

ANOTA

THE MODERATE RESOLUTION IMAGING SPECTRORADIOMETER (MODIS)

CALIBRATION PRESENTATION

September 28, 1993



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AGENDA



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- **MODIS CHARACTERIZATION/CALIBRATION METHODOLOGY**
- **OBC MECHANISMS**
- **GSE OPTICAL STIMULI**
 - **MODIS GROUND BASED CALIBRATOR (MGBC)**
 - **BLACKBODY CALIBRATION SOURCE (BCS)**
 - **INTEGRATION AND ALIGNMENT COLLIMATOR (IAC)**
- **TEST FACILITY LAYOUTS**
- **DEDICATED MODIS CALIBRATED FACILITY**
- **SYSTEM TEST ALGORITHMS**



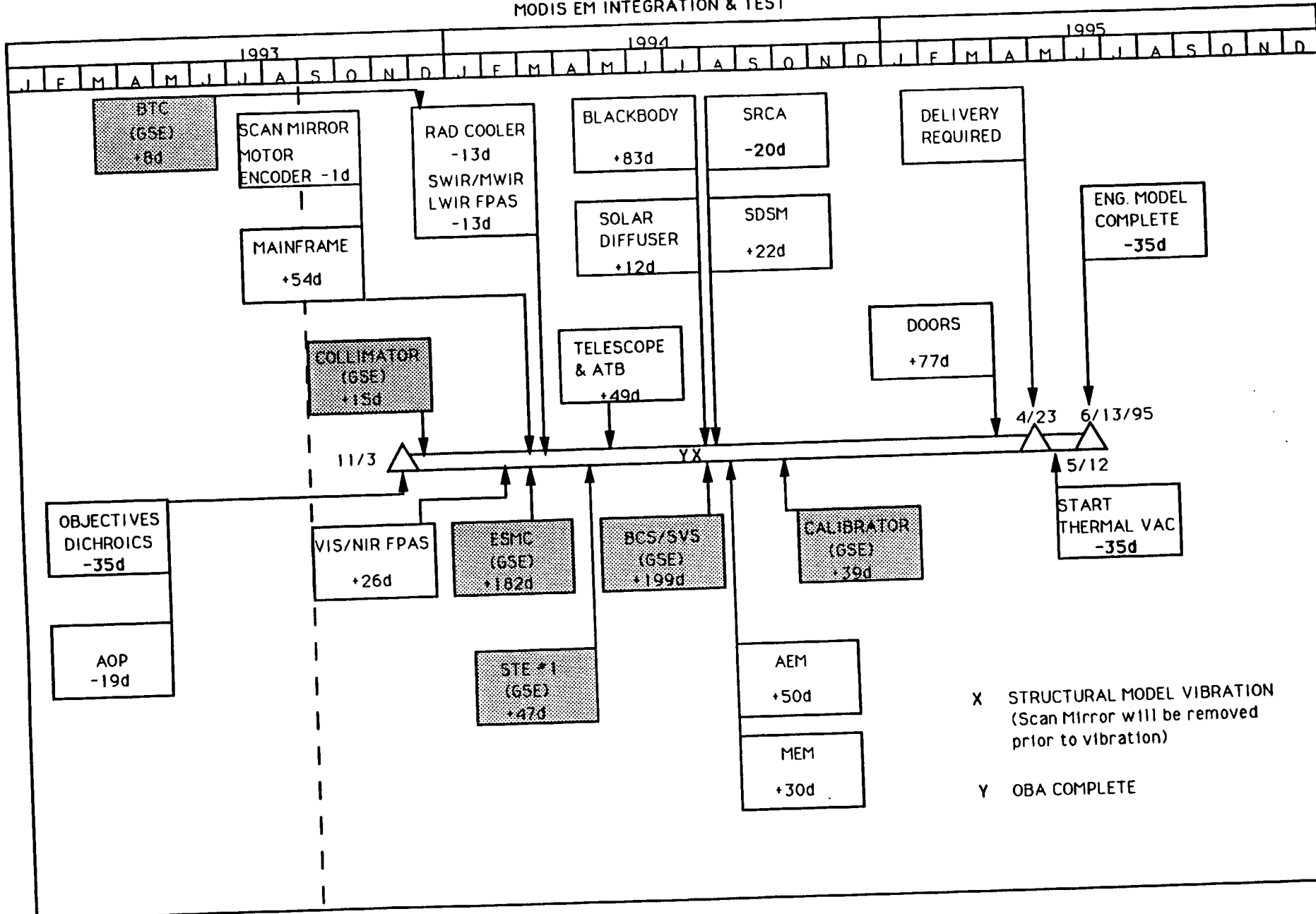
PLANS HAVE BEEN DEFINED FOR THE CALIBRATION OF MODIS

