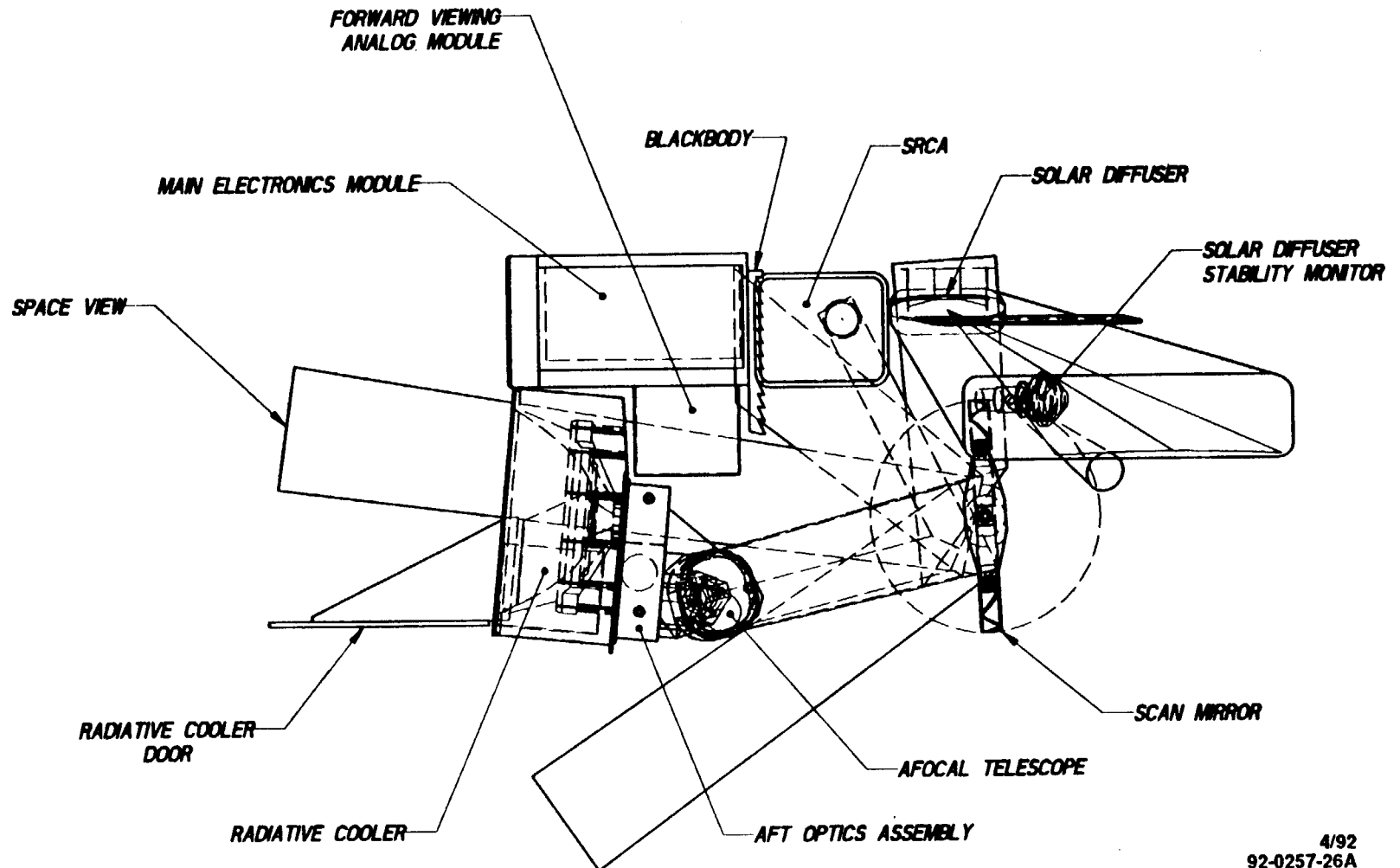




SCAN AND CALIBRATION VIEWS

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MODIS-N BASELINE INSTRUMENT PARAMETERS

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ORBIT	705.3 km, 10:30 AM ASCENDING, 1:30 PM ASCENDING
SWATH	±55°, 10.0 km TRACK x 2330 km SCAN
SCANNING	360° SCAN, DOUBLE SIDED, 20.4 RPM, 0.450s ACTIVE SCAN TIME
IFOV	0.354 mr (0.25 km), 0.709 mr (0.50 km), 1.418 mr (1.0 km)
TELESCOPE	2-MIRROR OFF-AXIS GREGORIAN, EPD 17.8 CM, AFOCAL, 4X MAG
SPECTRAL BANDS	36 FROM 0.415 μm TO 14.3 μm
SPECTRAL SEPARATION	DICHROIC BEAMSPLITTERS AND SPECTRAL FILTERS
DWELL TIME	83.7 μs (0.25 km), 167.3 μs (0.50 km), 334.6 μs (1.0 km)
DETECTOR MATERIAL	SILICON (0.4 μm ≤ λ ≤ 0.95 μm), PV HgCdTe (1 μm ≤ λ ≤ 10 μm), PC HgCdTe (λ > 10 μm)
DETECTOR READOUT	CAPACITIVE TRANSIMPEDANCE AMPLIFIERS (CTIA)
IR DETECTOR COOLING	THEMATIC MAPPER-DERIVATIVE, PASSIVE RADIATIVE COOLER, 85K
CALIBRATION	LABORATORY, GROUND TRUTH, ON-BOARD BLACKBODY, SOLAR DIFFUSER, SRCA, SDSM
DATA RATE	10.10 MBPS (DAY MODE), 2.71 MBPS (NIGHT MODE)
SIZE, WEIGHT, POWER	0.97m x 1.59m x 0.99m, 223.0 kg, 225W

MAIN INSTRUMENT ASSEMBLIES

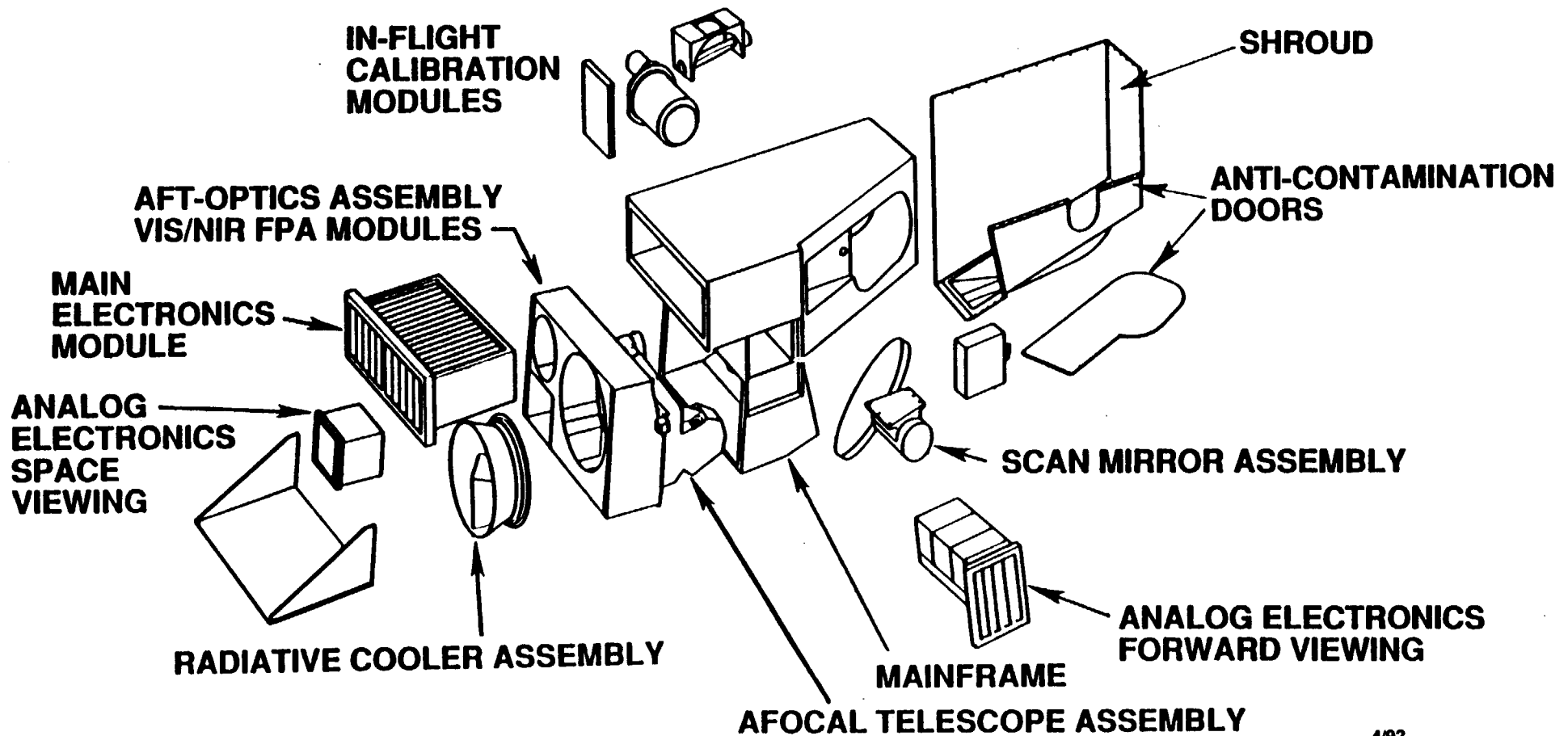


MODULAR DESIGN FACILITATES ASSEMBLY, INTEGRATION AND TEST

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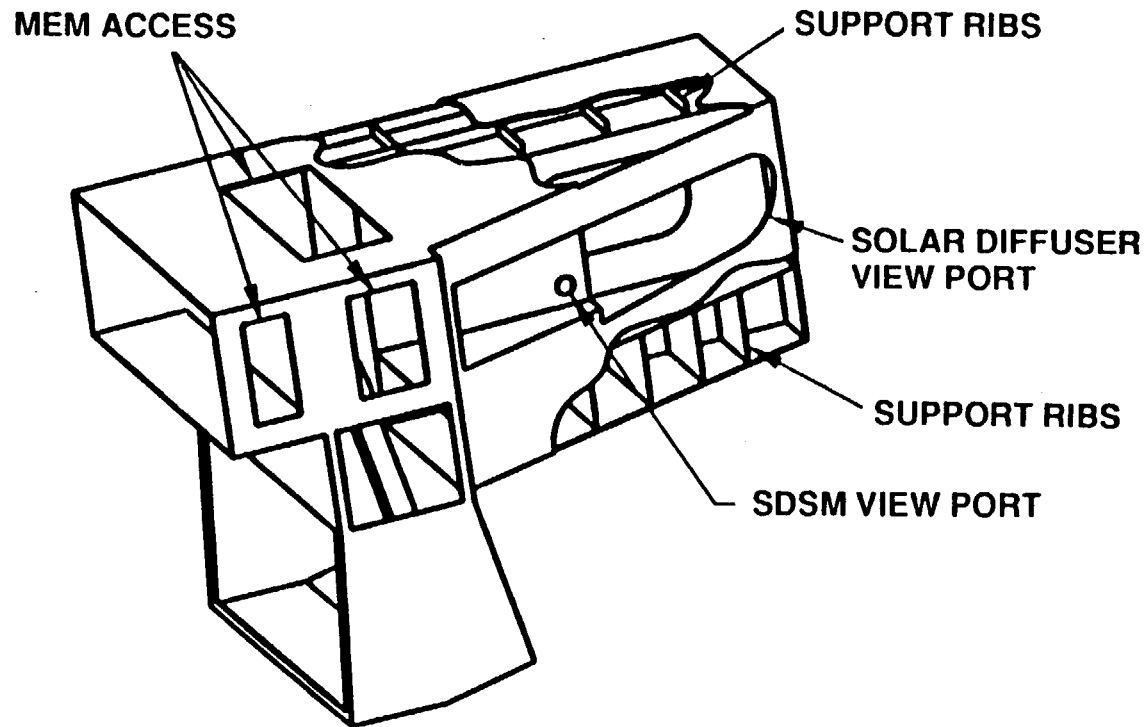
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MODIS-N MAINFRAME SUPPORTS MAJOR SUBASSEMBLIES

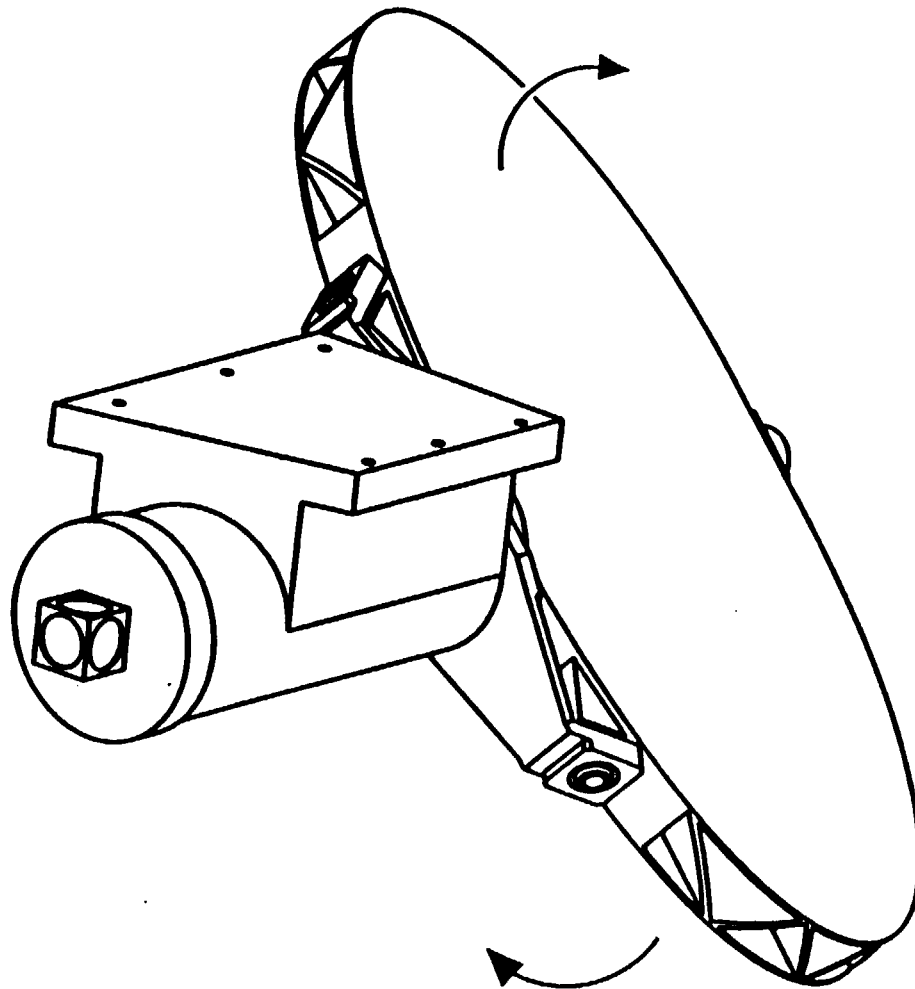




MODIS-N EMPLOYS 2-SIDED SCAN MIRROR

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DESIGN REQUIREMENTS:

SIZE: 57.15 x 14.13x 5.08 cm

SCAN RATE: 20.44 RPM

SCAN PERIOD: 2.935 ± 0.001 s

VELOCITY: 2.1405 ± 0.0017 rad/s

OPERATING LIFE: $1E8$ revs

POSITION KNOWLEDGE: 30 arc sec

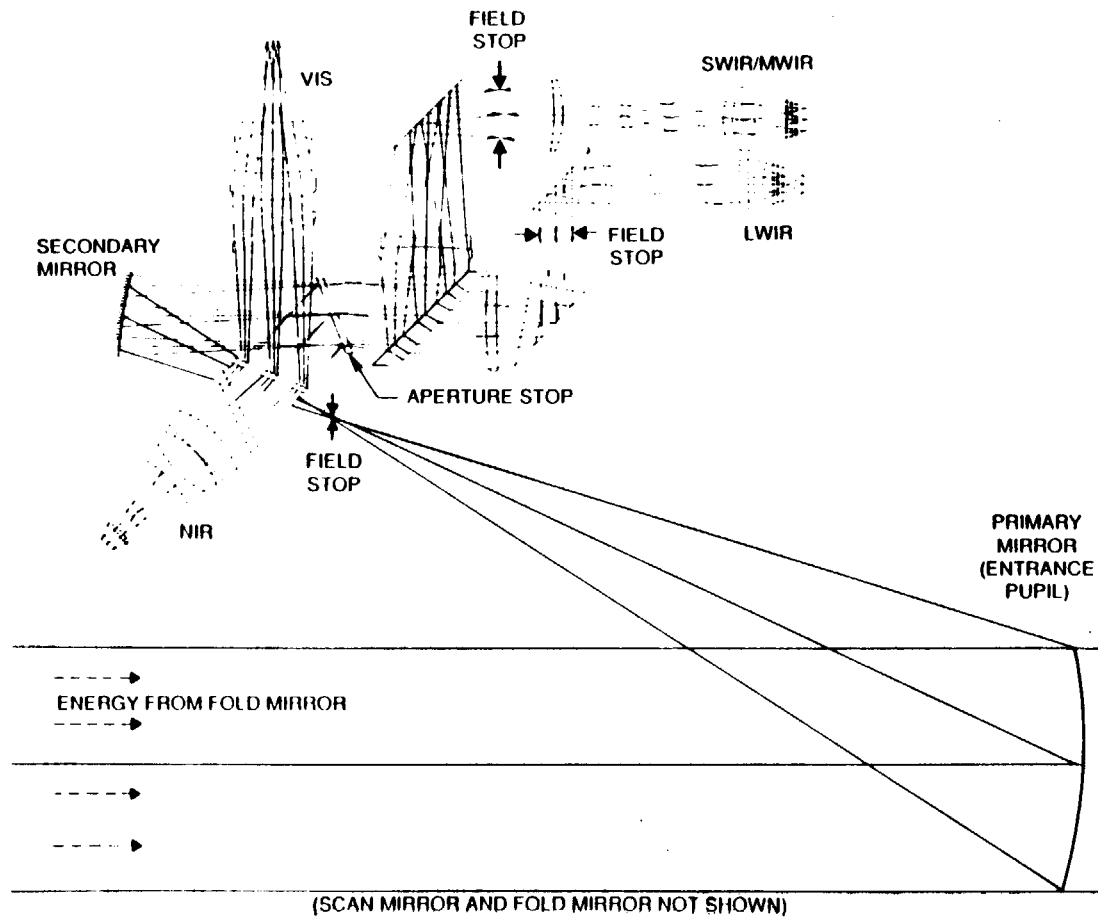
ANGLE OF INCIDENCE; $38 \pm 27.5^\circ$

LOW POLARIZATION: ENHANCED
SILVER COATINGS

OPTICAL DESIGN UTILIZES REFLECTIVE AFOCAL TELESCOPE WITH FOUR REFRACTIVE OBJECTIVE ASSEMBLIES



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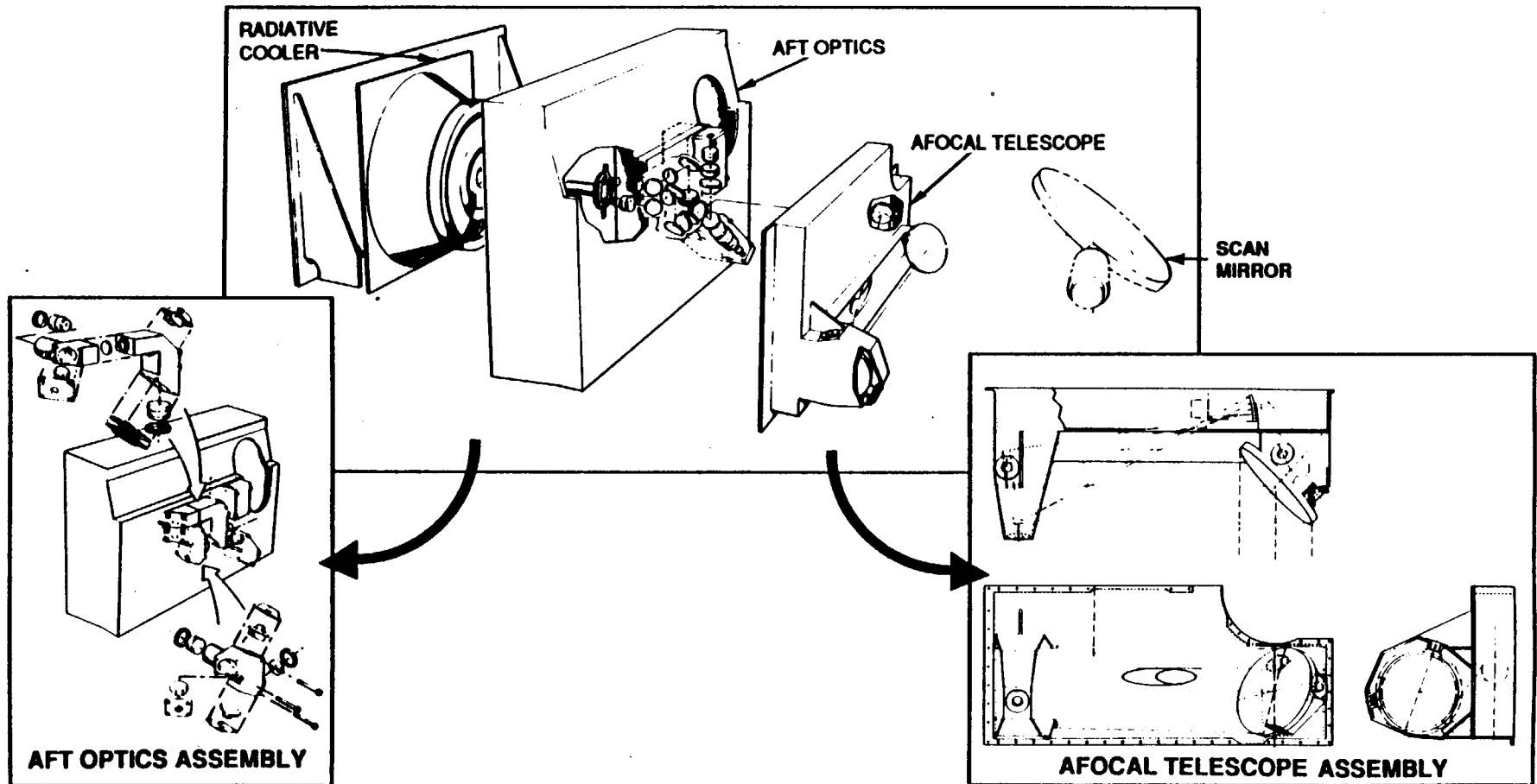




MODIS-N TELESCOPE AND AFT-OPTICS ASSEMBLY

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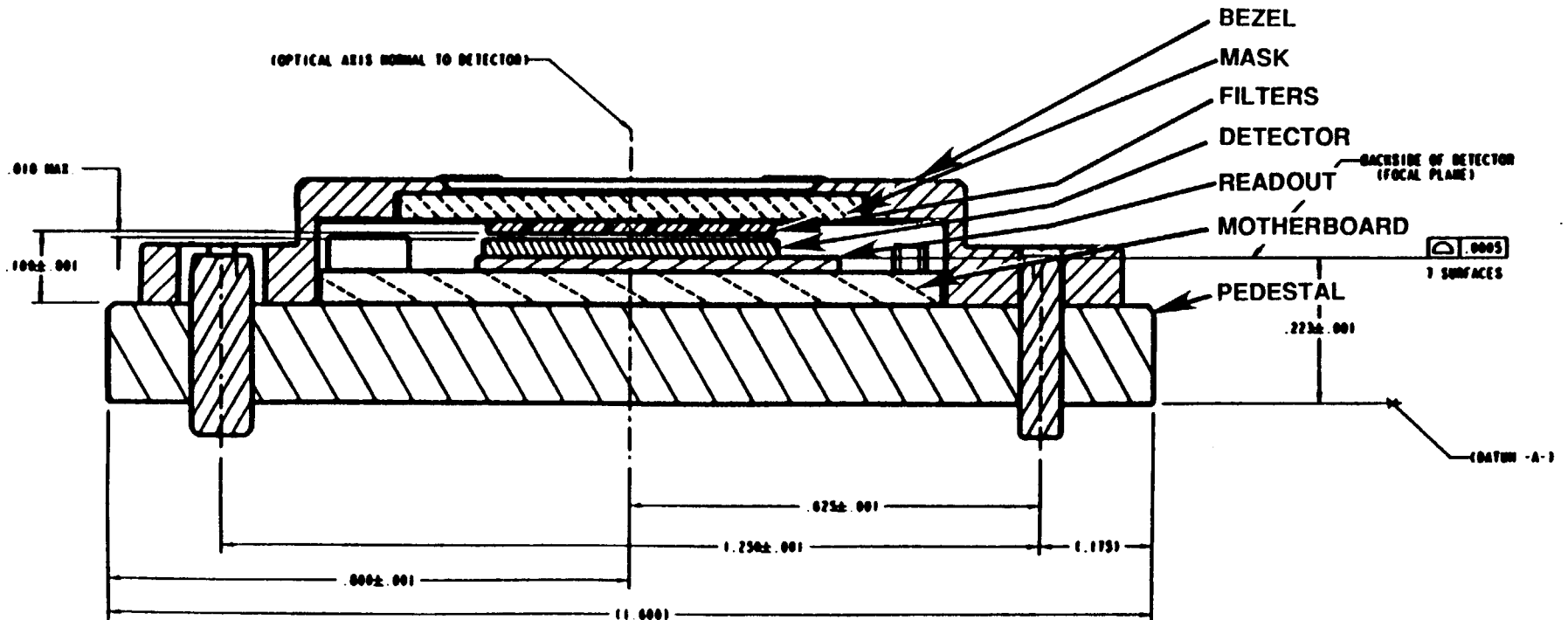




SPECTRAL FILTERS MOUNTED CLOSE TO DETECTORS



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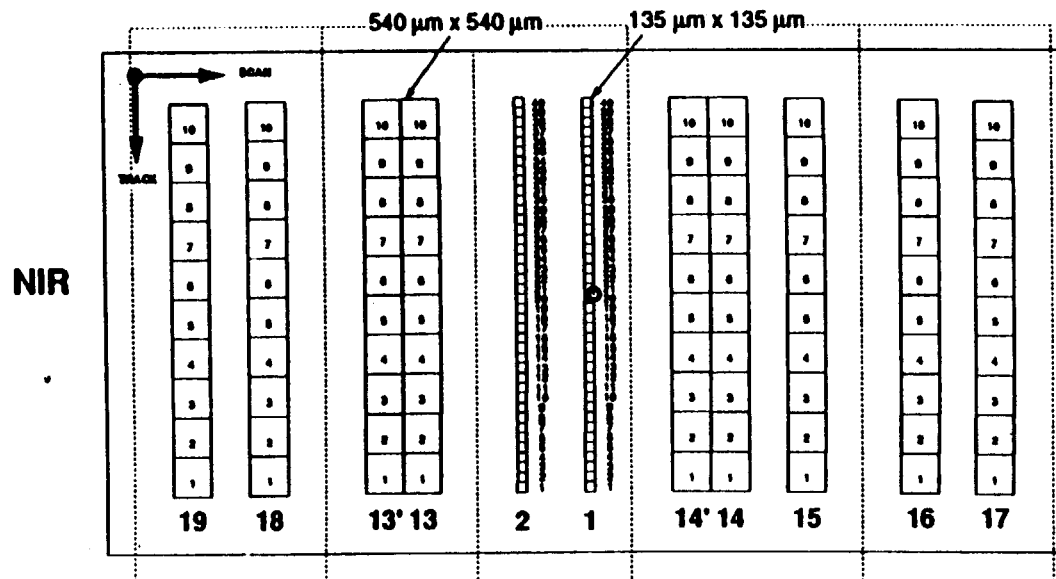
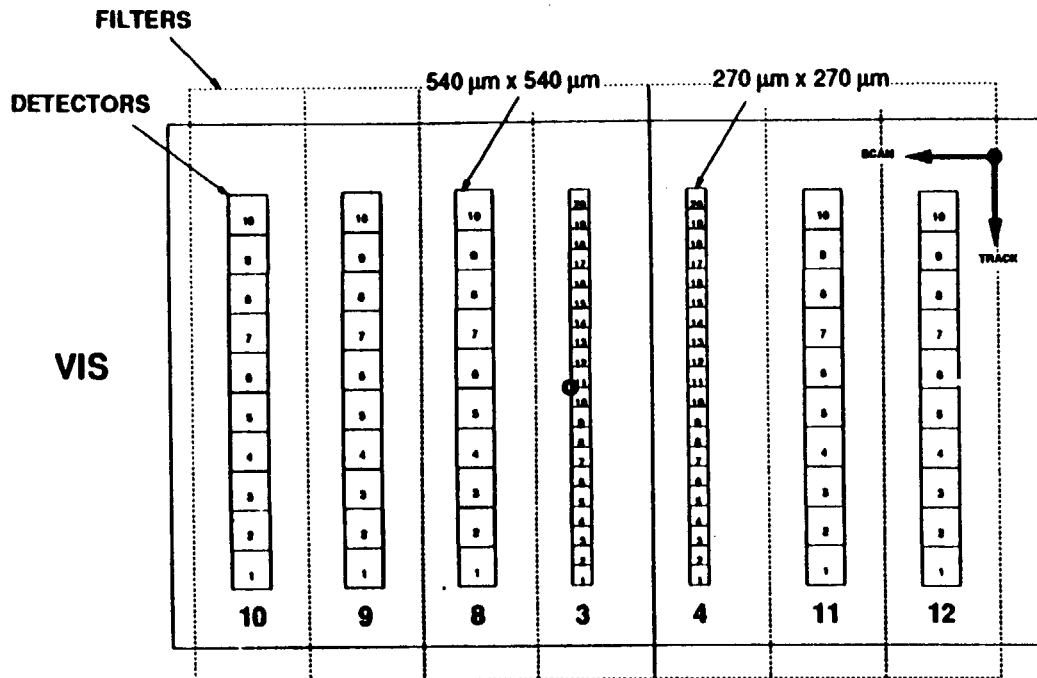


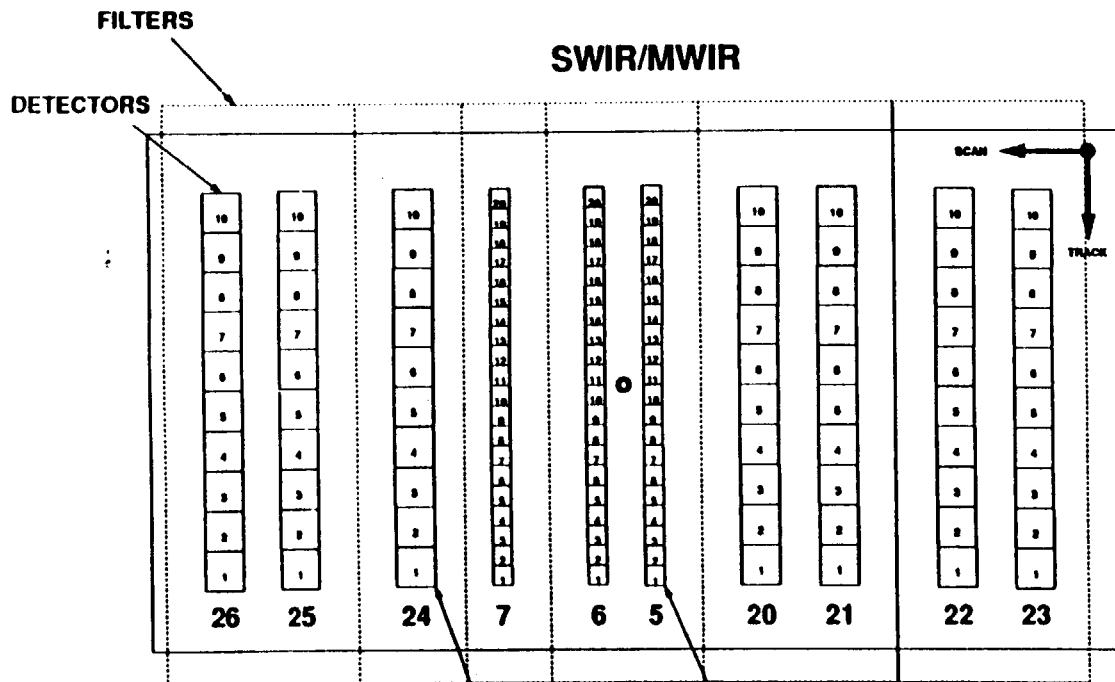
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MODIS-N FOCAL PLANE LAYOUTS MINIMIZE EFFECTS OF OPTICAL DISTORTION

FIGURE SHOWS:

- PIXEL LOCATIONS
- PIXEL ID NUMBERS
- FILTER SUBSTRATES
- SCAN AND TRACK
- OPTICAL AXIS



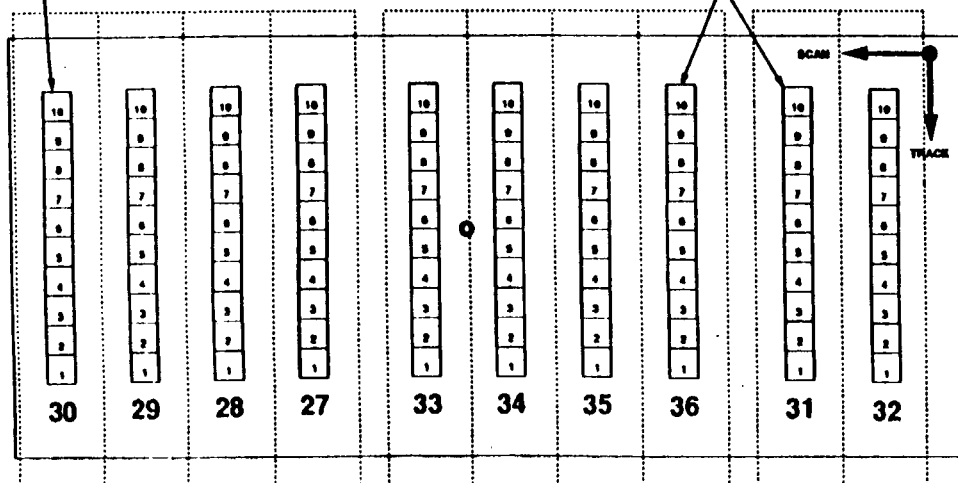


540 μm x 540 μm 270 μm x 270 μm

400 μm x 400 μm

LWIR

400 μm x 380 μm



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**SMALLER PIXELS
IN LWIR
($\approx 400 \mu\text{m}$ Sq.)
MINIMIZE
DETECTOR NOISE**

FIGURE SHOWS:

- PIXEL LOCATIONS
- PIXEL ID NUMBERS
- FILTER SUBSTRATES
- SCAN AND TRACK
- OPTICAL AXIS

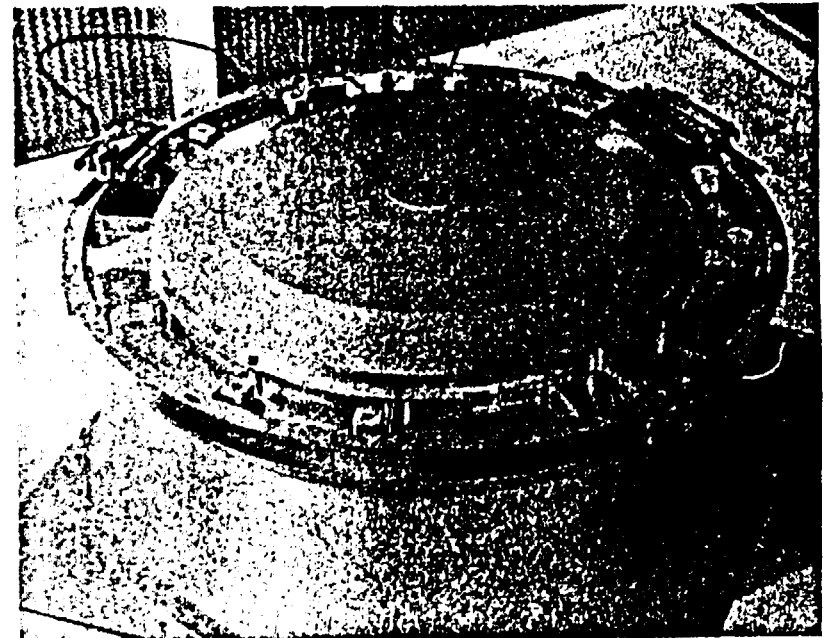
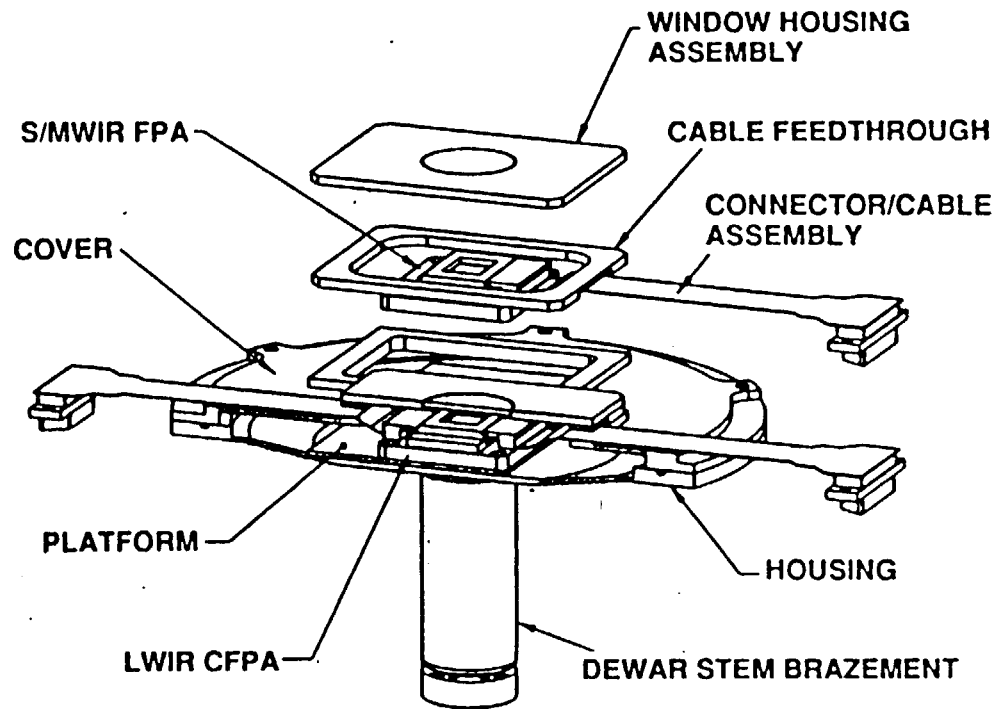




RADIATIVE COOLER ASSEMBLY IS ENHANCED THEMATIC MAPPER (ETM) DERIVATIVE



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ETM COOLER

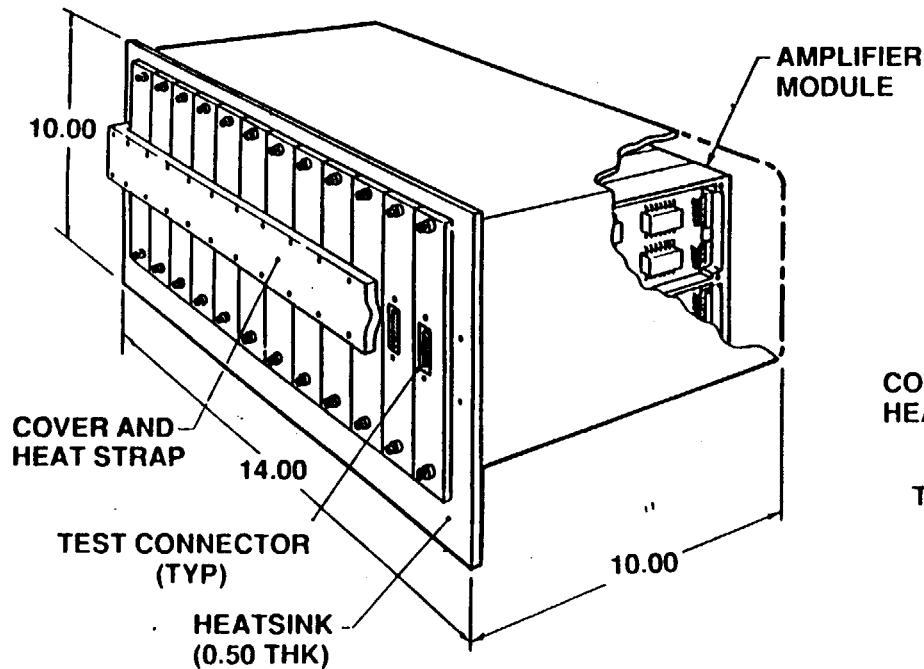
COLD STAGE ASSEMBLY
• 85K COLD STAGE TEMPERATURE



ELECTRONICS HOUSED IN TWO MODULES

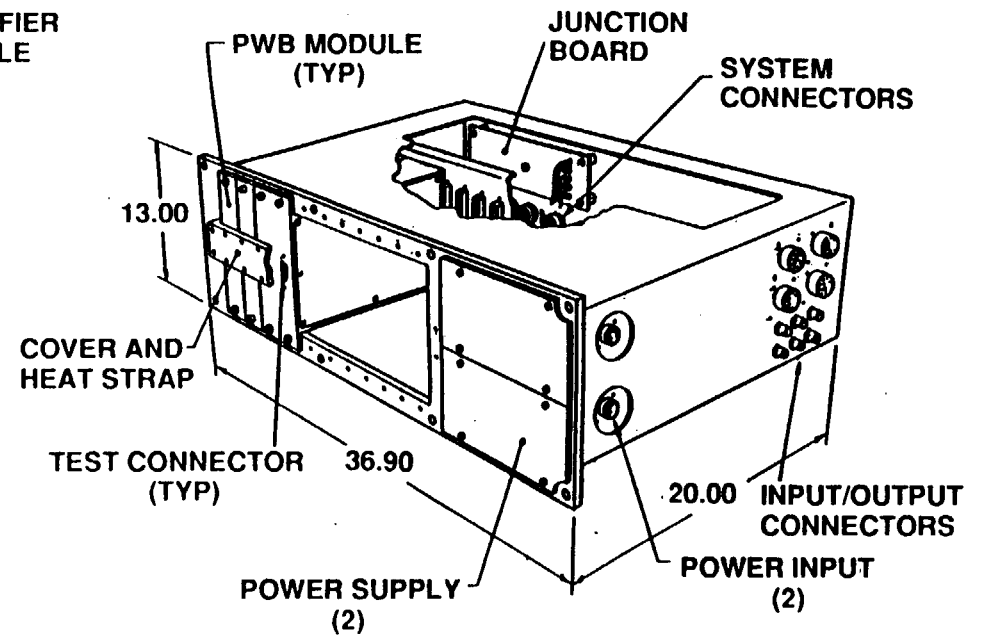


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ANALOG ELECTRONICS MODULE SPACE VIEWING

- Analog processing (FPAs)
- A/D conversion
- Isolates sensitive analog signals
- AEM - forward viewing not shown



MAIN ELECTRONICS MODULE

- Power, command, control
- Data formatting
- 15 Mb FIFO memory

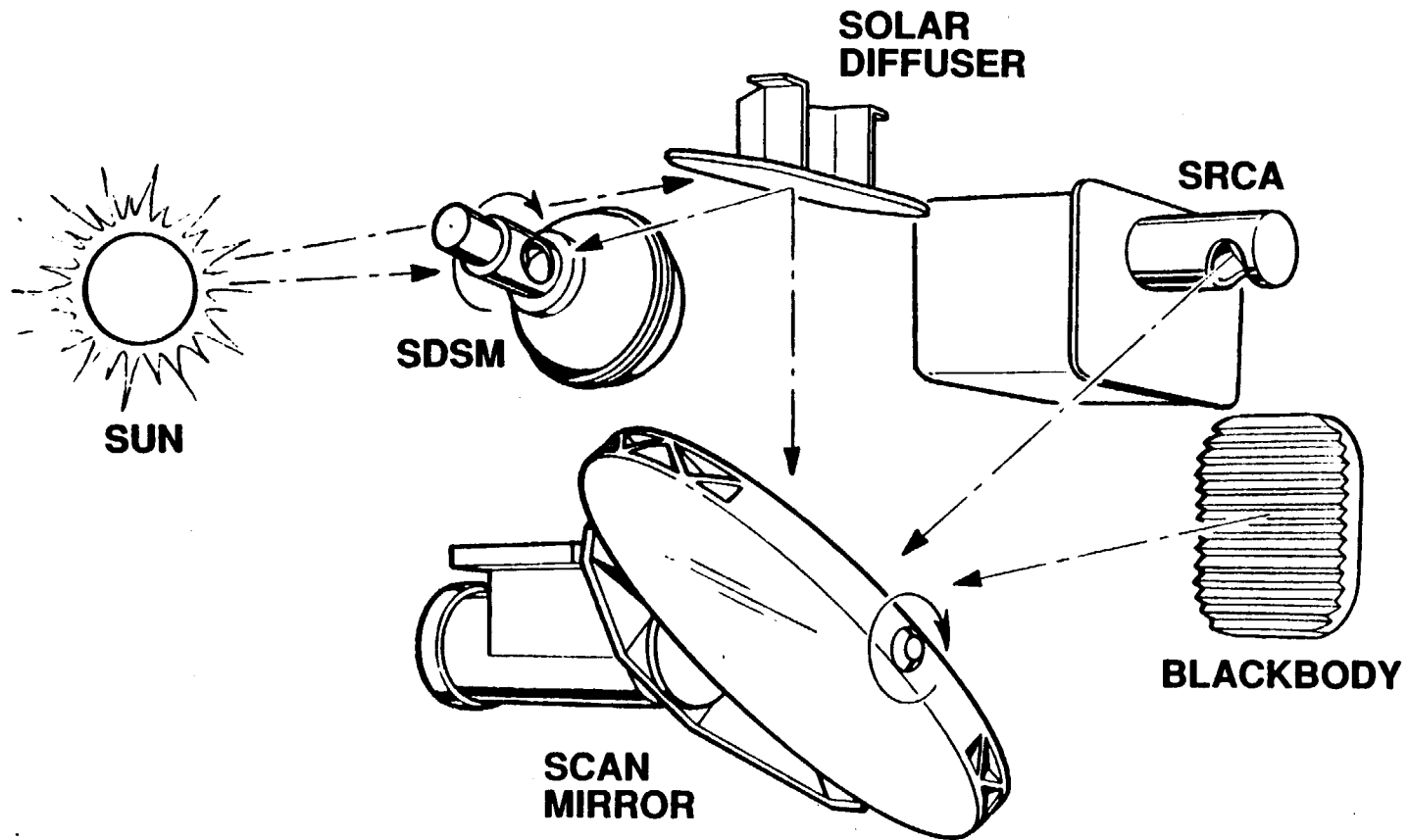
IN-FLIGHT CALIBRATION ASSEMBLIES



MODIS-N IN-FLIGHT CALIBRATORS

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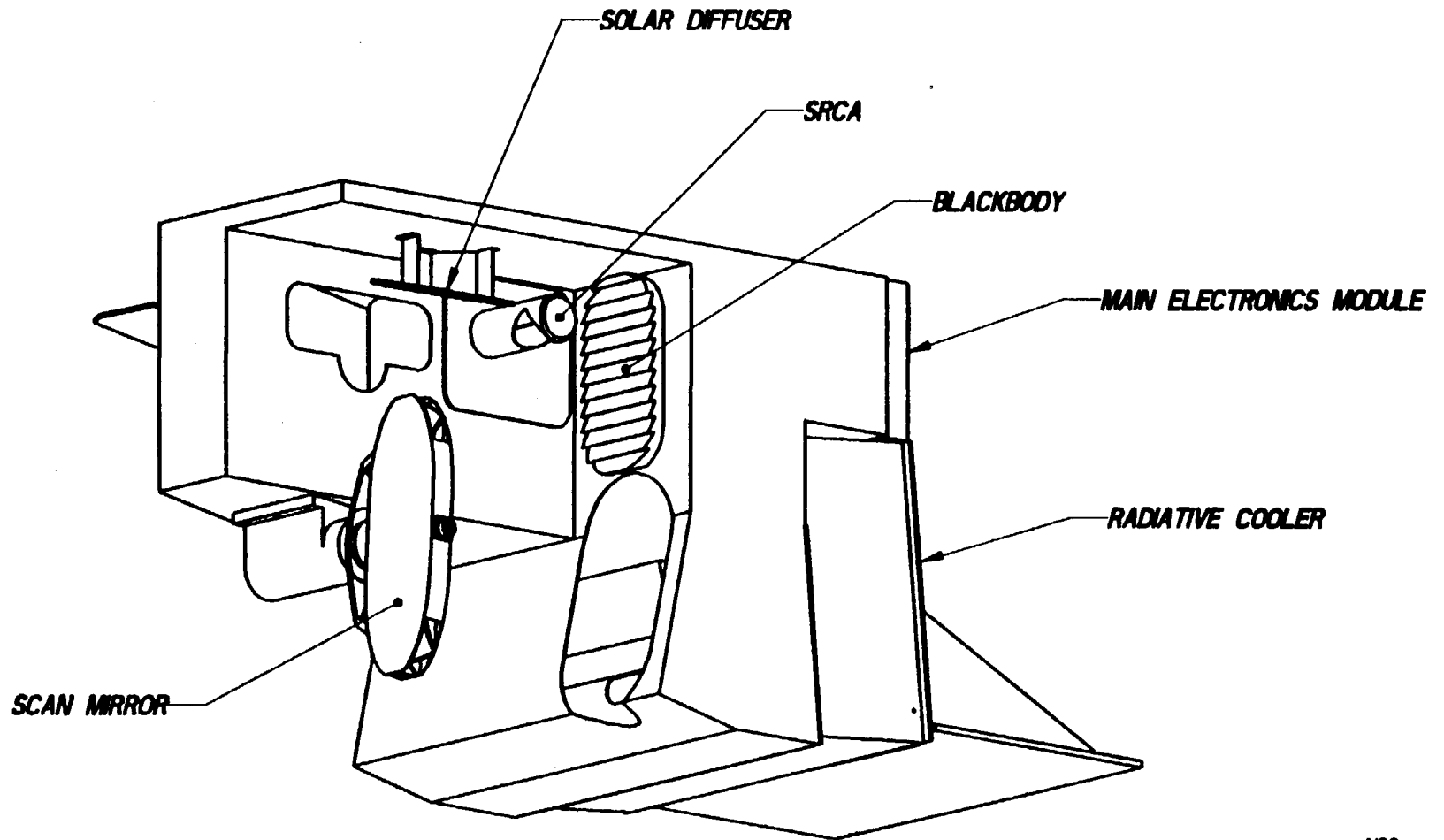




MODIS-N INTERIOR VIEW



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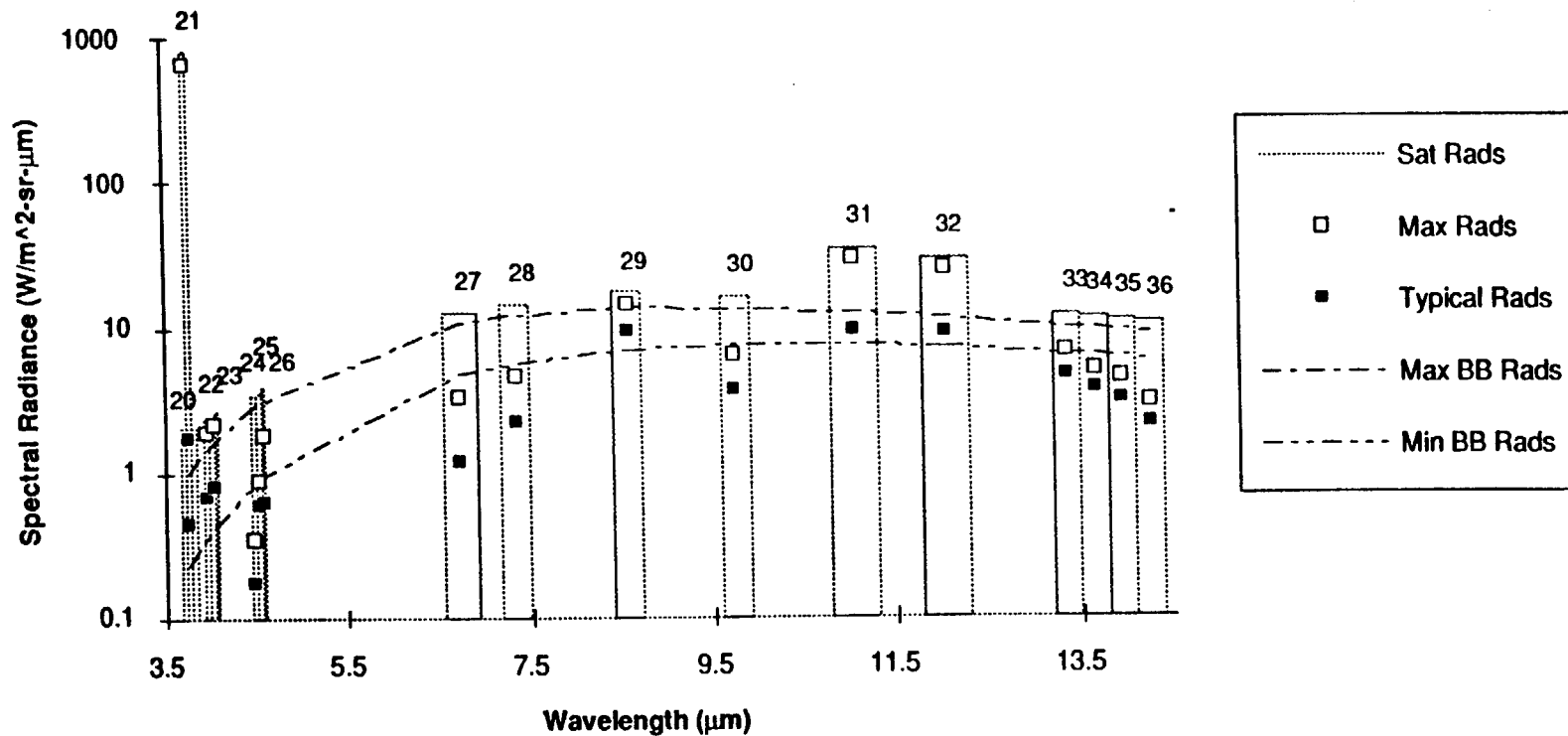
EMISSIVE BANDS ACCOMMODATE FULL RANGE OF SIGNAL LEVELS