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- **An approach to calibration has been defined that uses multiple methodologies to achieve high calibration accuracies over a broad spectral range**
- **The defined plan will allow MODIS to achieve its calibration objectives**
- **Preflight calibration sources will be used to fully characterize MODIS with links to NIST standards**
- **A MODIS Calibration Facility will help insure model-to-model uniformity**
- **Preflight and On-orbit calibration will be linked by the SRCA and the Solar Diffuser**
- **Extensive on-board calibration capability will help maintain calibration accuracy despite on-orbit environmental changes**

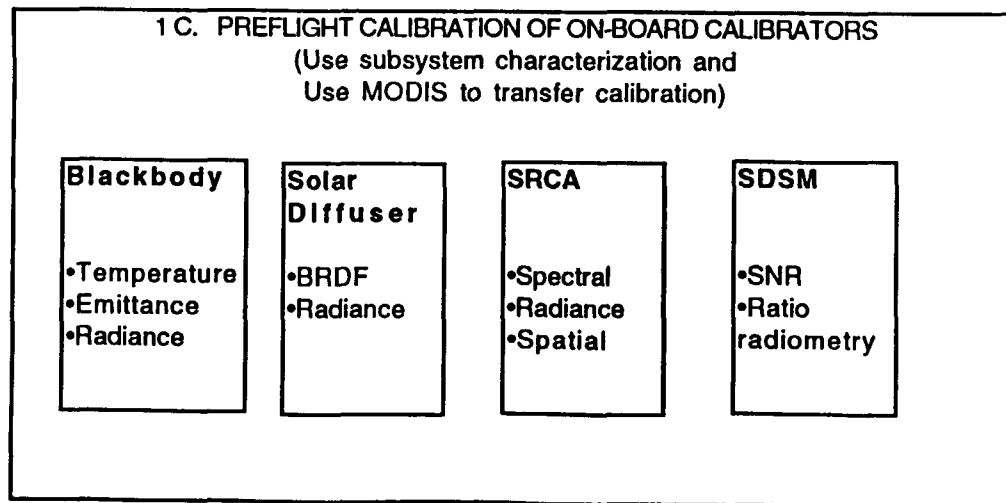
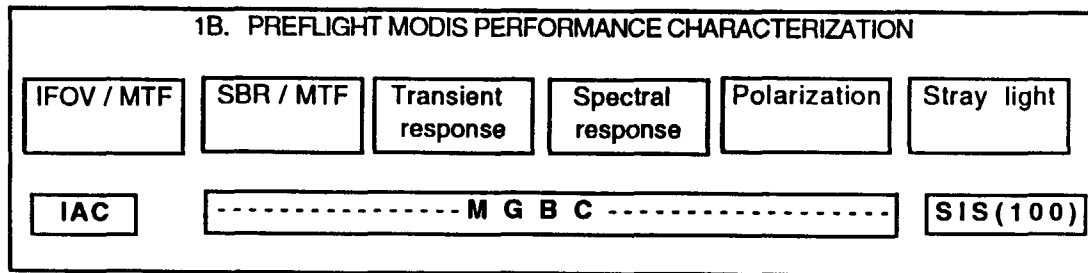
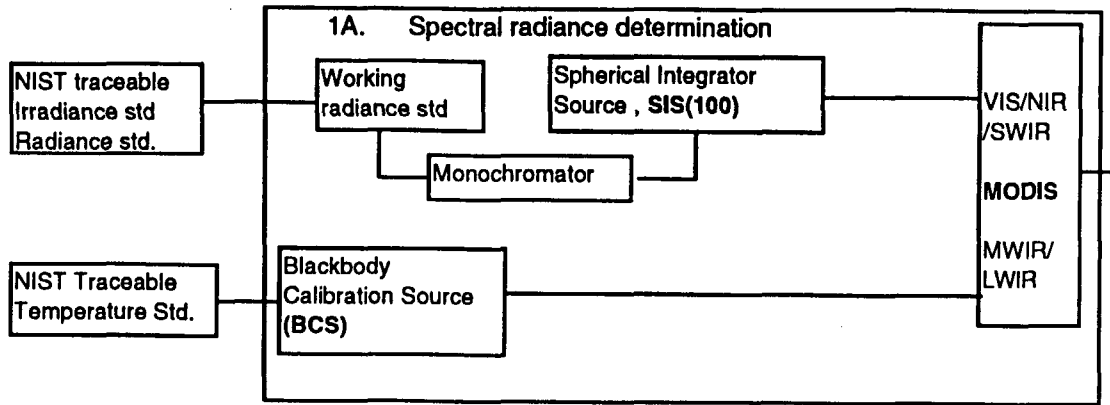
MODIS EM INTEGRATION & TEST



STATUS AS OF 8/19/93



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MODIS PREFLIGHT CALIBRATION PLAN