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MODIS-N

Typical, Saturation and Blackbody Radiances



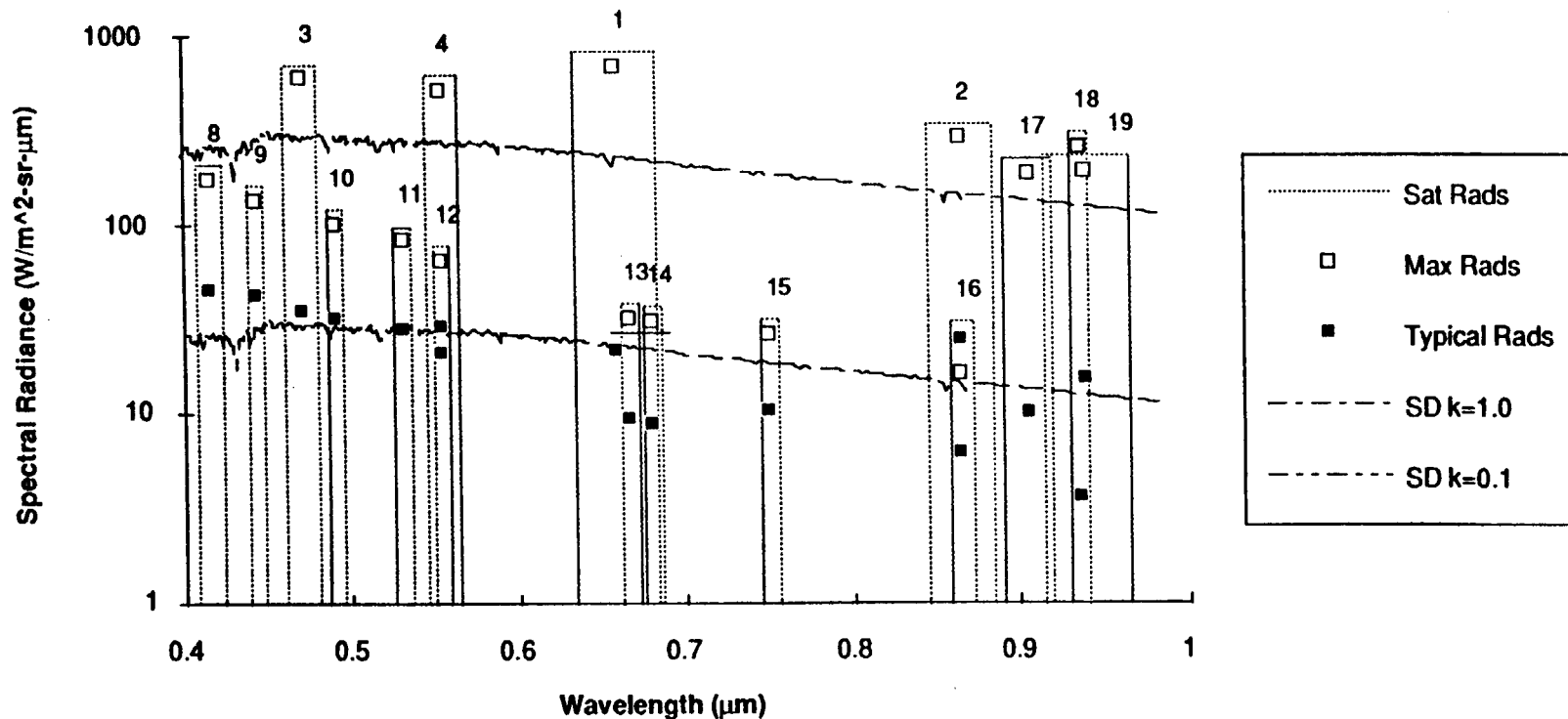


REFLECTIVE BANDS COVER WIDE SIGNAL RANGE



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MODIS-N
Typical, Saturation and Diffuser Radiances



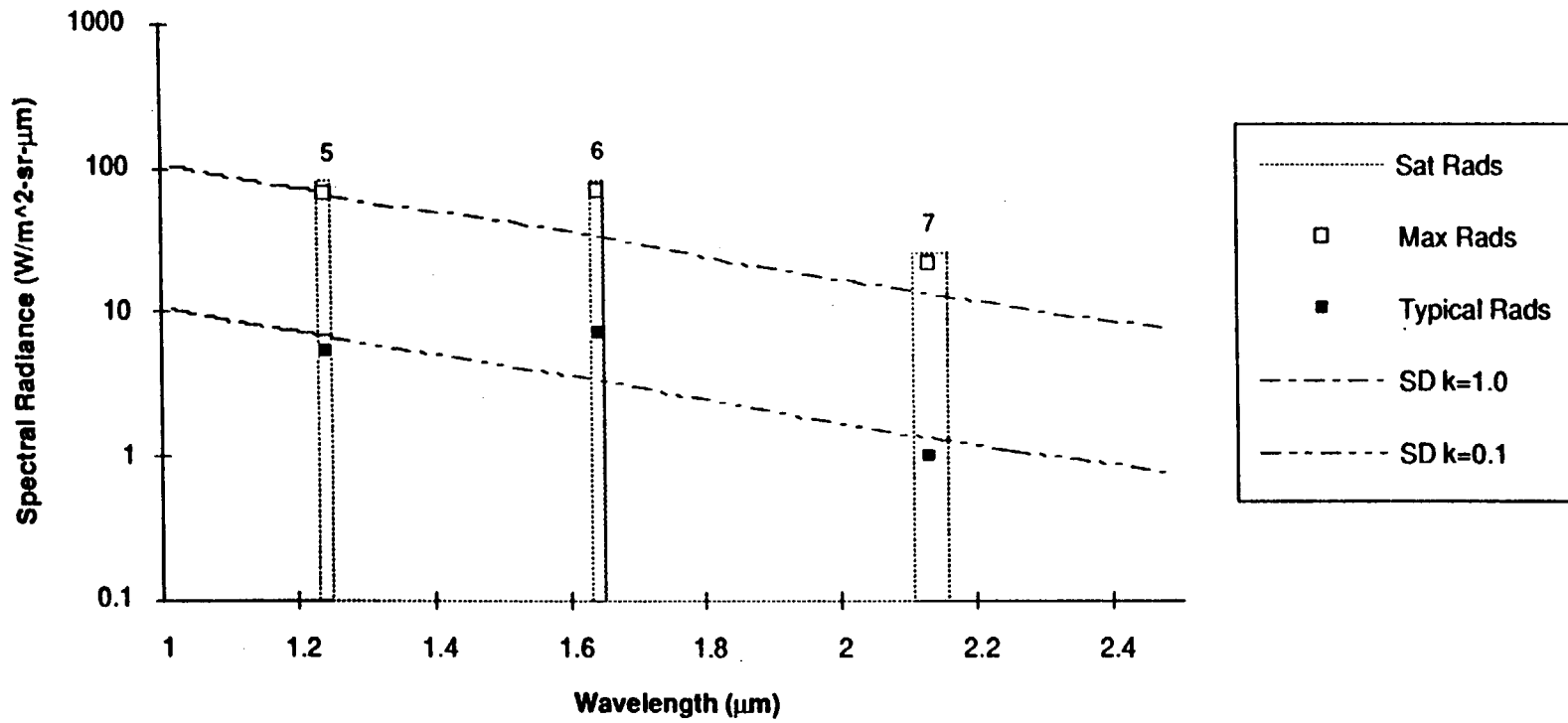


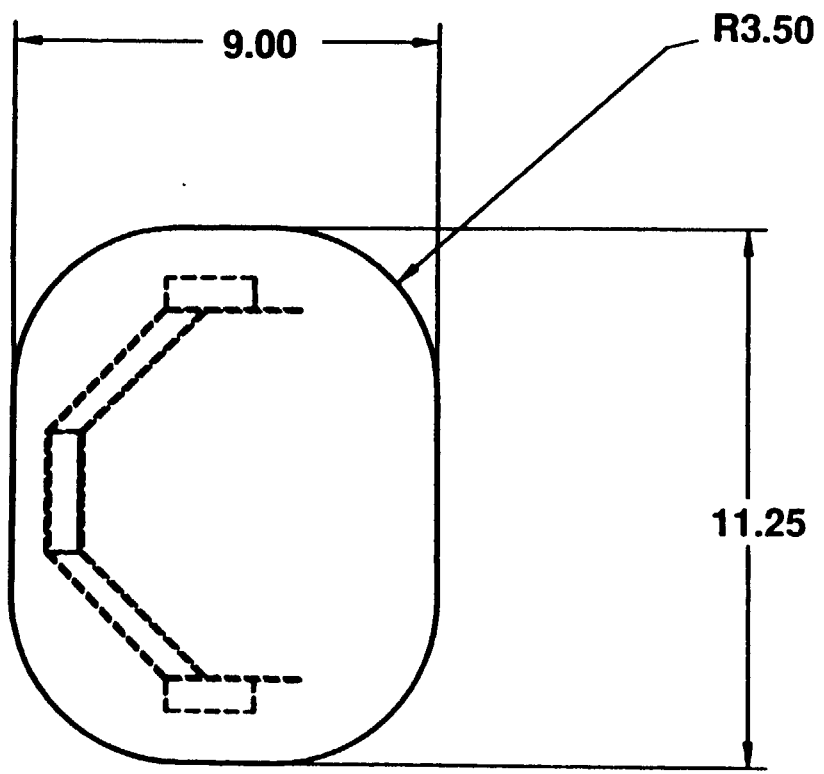
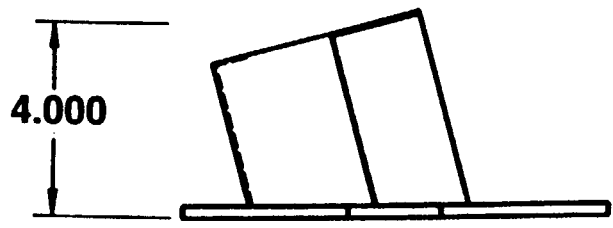
SIGNAL LEVELS FOR SWIR BANDS



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MODIS-N
Typical, Saturation and Diffuser Radiances





- BRDF: 0.18/sr
- EFFECTIVE ALBEDO: 46%
- ALSO USED WITH 10% SCREEN



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**FULL APERTURE
SOLAR DIFFUSER
PROVIDES
ACCURATE AND
STABLE
RADIOMETRIC
CALIBRATION**

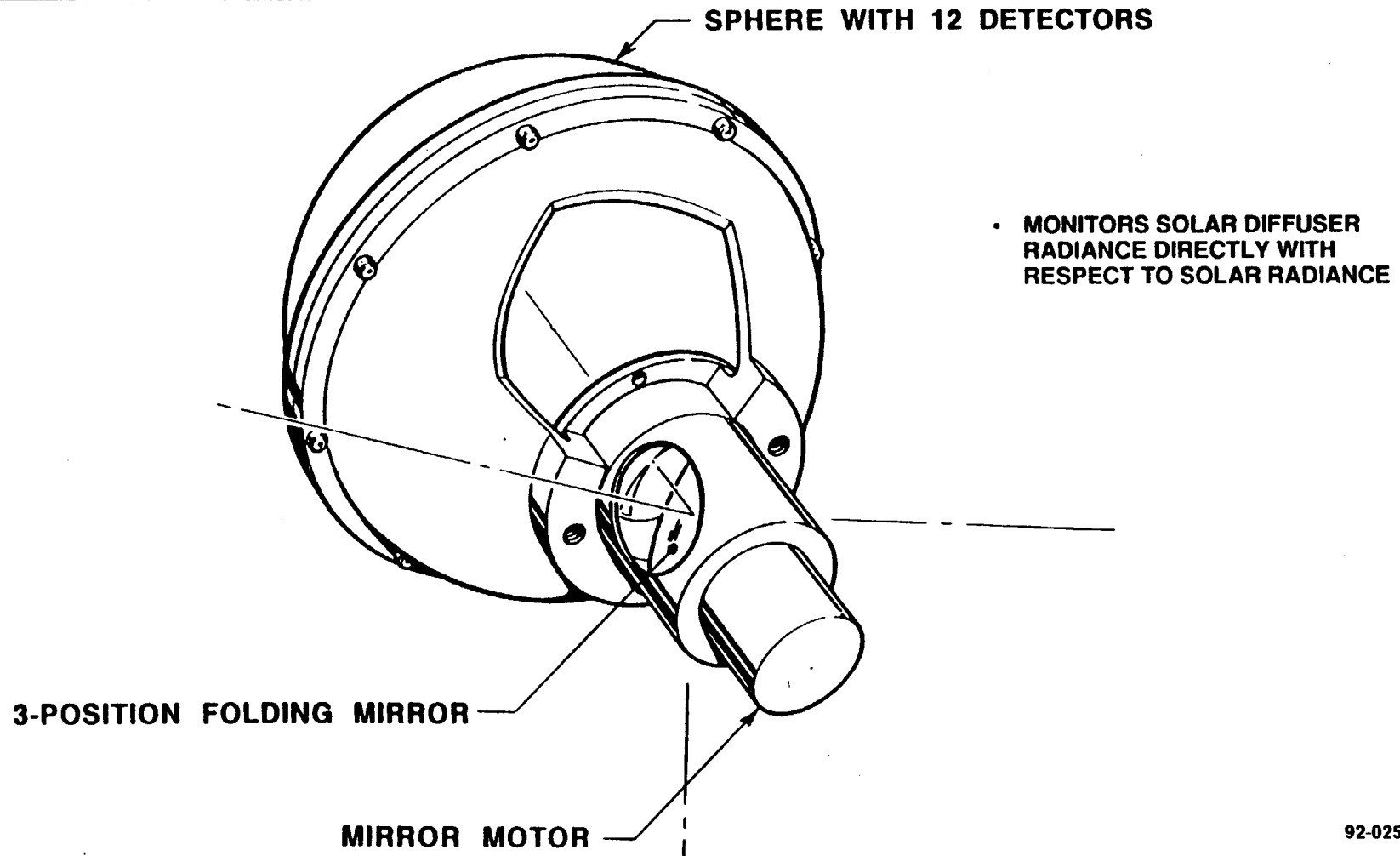




NEW SDSM DESIGN USES INTEGRATING SPHERE



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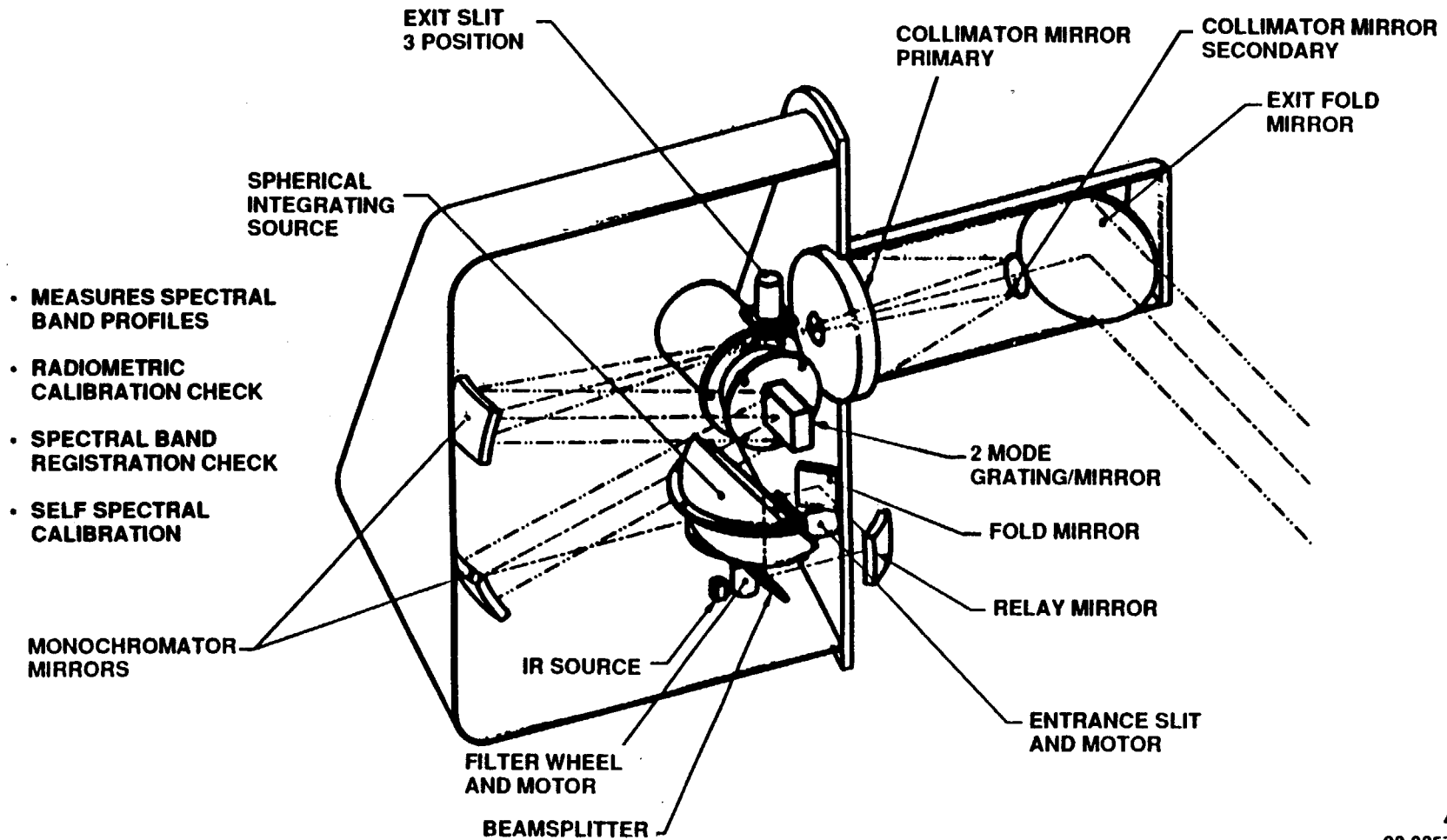




SRCA PROVIDES EXTENSIVE IN-FLIGHT CALIBRATION



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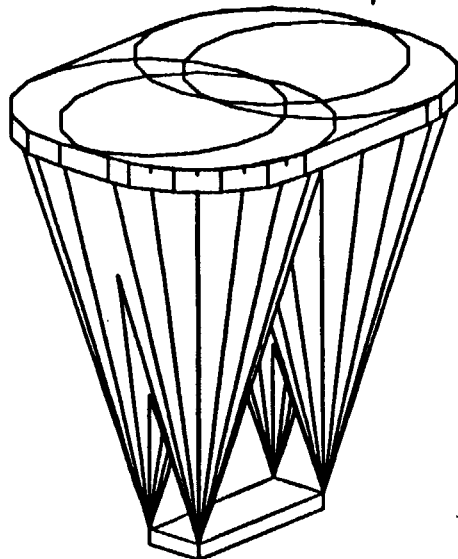


SOLID ANGLE MODEL USED TO COMPUTE BACKGROUND CAN BE INCORPORATED INTO RMM



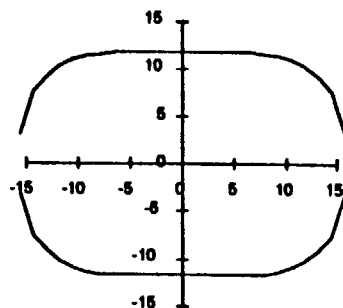
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Radiative Cooler
1st Stage
(Warm) Window

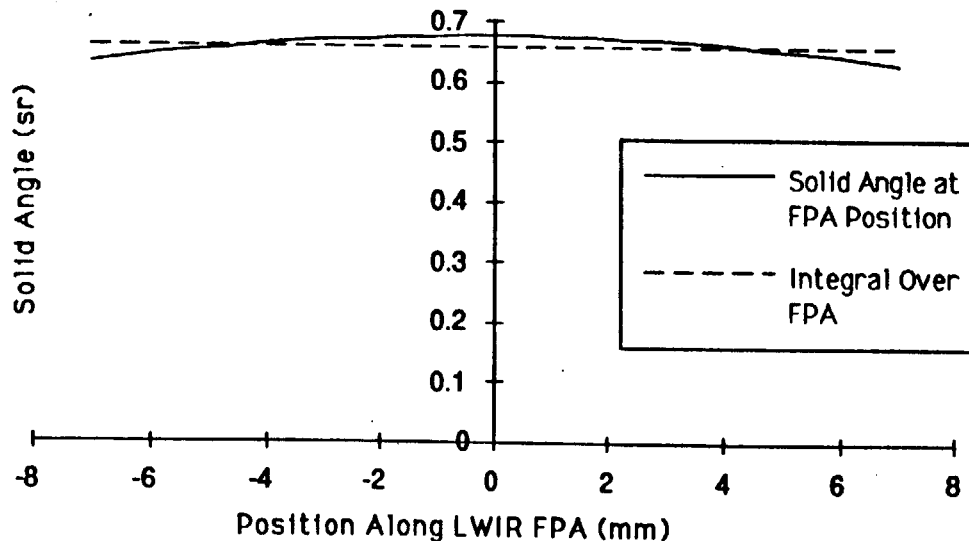


FPA

F-CONE Defines
Window Geometry



- MODEL INTEGRATES OVER TARGET AND RECEIVER SURFACES
- COMPUTES $A\Omega$ PRODUCT
- CAN BE USED TO COMPUTE Ω 's OF SCATTERED/STRAY LIGHT ON CAL TARGETS IN RMM



SYSTEM PERFORMANCE PREDICTIONS



RADIOMETRIC SENSITIVITY REMAINS HIGH FOR MODIS-N



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- **ALL 36 BANDS MEET REQUIREMENTS**
- **33 BANDS HAVE GREATER THAN 36% MARGIN (GOAL)**
- **CHANGES SINCE SSR THAT AFFECT PERFORMANCE**
 - **HIGHER TRANSMISSIONS IN ALL BUT LWIR > 11 μ m**
 - **INCREASED DYNAMIC RANGE**
 - **INCREASED BACKGROUNDS BASED ON LATEST WINDOW GEOMETRY**
 - **UPDATE OF PC DETECTOR PERFORMANCE**



MARGINS EXCEED SPECS IN ALL BANDS

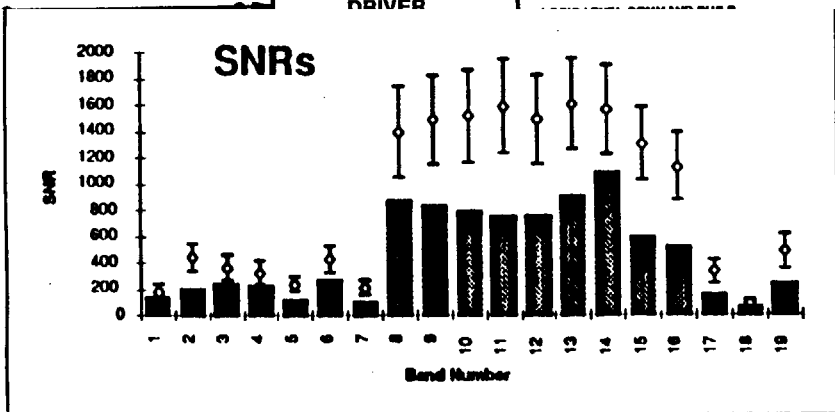


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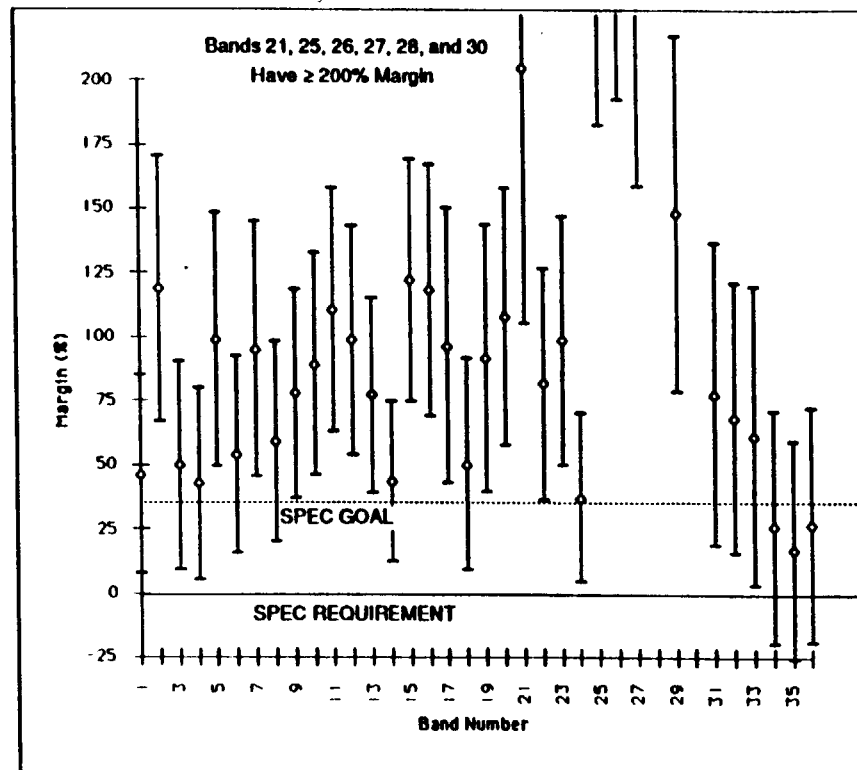
TIME
GENE

LOGIC LEVEL
COMMAND
DRIVER

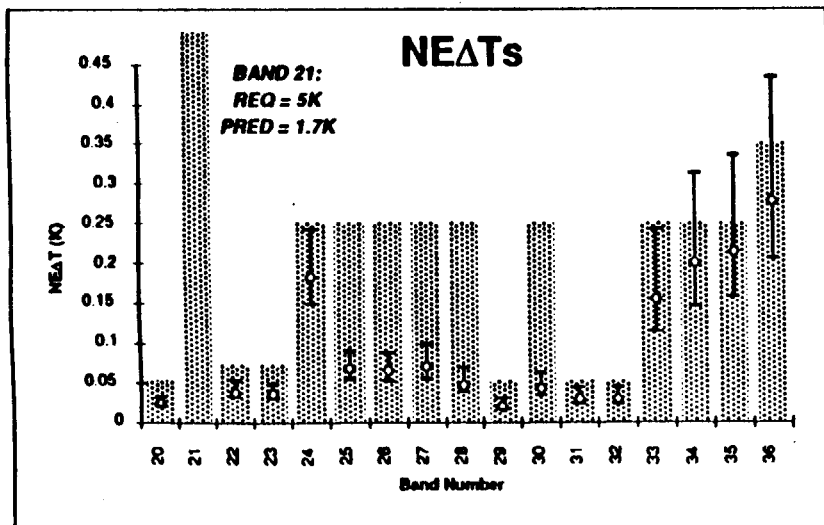
LOGIC LEVEL COMMAND BUS A



MARGINS



• ERROR BARS REPRESENT 3 SIGMA UNCERTAINTY





RADIOMETRIC ACCURACY MODEL INCLUDES ALL KEY FACTORS

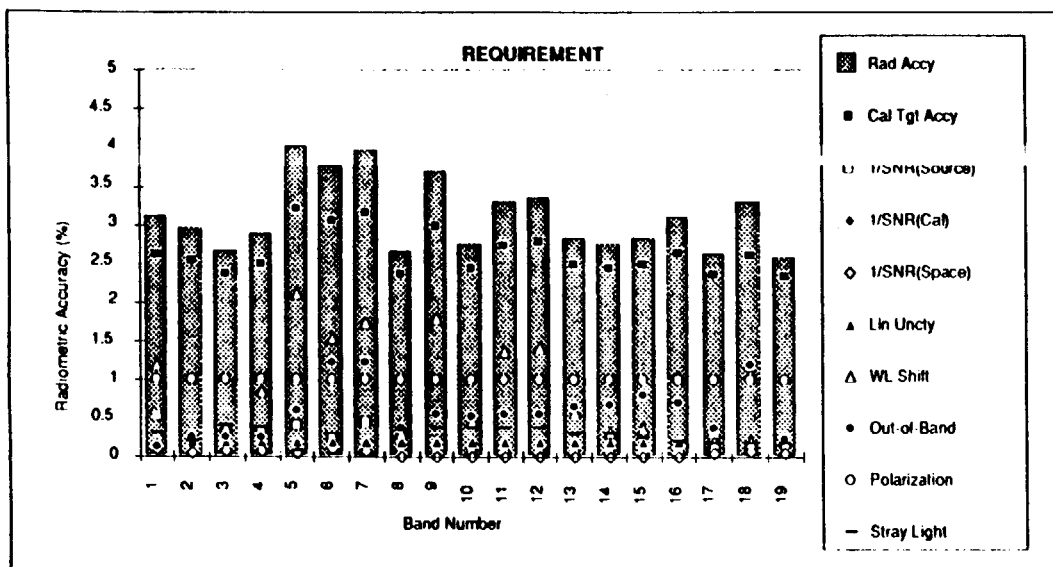


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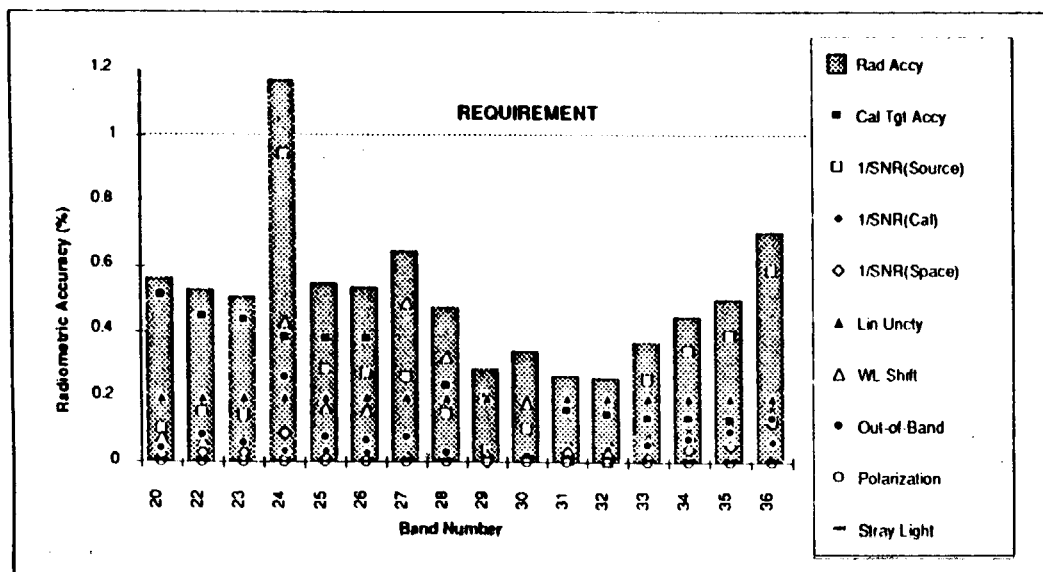
- $\lambda \leq 3 \mu\text{m}$ REQMT = 5% (1 sigma)
- $\lambda \geq 3 \mu\text{m}$ REQMT = 1% (1 sigma)
- **REFLECTANCE CALIBRATION** REQMT = 2% (Not Calculated Yet)

- **NUMEROUS CONTRIBUTORS INCLUDED**
 - CAL TARGET RADIANCE UNCERTAINTIES
 - SNR AT L_{typ}
 - SNR OF CALIBRATORS
 - NOISE IN SPACE PORT
 - UNCERTAINTY IN RESPONSE PROFILE (Linearity)
 - POLARIZATION (2% INSTRUMENT, 50% SCENE)
 - WAVELENGTH SHIFTS
 - SCATTERED LIGHT FROM SCAN MIRROR

REFLECTIVE BANDS



EMISSIVE BANDS



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PREDICTED IN-FLIGHT RADIOMETRIC ACCURACY HAS ACCEPTABLE MARGIN IN 35 OF 36 BANDS

- BAND 24 LIMITED BY SNR AT L_{TYP} (100:1 = 1% ACCURACY)

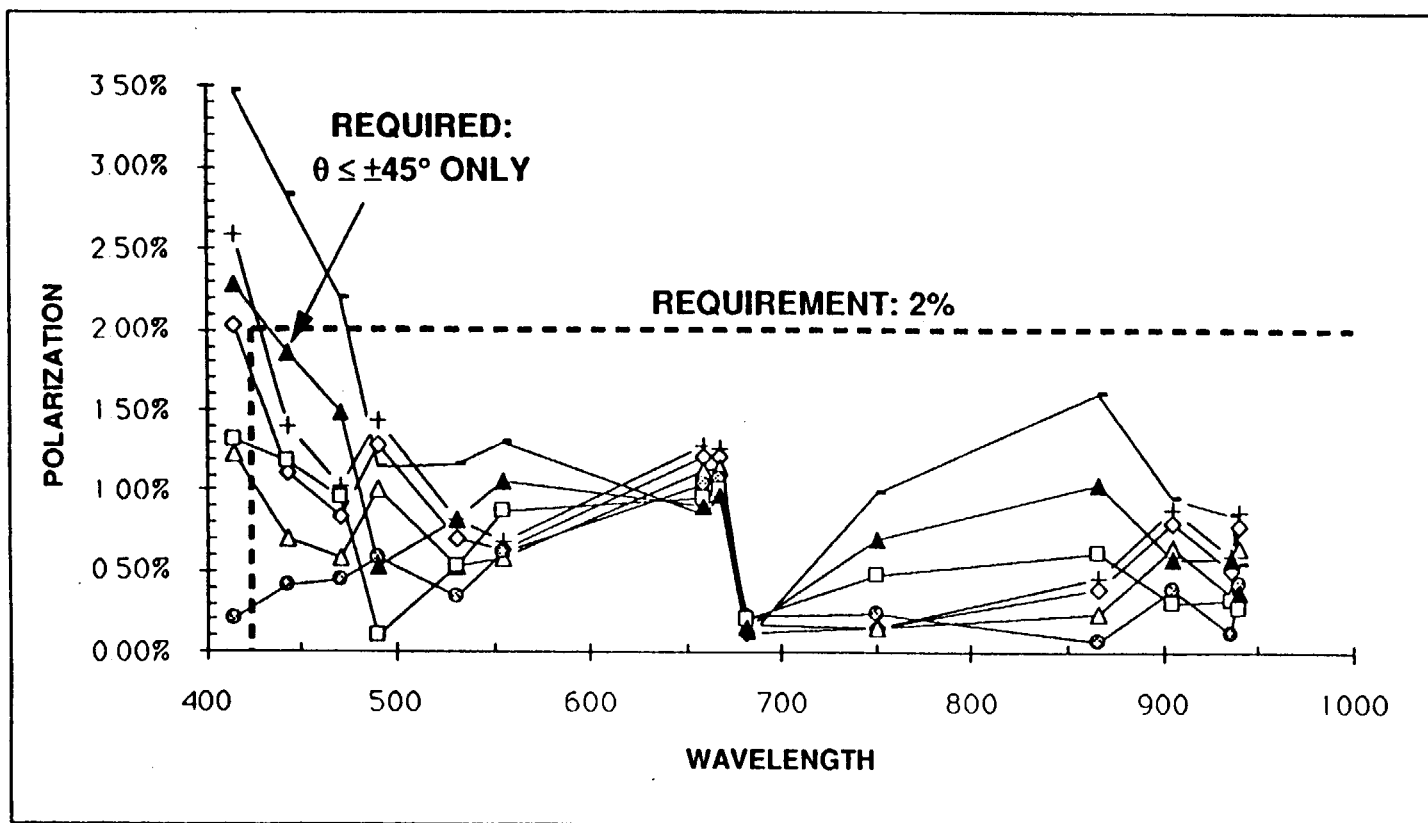




POLARIZATION SENSITIVITY FOR MODIS-N MEETS REQUIREMENTS



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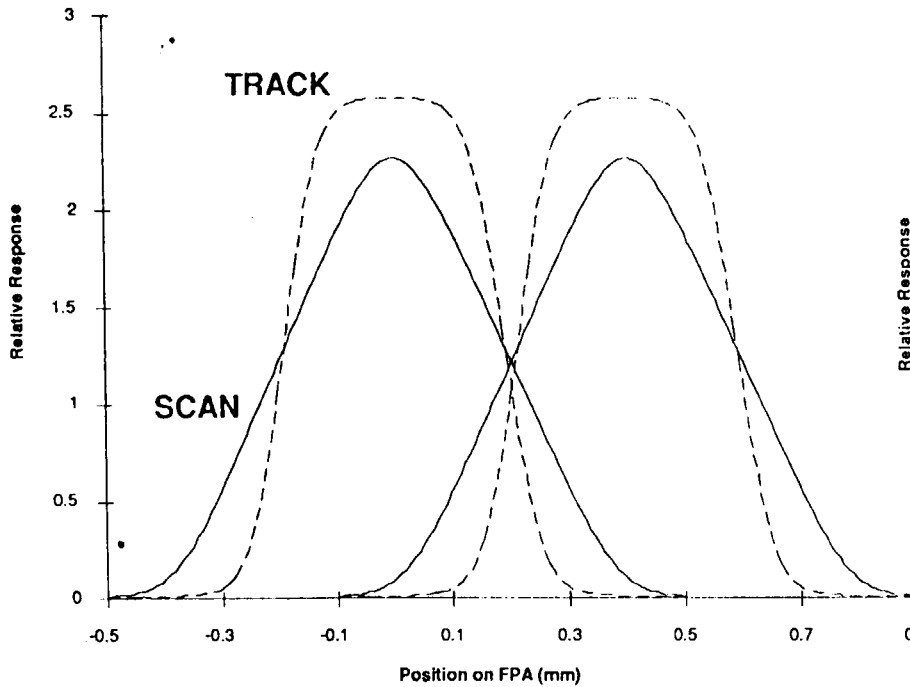
SPATIAL EFFECTS NOT CONSIDERED IN RADIOMETRIC MATH MODEL DUE TO SCENE DEPENDENCE