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PERFORMANCE
TEST MATRIX**

TEST PARAMETER	SPEC PARA	TEST ENVIRONMENT	Scan mirror status	GSE optical stimuli
Spatial - IFOV Response uniformity	3.3.1 3.4.5.4	Amb lab	non-scanning	IAC with slits
Spectral	3.3.3	Amb lab & T/V	non-scanning	MGBC+monochromator
wavelength tolerance	3.3.3.2	Amb lab & T/V		
out of band ripple	3.3.3.3 3.3.3.4	Amb lab Amb lab & T/V		
wavelength stability	3.4.7.4	Amb lab & T/V		
wavelength accuracy	3.4.7.5	Amb lab & T/V		
Polarization	3.3.5	Amb lab	non-scanning	MGBC+polarizer prism
MTF	3.4.2	Amb lab & T/V	scanning	MGBC+slits
Transient response	3.4.4	Amb lab	scanning	MGBC+reticles
Radiometric performance	3.4.5	Amb lab & T/V	scanning	SIS (100) & BCS
Dynamic range	3.4.1			
SNR	3.4.1			
System noise meas	3.4.5.5			
Ch to ch uniformity	3.4.5.3.2			
System noise	3.4.5.5			
System crosstalk	3.4.5.3.3	Amb lab	scanning	MGBC+wide slits
Ghosting		Amb lab	scanning	MGBC+full aperture
Geometric performance	3.4.6			
Pointing knowledge	3.4.6.1	Amb lab	non-scanning	MGBC+ptg assy
Alignment change	3.4.6.2	Amb lab	non-scanning	MGBC+ptg assy
Spectral Band Reg.	3.4.6.3	Amb lab & T/V	scanning	MGBC+SBR reticles
Radiometric stability	3.4.7		scanning	
short term	3.4.7.1	Amb lab		SIS(100) & BCS
long term	3.4.7.2	analysis		NA
spectral band to band	3.4.7.3	Amb lab & T/V		SIS(100) & BCS
Stray light	3.4.8	Amb lab	scanning	
Direct sunlight	3.4.8.1	Amb lab		Solar Test Source
Bright target	3.4.8.2	Amb lab		SIS(100)
Dark target	3.4.8.3	Amb lab		SIS(100)
Warm target	3.4.8.4	Amb lab		MGBC-target reticle

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THREE ALTERNATIVES WERE AVAILABLE:

Centroid Method
 Knife Edge Method
 Full Width Half Maximum

Centroid Method:

$$X1 = \frac{\sum_{X1}^{Xf} LSF(X) * X * \Delta X}{\sum_{X1}^{Xf} LSF(X) * \Delta X} \quad \text{and} \quad Y1 = \frac{\sum_{Y1}^{Yf} LSF(Y) * Y * \Delta Y}{\sum_{Y1}^{Yf} LSF(Y) * \Delta Y}$$

Knife Edge Method:

$$\sum_{X1}^{X2} KER(X) * \Delta X = \sum_{X2}^{Xf} KER(X) * \Delta X$$

$$\sum_{Y1}^{Y2} KER(Y) * \Delta Y = \sum_{Y2}^{Yf} KER(Y) * \Delta Y$$

Full Width Half Maximum (FWHM)