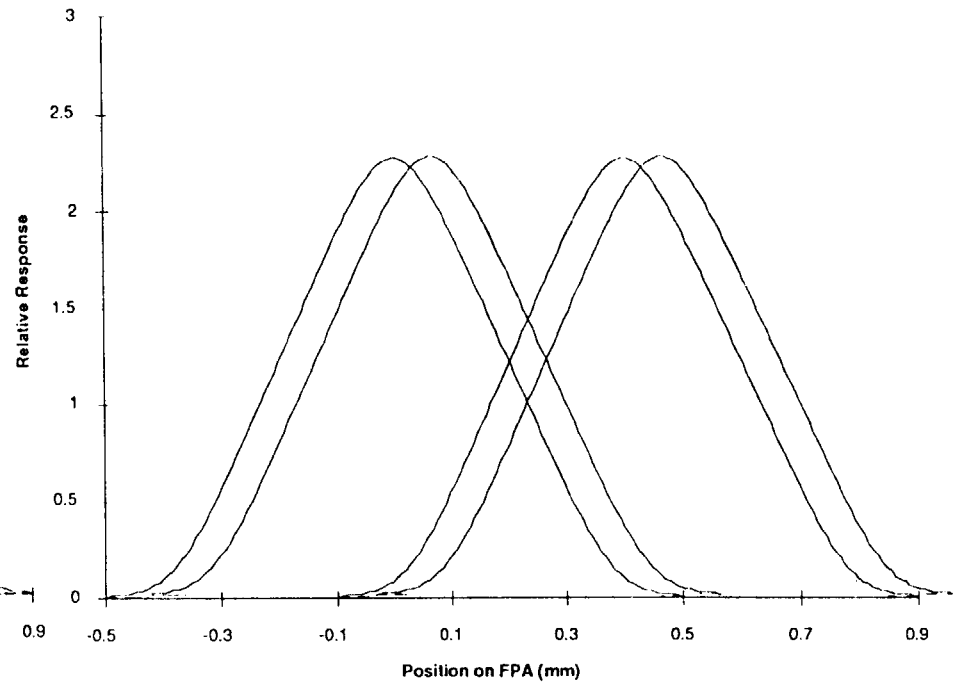
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- SIGNAL IS INTEGRAL OF PRODUCT OF LINE SPREAD FUNCTION AND SCENE DISTRIBUTION

NON-UNIFORM LINE SPREAD FUNCTIONS



MISREGISTRATION



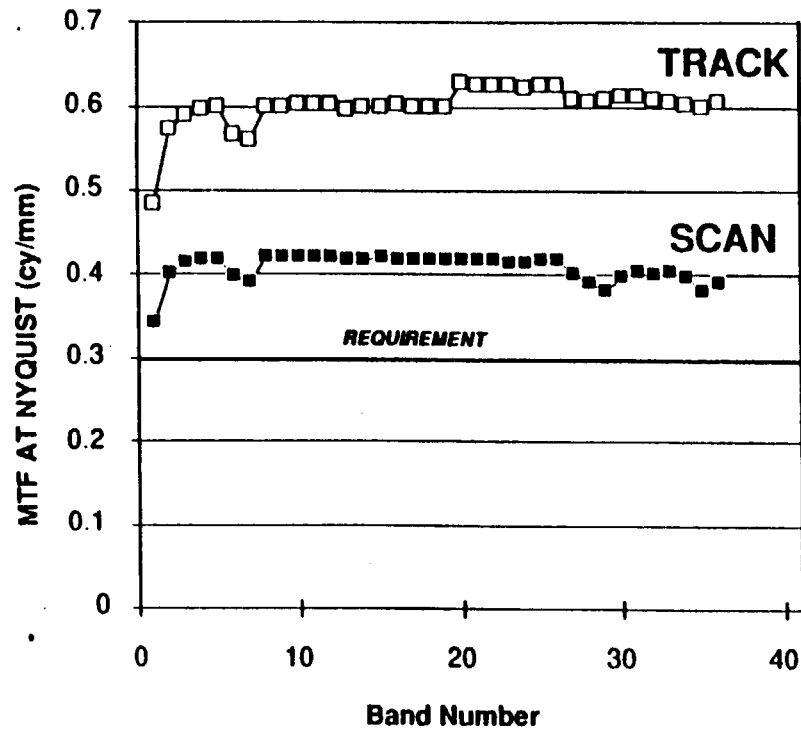


MTFs MEET REQUIREMENTS IN ALL BANDS

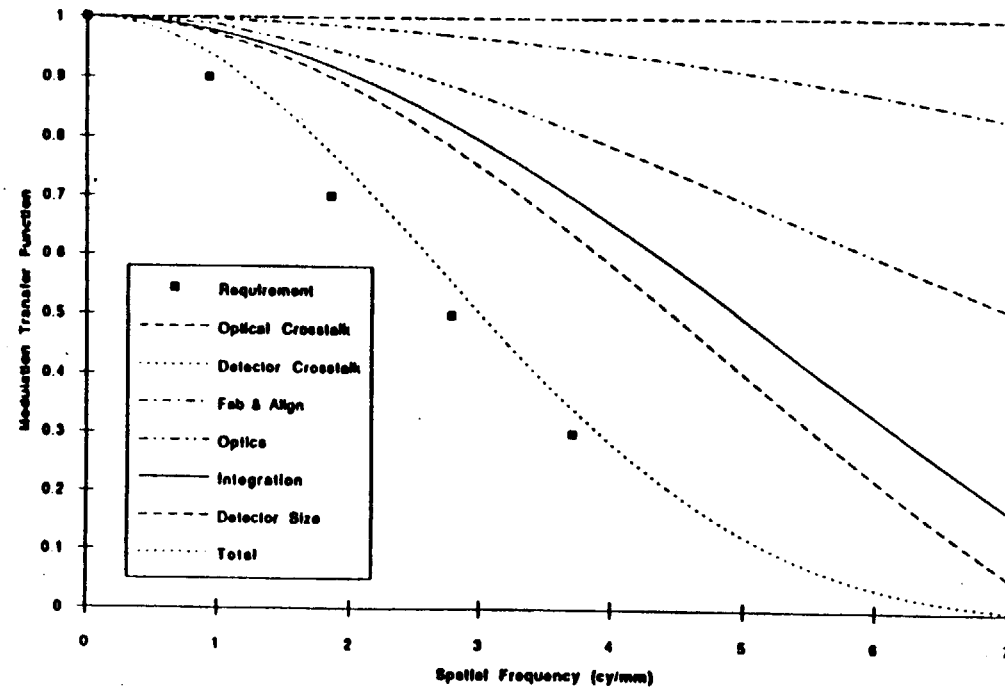


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MTFs AT NYQUIST



BAND 1 CONTRIBUTORS (WORST CASE: SCAN)

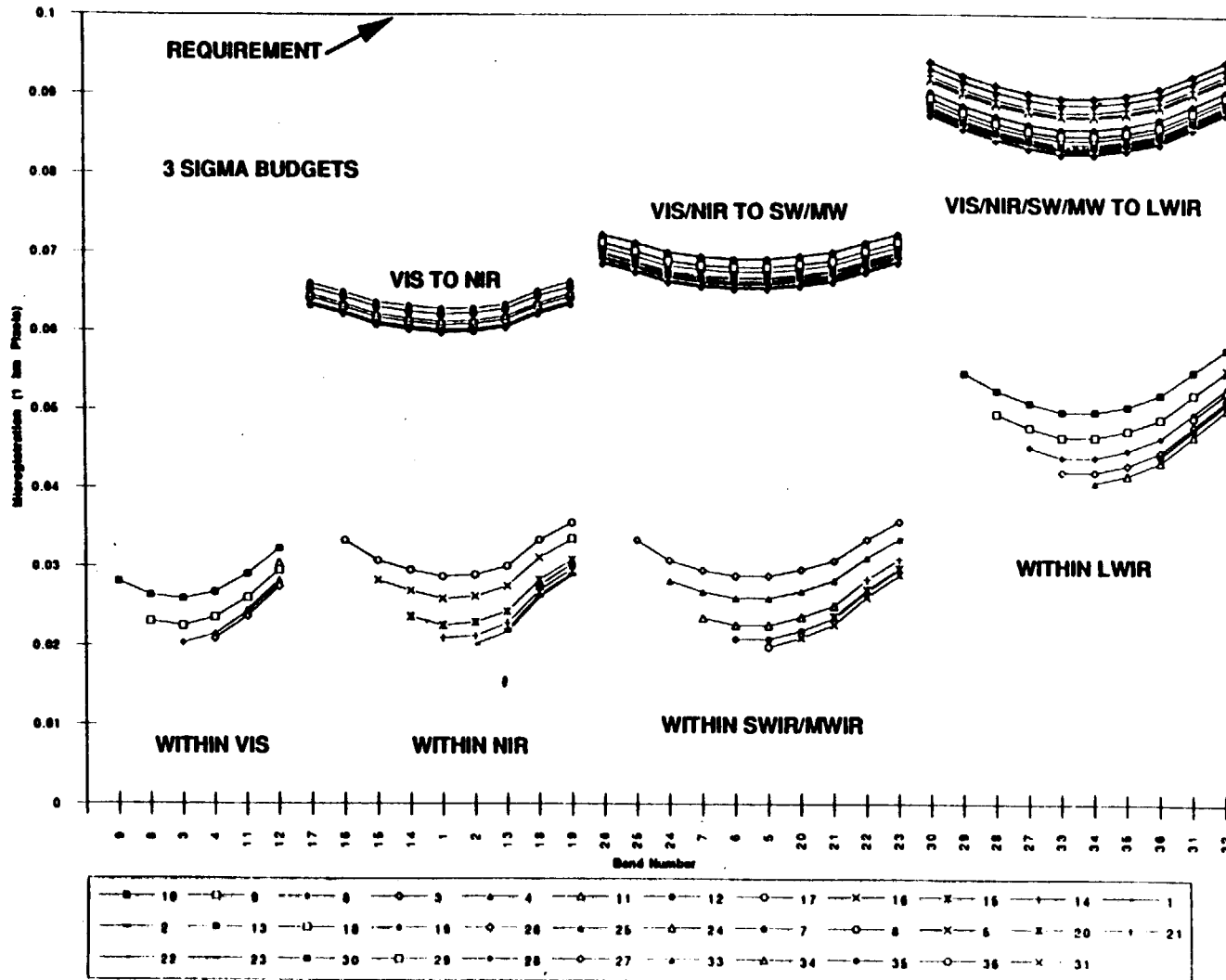




SPECTRAL BAND REGISTRATION MEETS REQUIREMENTS



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- OPTICAL DISTORTION REMOVED
- TOP OF BAND
- OTHERS COMPARABLE
- EVERY POSSIBLE COMBINATION OF BANDS IS PLOTTED
- WORST-CASE SCAN DIRECTION PLOTTED: TRACK IS BETTER



MODIS-N POINTING BUDGET



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CONTRIBUTOR (1 Sigma)	SCAN (Arcsec)	TRACK (Arcsec)
• ALIGNMENT CUBE TO SCAN MIRROR	9	9
• SCAN TIMING AND ENCODER	10	--
• TRACK DYNAMIC MIRROR DEVIATION	--	4
• PIXEL-TO-OPT AXIS	3	3
• THERMAL	27	28
• RSS BUDGET (REQUIREMENT)	30	30

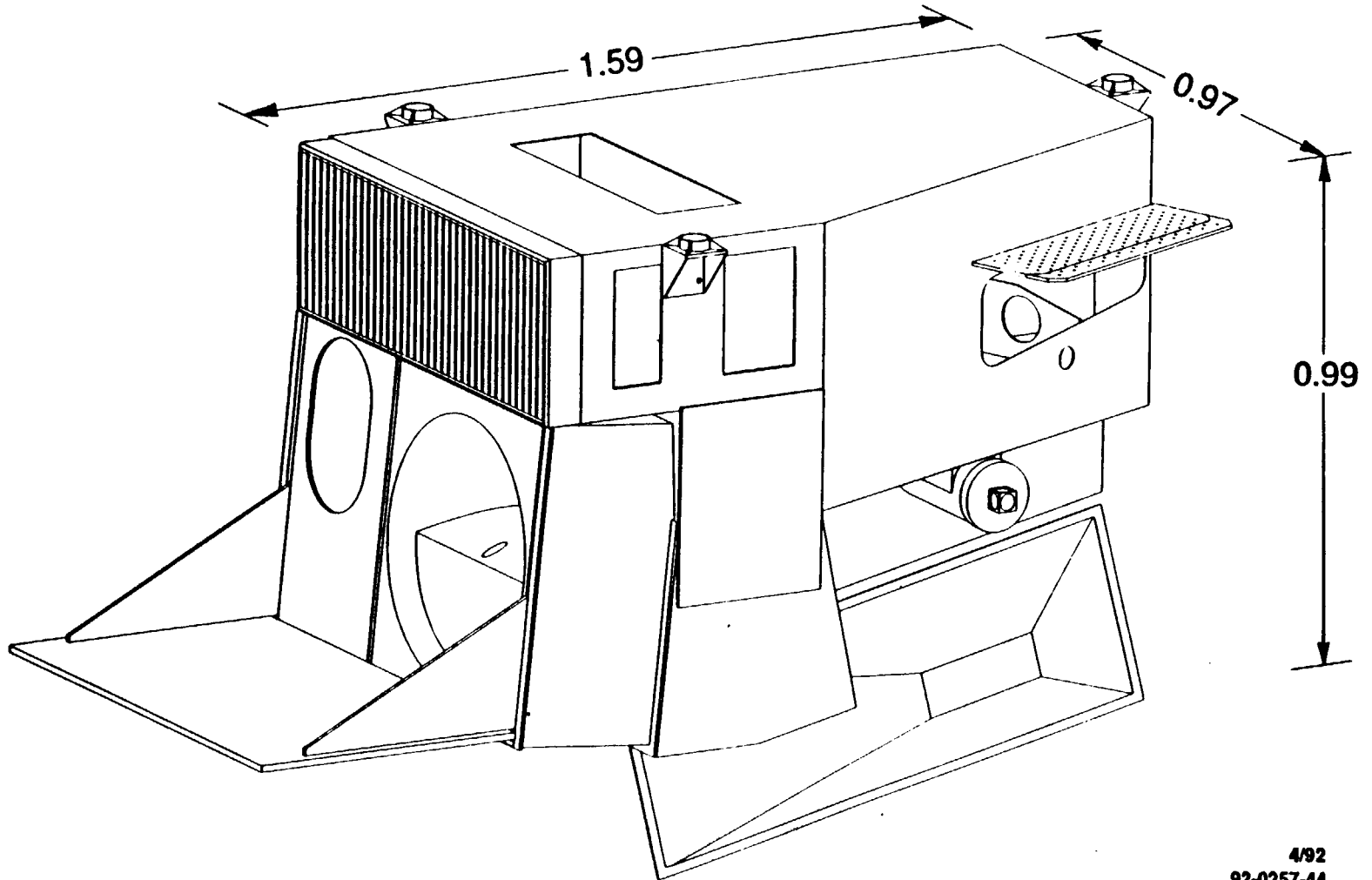
SPACECRAFT AND DATA INTERFACE INFORMATION



CURRENT ENVELOPE MEETS REQUIREMENTS

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MASS ESTIMATES AND BUDGETS



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FUNCTIONAL AREA	SSR	BUDGET	PREDICTION
OPTICAL SUBSYSTEMS	45.0 kg	45.0 kg	45.1 kg
A. SCAN MIRROR	14.3	14.3	14.3
B. AFOCAL TELESCOPE	11.6	11.6	11.6
C. AFT OPTICS PLATFORM	11.1	11.1	11.1
D. RADIATIVE COOLER	8.0	8.0	8.1
ON-BOARD CALIBRATORS	17.5	17.5	21.3
A. BLACKBODY	2.2	2.2	6.0
B. SRCA	8.4	8.4	8.4
C. SOLAR DIFFUSER	3.2	3.2	3.2
D. SOLAR DIFFUSER MONITOR	3.7	3.7	3.7
STRUCTURES AND MECHANISMS	63.3	65.6	69.8
A. MAINFRAME	40.8	43.1	47.3
B. DOORS AND ACTUATORS	8.4	8.4	8.4
C. THERMAL CONTROLS	6.8	6.8	6.8
D. MISCELLANEOUS	7.3	7.3	7.3
ELECTRONICS	73.8	89.2	86.8
A. MAIN ELECTRONICS MODULE	60.8	65.5	63.1
B. AEM-FORWARD VIEWING	7.6	10.8	8.9
C. AEM-SPACEVIEWING	5.4	9.2	11.1
D. CABLES	0.0	3.7	3.7
TOTALS	199.6 kg	217.3 kg	223.0 kg



MODIS-N POWER SUMMARY



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Subsystem	Pk Pwr (W)	Duty Cycle	Avg Pwr (W)	Avg Pwr Δ This Rpt	Day/Night (W)	Calibration (W)
<i>Main Electronics Module</i>						
Formatter	22.4	1	22.4		22.4	
FIFO	33.6	1	33.6		33.6	
T & C Processor	12.6	1	12.6		12.6	
Scan Mtr Dvr	5.9	1	5.9		5.9	
Cal SRCA Crtl	5.0	0.75	3.8			3.8
Timing Generator	3.4	1	3.4		3.4	
Analog Tlmy	3.7	1	3.7		3.7	
FDDI Fmt & Output Dvr	4.5	1	4.5		4.5	
<i>subtotal</i>	91.1		89.9		86.1	
<i>AEM Space Viewing</i>						
VIS/NIR/PV LWIR	30.3	1	30.3	-2.0	30.3	
<i>AEM Forward Viewing</i>						
SWIR/MWIR/PC LWIR	21.2	1	21.2		21.2	
<i>Scan Motor</i>						
	3.0	1	3.0		3.0	
<i>SRCA</i>						
	29.2	0.75	21.9			21.9
<i>Contingency Reserve</i>						
	26.5	1	26.5	-2.0	26.5	
PS Load Totals						
	201.3	-	192.8	0.4	167.1	25.7
PS Disp @ 0.8 Efficiency						
	50.3	-	48.2	0.1	41.8	6.4
Per Orbit Input Pwr						
	251.6	-	241.0	0.4	208.9	32.1
Two Orbit Avg Pwr, Cal in 1 orbit						
			224.9	0.4	208.9	16.0

• POWER CONTINGENCY CURRENTLY 12 %



MODIS-N POWER ASSUMPTIONS

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- EQUAL POWER CONSUMPTION DAY AND NIGHT
- DUTY CYCLE REFLECTS PER ORBIT USE (USUALLY 100%)
- PEAK POWER NOT SHOWN FOR TRANSIENT DEVICES
(EVENT DURATION: $\leq 1S$; EVENT MAGNITUDE: $\leq 4.5W$)
- WORST CASE SCENARIO: SRCA SPECTRAL CALIBRATION
 - SRCA USED DURING ONE OF TWO ORBITS
 - USED FOR 75% OF ACTIVE ORBIT
 - ANTICIPATE ONLY ONCE PER MONTH USE



MODIS-N DATA RATE

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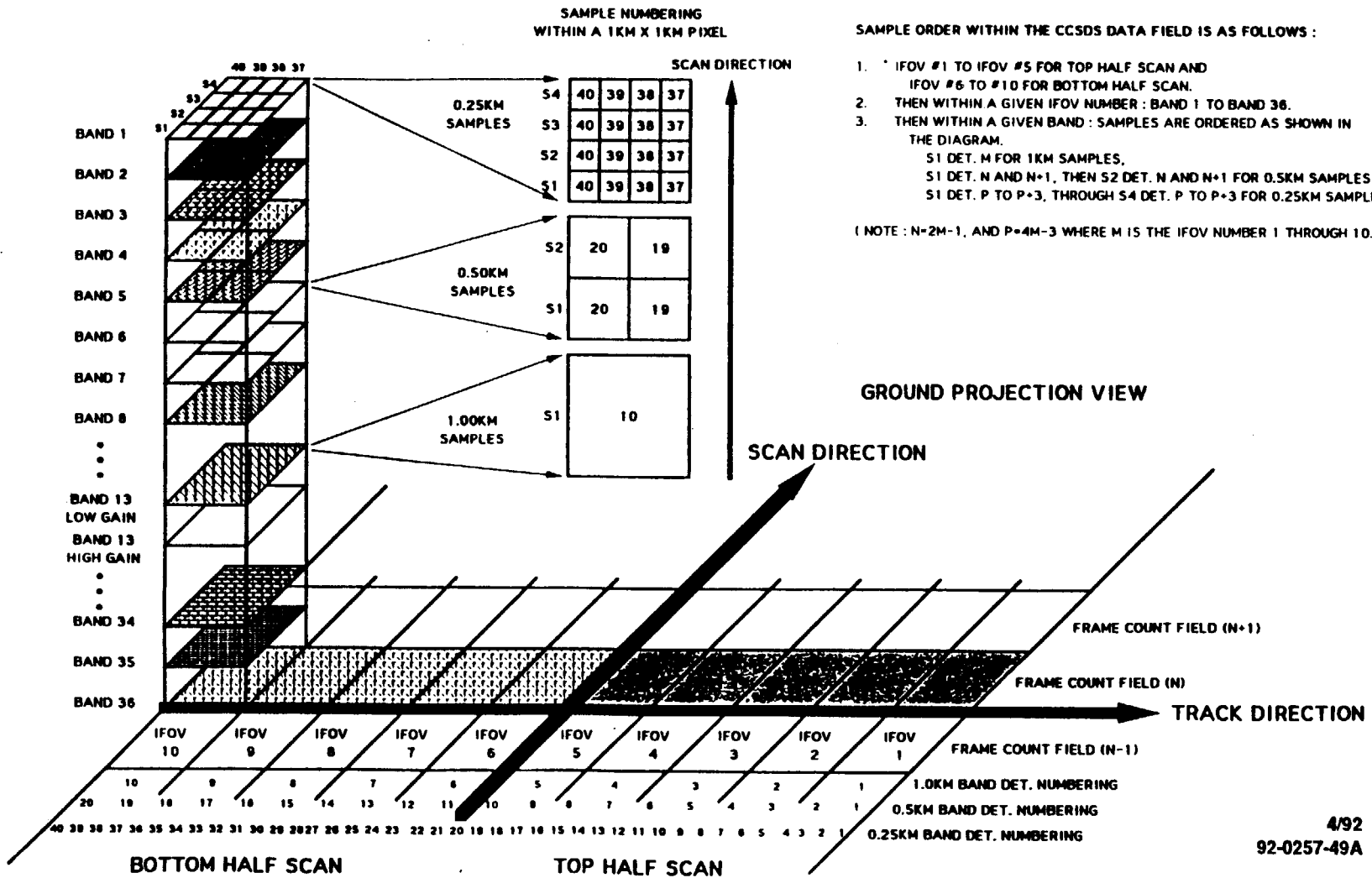
• Day Mode	
• Earth Scan, 1354 FD * 2 Segments each	13,908,288 bits
• Solar Diffuser, 31 FD * 2 Segments each	318,432
• SRCA, 5 FD * 2 Segments each	51,360
• BB, 31 FD * 2 Segments each	318,432
• Space View, 30 Segments each	308,160
• Engineering Data, 2 Segments	10,272
• Sub-total (normal operation)	14,914,944 bits/scan
• Data Rate averaged over 1.47717 sec/scan	10,096,995 bits/second
• Memory Dump, unsegmented packet (when scheduled)	5,136 bits
• Total	14,920,080 bits/scan
• Data Rate averaged over 1.47717 sec/scan	10,100,449 bits/second
• Night Mode	
• Earth Scan, 1354 FD * 1 Segment each	2,989,632 bits
• Solar Diffuser, 31 FD * 2 Segments each	318,432
• SRCA, 5 FD * 2 Segments each	51,360
• BB, 31 FD * 2 Segments each	318,432
• Space View, 30 Segments each	308,160
• Engineering Data, 2 Segments	10,272
• Sub-total (normal operation)	3,996,288 bits/scan
• Data Rate averaged over 1.47717 sec/scan	2,705,374 bits/second
• Memory Dump, unsegmented packet (when scheduled)	5,136 bits
• Total	4,001,424 bits/scan
• Data Rate averaged over 1.47717 sec/scan	2,708,845 bits/second



DATA FIELD SAMPLE ORDER



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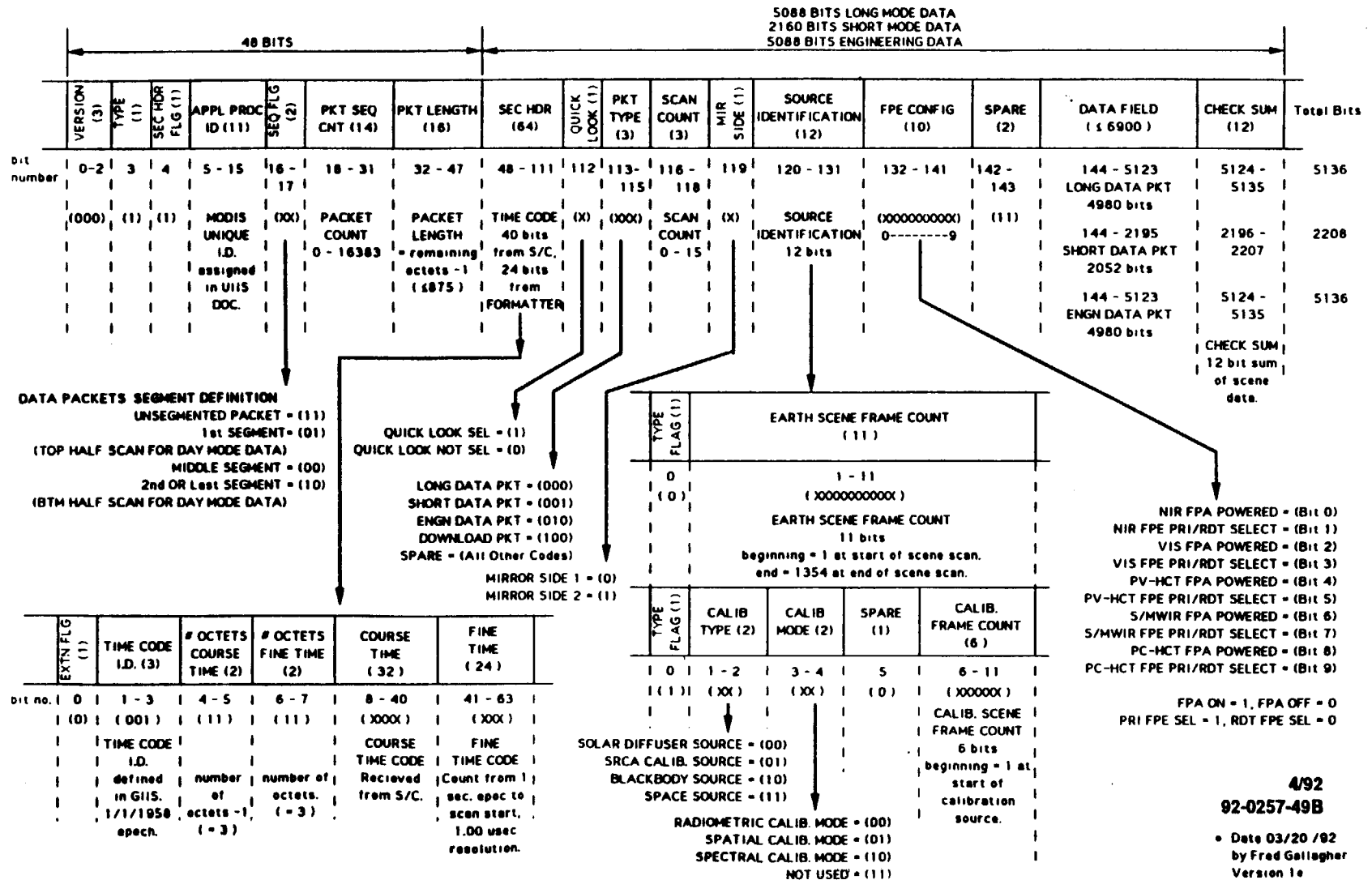




CCSDS PACKET DATA FORMAT



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SUMMARY

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- MODIS-N HARDWARE DEVELOPMENT IS ON SCHEDULE
- COMPLETED SYSTEM STUDY REVIEW (SSR)
- DESIGN SPECIFICATIONS HAVE BEEN INITIATED
- DETAILED DESIGN AND ANALYSIS HAS BEGUN
- PROCUREMENT OF LONG-LEAD ITEMS HAS BEGUN
- DESIGN MEETS MAJORITY OF PERFORMANCE REQUIREMENTS
- PERFORMANCE GOALS ARE BEING MET IN MOST CASES
- OVERALL PROGRAM ON-TRACK

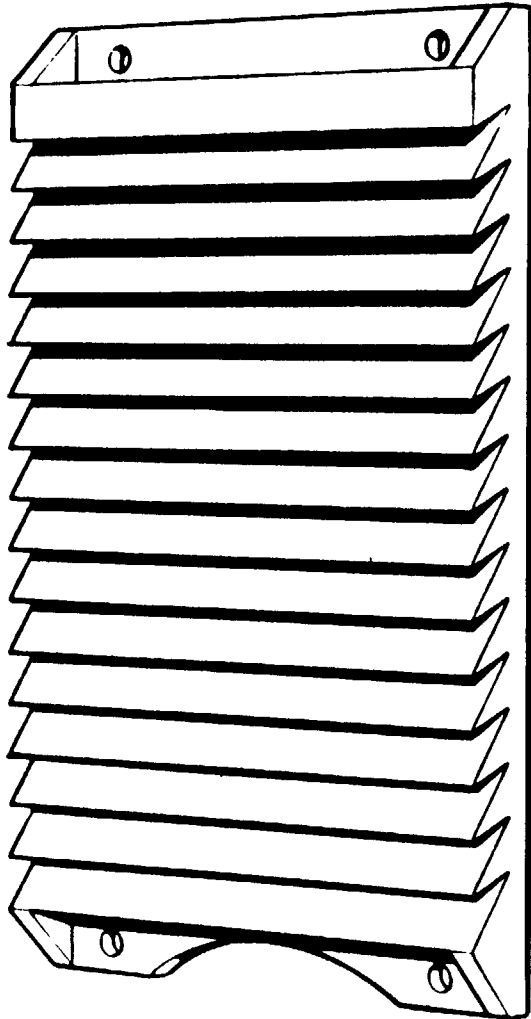


CALIBRATOR AND VIEWPORT LOCATIONS

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<u>POSITION</u>	<u>SCAN START ANGLE, DEG</u>	<u>SCAN STOP ANGLE, DEG</u>	<u>NOMINAL ANGLE, DEG</u>
EARTH VIEW	-55/305	+55	0
SOLAR DIFFUSER	182.250	184.750	183.500
SRCA	206.551	206.957	206.754
BLACKBODY	229.600	232.100	230.850
SPACE VIEW	260.157	262.657	261.407



- 40.6° V-GROOVE INCLUDED ANGLE
- ALUMINUM STRUCTURE
- AMBIENT TEMPERATURE
- EMISSIVITY ≥ 0.992

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V-GROOVE BLACKBODY DESIGN OFFERS HIGH EMISSIVITY



4/92
92-0257-28

SPECTRAL BANDPASS FILTERS



PRESENTATION OBJECTIVES

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- **Sensitize the MODIS-N Science Team to the high degree of difficulty of the Spectral Filter Requirements**
- **Propose changes to the requirements which will ease the design and fabrication complexities**
- **Solicit Science Team support in reducing program risks without compromising the science objectives**



SPECTRAL FILTER REQUIREMENTS OVERVIEW

(See Following Illustration)

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- **Tolerance on Center Wavelength λ_c : ± 1 nm (VIS & NIR) to ± 71 nm (band 36)
(± 1 nm is $\pm 0.1\%$ for band 19 @ 940 nm.)**
- **Bandwidth: 10 nm (VIS & NIR) to 500 nm (LWIR)
(10 nm is 1.04% of λ_c for band 18 @ 936 nm.)**
- **Tolerance on Bandwidth of $\pm 0.25\%$ of λ_c (bands 8-16) and $\pm 0.5\%$ of λ_c for all others:
($\pm 0.25\% = \pm 1.04$ nm ($\pm 6.9\%$ of BW) for band 8 @ 415 nm.)
($\pm 0.5\% = \pm 3.3$ nm ($\pm 6.6\%$ of BW) for band 1 @ 659 nm.)**
- **Out of Band Response: OOB response $\leq 5\%$ of integrated response.
1% response points within 1.5 x BW from band edge.**
- **Edge Range (5% to 80%) $\leq 50\%$ of BW.**



SPECTRAL FILTER REQUIREMENTS OVERVIEW

(See Following Illustration)

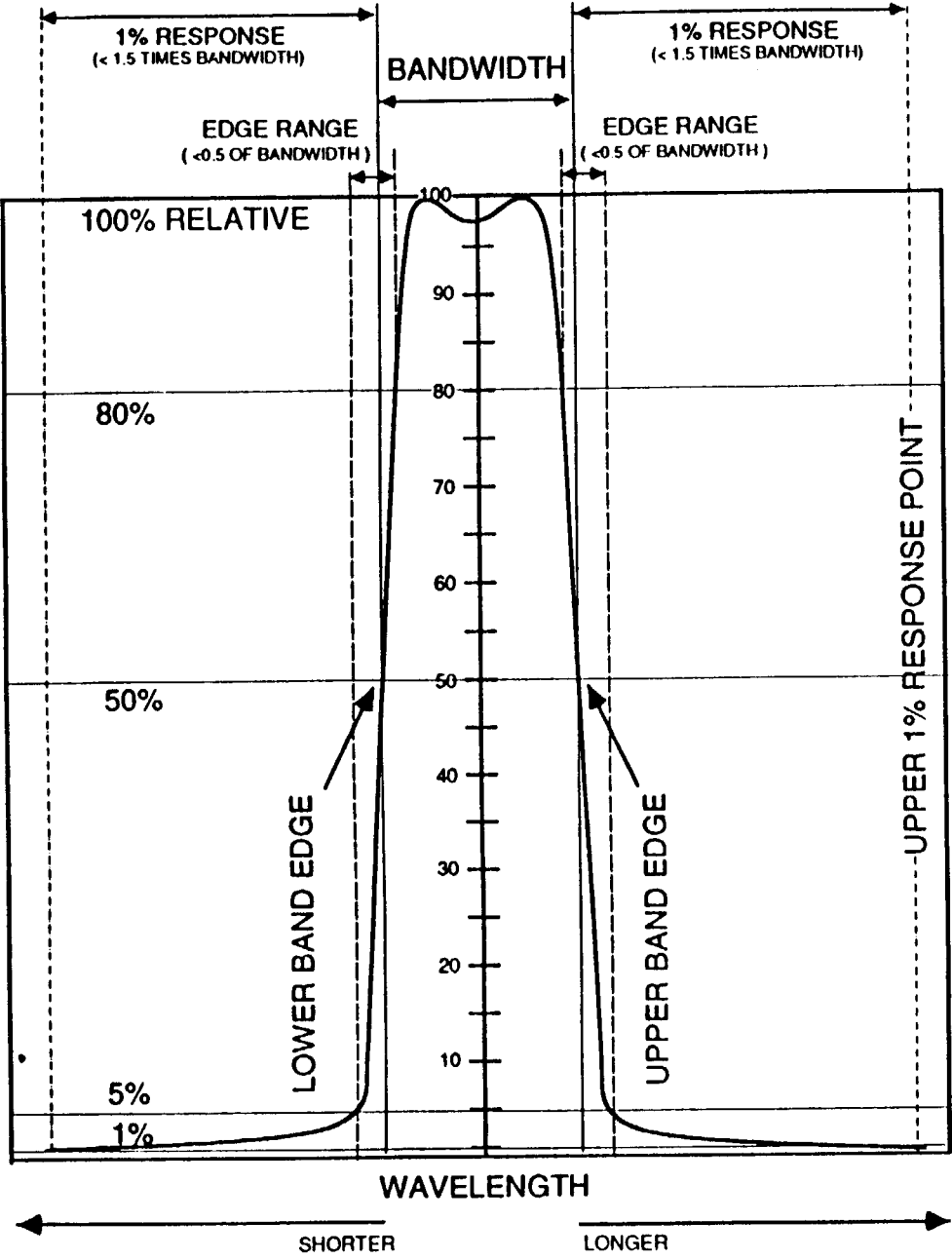
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- **Ripple:**
The response between the 80% points shall always exceed 80%
- **Wavelength Stability:** $\leq 2\text{nm}$ for VIS bands; $\leq 1\%$ of λ_c for all others.
(2nm is 0.36% of λ_c for bands 4 and 12 @ 555 nm.)



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BANDPASS FILTER SPECTRAL DEFINITIONS AND SPECIFICATIONS





SOME OF THE REQUIREMENTS ARE EXTREMELY CHALLENGING

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- **The most difficult requirements are where:
The Bandwidth (BW) is $\leq 1.5\%$ of λc .**

The tolerance on the BW is $\leq 20\%$ of BW.

**The required BW tolerances are stated as 0.25 or 0.5% of λc .
This results in BW tolerances of as small as 6.6% of the BW.**

The tolerance on λc is $\leq 0.25\%$.

And,

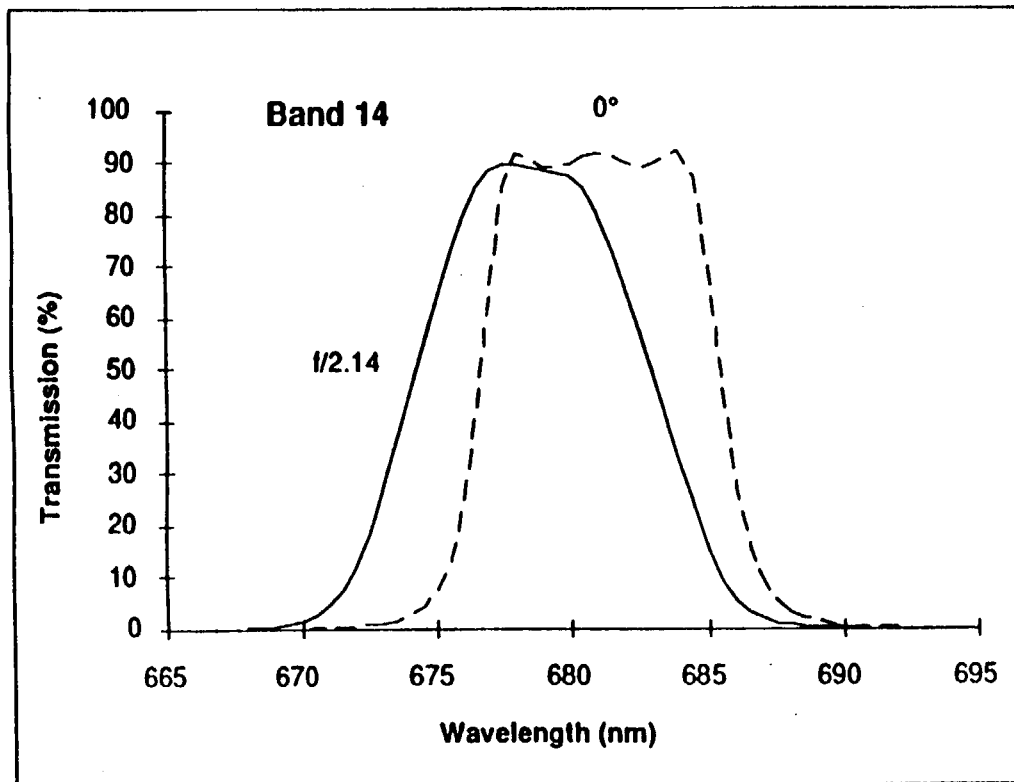
- **The Edge Range requirement of $\leq 50\%$ of the BW may be impossible to meet, on some of the very narrow band filters, when f-cone effects are considered.**



EXAMPLE OF F-CONE EFFECTS

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Center Wavelength (nm)
Normal 681.057
Shifted 678.612
Difference -2.4495

Bandwidth (nm)
Normal 8.92285
Shifted 9.30481
Ratio (Shifted/Normal) 1.04281

Upper Edge Range (nm)
Normal 2.76392
Shifted 4.52612
Shifted Percent of BW 48.6428

Lower Edge Range (nm)
Normal 2.66199
Shifted 4.55457
Shifted Percent of BW 48.9485

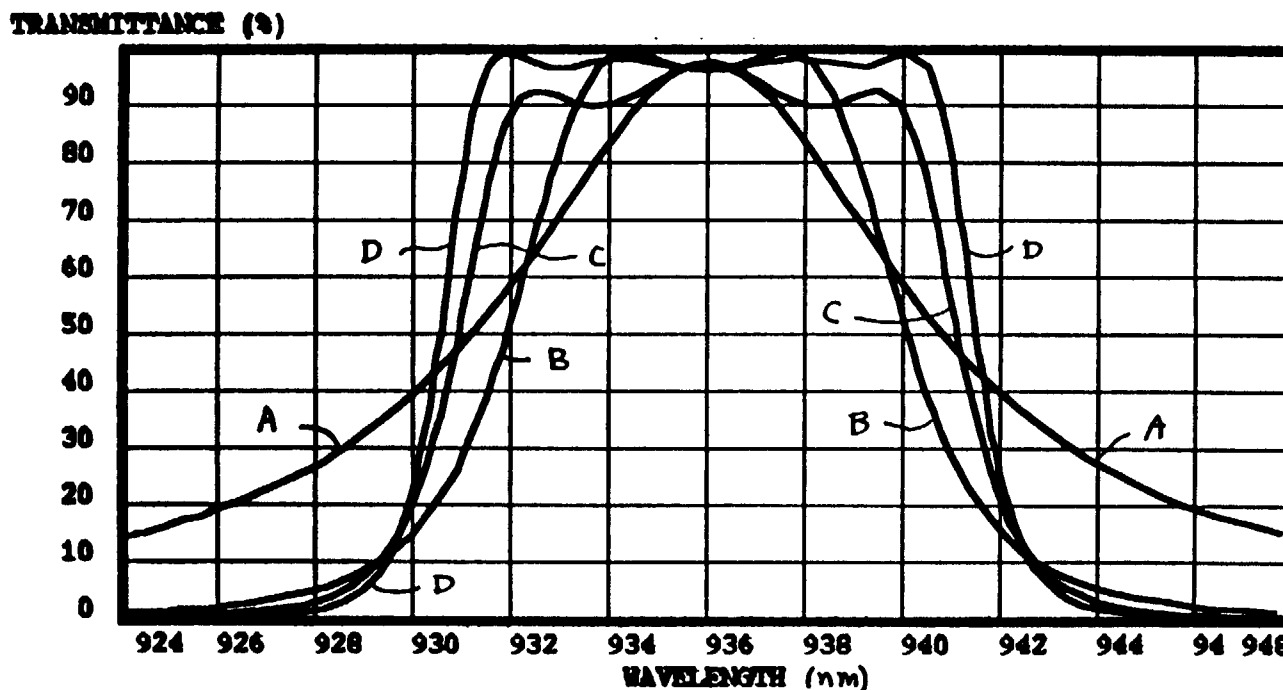
Transmission (%)
Normal 85.4351
Shifted 76.1605
Ratio (Shifted/Normal) 0.891442



DESIRED PROFILES REQUIRE INCREASINGLY COMPLEX DESIGNS



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Bandpass Coatings (No Blocking Stacks)

A	14 Layers	One - 3rd Order Half Wave Cavity
B	28 Layers	Two - 3rd Order Half Wave cavities
C	42 Layers	One - 1st Order + Two 3rd Order Half Wave Cavities
D	56 Layers	Two - 1st Order + Two 3rd Order Half Wave Cavities

**DETAILED SUMMARY OF REQUIREMENTS
(Most Difficult are Highlighted)**

PRESENT SPECTRAL REQUIREMENTS
(Highlight Indicates Areas of Concern)

BAND	IFOV (m)	Center Wavelength (nm)	Wavelength Tolerance (nm)	Wavelength Tolerance (%)	BANDWIDTH (nm)	% Bandwidth (of Wavelength)	Bandwidth Tolerance (nm)	Bandwidth Tolerance (% of Bandwidth)
8	1000	415	±2	0.5%	15	3.6%	1.04	6.9%
9	1000	443	±1	0.2%	10	2.3%	1.11	11.1%
3	500	470	±5	1.1%	20	4.3%	2.35	11.8%
10	1000	490	±1	0.2%	10	2.0%	1.23	12.3%
11	1000	531	±2	0.4%	10	1.9%	1.33	13.3%
4	500	555	±5	0.9%	20	3.6%	2.78	13.9%
12	1000	555	±5	0.9%	10	1.8%	1.39	13.9%
1	250	659	±5	0.8%	50	7.6%	3.30	6.6%
13	1000	667	+1,-2	0.2%	10	1.5%	1.67	16.7%
14	1000	681	±1	0.1%	10	1.5%	1.70	17.0%
15	1000	750	±2	0.3%	10	1.3%	1.88	18.8%
2	250	865	±5	0.6%	40	4.6%	4.33	10.8%
16	1000	865	±5	0.6%	15	1.7%	2.16	14.4%
17	1000	905	±1	0.1%	30	3.3%	4.53	15.1%
18	1000	936	±1	0.1%	10 (2.5)	1.1%	4.68	46.8%
19	1000	940	±1	0.1%	50	5.3%	4.70	9.4%
5	500	1240	±6	0.5%	20	1.6%	6.20	31.0%
6	500	1640	±8	0.5%	20	1.2%	8.20	41.0%
7	500	2130	±10	0.5%	50	2.3%	10.65	21.3%
20	1000	3750	±19	0.5%	180	4.8%	18.75	10.4%
21	1000	3750	±19	0.5%	50	1.3%	18.75	37.5%
22	1000	3959	±20	0.5%	50	1.3%	19.80	39.6%
23	1000	4050	±20	0.5%	50	1.2%	20.25	40.5%
24	1000	4465	±22	0.5%	50	1.1%	22.33	44.7%
25	1000	4515	±22	0.5%	50	1.1%	22.58	45.2%
26	1000	4565	±23	0.5%	50	1.1%	22.83	45.7%
27	1000	6715	±34	0.5%	360	5.4%	33.58	9.3%
28	1000	7325	±37	0.5%	300	4.1%	36.63	12.2%
29	1000	8550	±43	0.5%	300	3.5%	42.75	14.3%
30	1000	9730	±49	0.5%	500	5.1%	48.65	9.7%
31	1000	11030	±55	0.5%	500	4.5%	55.15	11.0%
32	1000	12020	±60	0.5%	500	4.2%	60.10	12.0%
33	1000	13335	±67	0.5%	300	2.2%	66.68	22.2%
34	1000	13635	±68	0.5%	300	2.2%	68.18	22.7%
35	1000	13935	±70	0.5%	300	2.2%	69.68	23.2%
36	1000	14235	±71	0.5%	300	2.1%	71.18	23.7%

≤ 0.2%

≤ 15%

< 20%



CHANGES THAT WOULD SIGNIFICANTLY EASE THE REQUIREMENTS

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- Center Wavelength tolerances > 0.25% of λ_c X 2 - 3
- Bandwidth ~~tolerances~~ > 1.5% of λ_c .
- Bandwidth tolerances > 20% of BW.
- Edge Range \leq 70% of BW.
- Details on next page (Suggested changes are highlighted).

RECOMMENDED SPECTRAL REQUIREMENTS

(Highlights Indicate changes required to improve design and fabrication with attendant reductions in risk and cost.)

BAND	IFOV (m)	Center Wavelength (nm)	Wavelength Tolerance (nm)	Wavelength Tolerance (%)	BANDWIDTH (nm)	% Bandwidth (of Wavelength)	Bandwidth Tolerance (nm)	Bandwidth Tolerance (% of Bandwidth)
8	1000	415	±2	0.48%	15	3.6%	3.00	20.0%
9	1000	443	±1.1	0.25%	10	2.3%	2.00	20.0%
3	500	470	±5	1.06%	20	4.3%	4.00	20.0%
10	1000	490	±1.22	0.25%	10	2.0%	2.00	20.0%
11	1000	531	±2	0.38%	10	1.9%	2.00	20.0%
4	500	555	±5	0.90%	20	3.6%	4.00	20.0%
12	1000	555	±5	0.90%	10	1.8%	2.00	20.0%
1	250	659	±5	0.76%	50	7.6%	10.00	20.0%
13	1000	667	±1.7	0.25%	10	1.5%	2.00	20.0%
14	1000	681	±1.7	0.25%	10	1.5%	2.00	20.0%
15	1000	750	±2	0.27%	11.5	1.5%	2.30	20.0%
2	250	865	±5	0.58%	40	4.6%	8.00	20.0%
16	1000	865	±5	0.58%	15	1.7%	3.00	20.0%
17	1000	905	±2.3	0.25%	30	3.3%	6.00	20.0%
18	1000	936	±2.3	0.25%	14 ²⁵	1.5%	2.80	20.0%
19	1000	940	±2.4	0.26%	50	5.3%	10.00	20.0%
5	500	1240	±6	0.48%	20	1.6%	6.20	31.0%
6	500	1640	±8	0.49%	25	1.5%	8.20	32.8%
7	500	2130	±10	0.47%	50	2.3%	10.65	21.3%
20	1000	3750	±19	0.51%	180	4.8%	36.00	20.0%
21	1000	3750	±19	0.51%	58	1.5%	18.75	32.3%
22	1000	3959	±20	0.51%	60	1.5%	19.80	33.0%
23	1000	4050	±20	0.49%	62	1.5%	20.25	32.7%
24	1000	4465	±22	0.49%	65	1.5%	22.33	34.3%
25	1000	4515	±22	0.49%	67	1.5%	22.58	33.7%
26	1000	4565	±23	0.50%	70	1.5%	22.83	32.6%
27	1000	6715	±34	0.51%	360	5.4%	72.00	20.0%
28	1000	7325	±37	0.51%	300	4.1%	60.00	20.0%
29	1000	8550	±43	0.50%	300	3.5%	60.00	20.0%
30	1000	9730	±49	0.50%	500	5.1%	100.00	20.0%
31	1000	11030	±55	0.50%	500	4.5%	100.00	20.0%
32	1000	12020	±60	0.50%	500	4.2%	100.00	20.0%
33	1000	13335	±67	0.50%	300	2.2%	66.68	22.2%
34	1000	13635	±68	0.50%	300	2.2%	68.18	22.7%
35	1000	13935	±70	0.50%	300	2.2%	69.68	23.2%
36	1000	14235	±71	0.50%	300	2.1%	71.18	23.7%



JANUARY 1992 REQUIREMENTS CHANGE RECOMMENDATIONS

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- **In January SBRC submitted a list of recommended changes to GSFC in memorandum #PL3095-Q00581.**

The recommended changes applied to 18 of the 36 spectral bands.

The recommended changes apply to Center Wavelength tolerances, Bandwidths, and Bandwidth tolerances.

A complete listing of the changes recommended in January follows.

- **The previous chart suggests changes to 30 of the 36 bands.**

**MODIS-N SPECTRAL FILTER
REQUIREMENT CHANGE RECOMMENDATIONS**

(Numbers in **BOLD** indicate current spec value and recommended change)

	BAND	CENTER WVLN	CWL TOL	BW	BW TOL
✓ GSFC Specification:	18	936nm	1nm	10nm	4.7nm
Recommended Change:			2nm	15nm	
✓ GSFC Specification:	13	667nm	+1/-2nm	10nm	1.7nm
Recommended Change:			±1.5nm		2.0nm
✓ GSFC Specification:	14	681nm	1nm	10nm	1.7nm
Recommended Change:			1.5nm		2.0nm
✓ GSFC Specification:	15	750nm	2nm	10nm	1.9nm
Recommended Change:			2.3nm	15nm	3.0nm
✓ GSFC Specification:	17	905nm	1nm	30nm	4.5nm
Recommended Change:			2.3nm		6.0nm
✓ GSFC Specification:	10	490nm	1nm	10nm	1.2nm
Recommended Change:			1.2nm		2.0nm
✓ GSFC Specification:	9	443nm	1nm	10nm	1.1nm
Recommended Change:			1.3nm		2.0nm
GSFC Specification:	24	4465nm	22nm	50nm	22.3nm
Recommended Change:				67nm	
GSFC Specification:	25	4515nm	23nm	50nm	22.6nm
Recommended Change:				68nm	
GSFC Specification:	26	4565nm	23nm	50nm	22.8nm
Recommended Change:				68nm	
GSFC Specification:	6	1640nm	8nm	20nm	8.2nm
Recommended Change:				25nm	

MODIS-N SPECTRAL FILTER
REQUIREMENT CHANGE RECOMMENDATIONS (CONT'D)
(Numbers in **BOLD** indicate current spec value and recommended change)

4/92
92-0257-76

	BAND	CENTER WVLN	CWL TOL	BW	BW TOL
GSFC Specification:	19	940nm	1nm	50nm	4.7nm
Recommended Change:			2.4nm		10.0nm
GSFC Specification:	23	4050nm	20nm	50nm	20.3
Recommended Change:				61nm	
GSFC Specification:	33	13335nm	67nm	300nm	66.7nm
Recommended Change:					150nm
GSFC Specification:	34	13636nm	68nm	300nm	68.2nm
Recommended Change:					150nm
GSFC Specification:	35	13935nm	70nm	300nm	69.7nm
Recommended Change:					150nm
GSFC Specification:	36	14235nm	71nm	300nm	71.2nm
Recommended Change:					150nm



COMMENTS FROM POTENTIAL SUPPLIERS

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- **"...the most ambitious filter specification this author has seen in his 27 years of designing and manufacturing filters for space infrared applications."**
- **"The bandpass filters and beamsplitters for MODIS-N incorporate a variety of stringent requirements that present (a) formidable design and manufacturing challenge."**
- **"The center wavelength and bandwidth tolerances are much too critical to rely solely on test coupons and witnesses."**



IN SUMMARY

HUGHES

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- The filter requirements are very difficult.
- The proposed costs are somewhat higher than anticipated.
- The suppliers still say that they can be achieved, however, they have probably not examined the designs to the extent we have at this point in time.
- Meeting all of the MODIS-N requirements remains a High Risk proposition.
- We can say with a reasonably high degree of confidence that some Waivers will be needed.
- A timely response to waivers will be necessary to avoid costly schedule delays.