$$LSF(XL) = 0.5 \quad \text{and} \quad LSF(Xu) = 0.5$$

$$FWHM(X) = Xu - XL$$

$$X3 = 0.5 * (Xu + XL)$$

$$LSF(YL) = 0.5 \quad \text{and} \quad LSF(Yu) = 0.5$$

$$FWHM(Y) = Yu - YL$$

$$Y3 = 0.5 * (Yu + YL)$$

MEASUREMENT METHODOLOGY FOR SPECTRAL BAND REGISTRATION



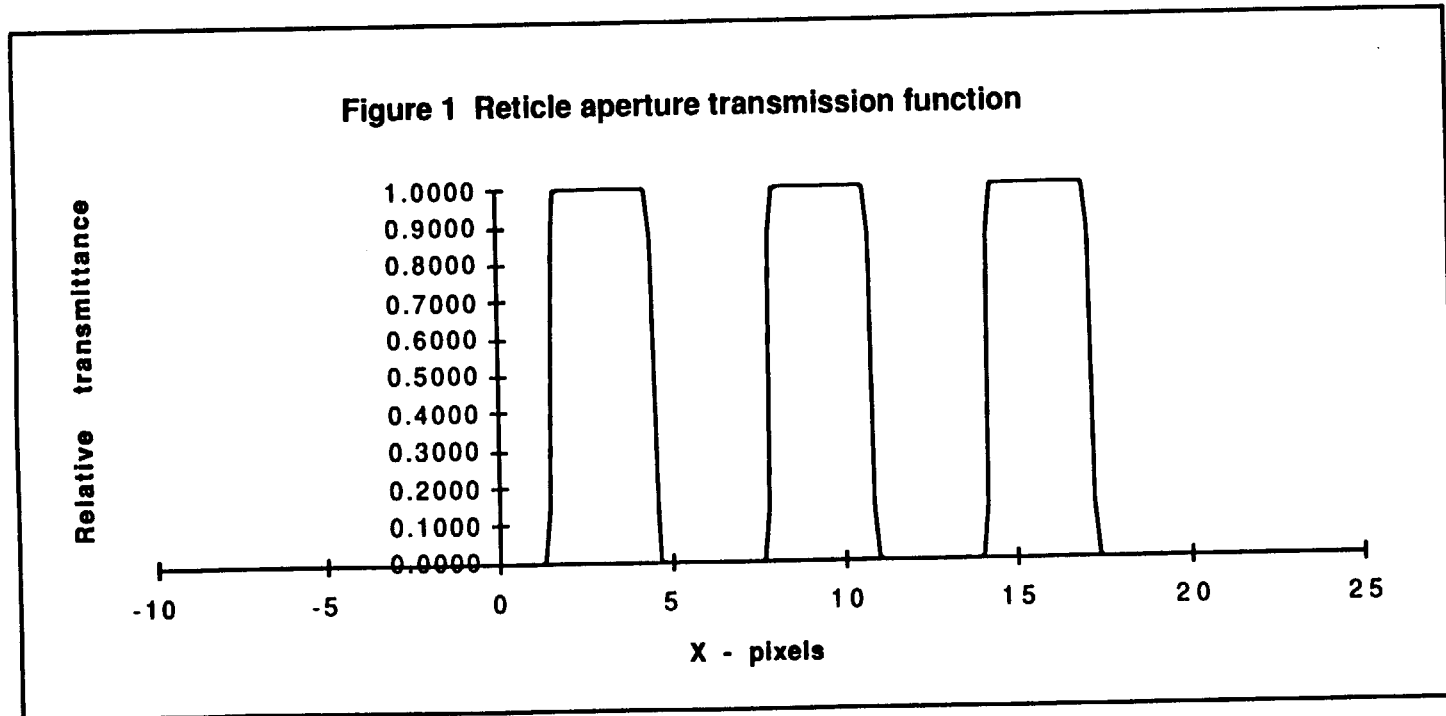


CENTROID METHODOLOGY SELECTED (1 of 5)



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THE FOLLOWING CHARTS ILLUSTRATE THE CENTROID
MEASUREMENT AND DATA REDUCTION METHODOLOGY

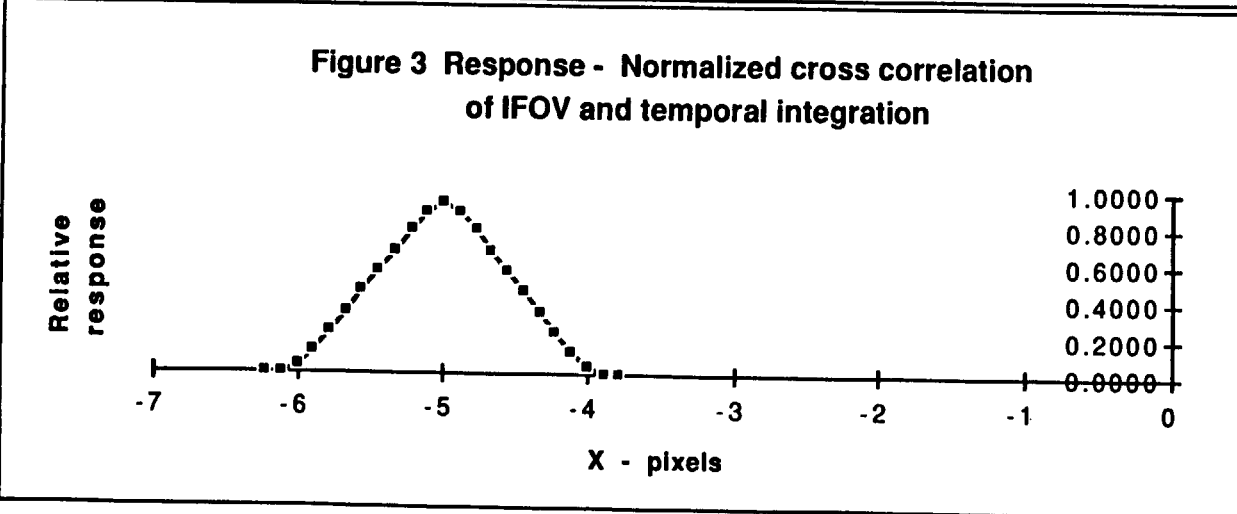
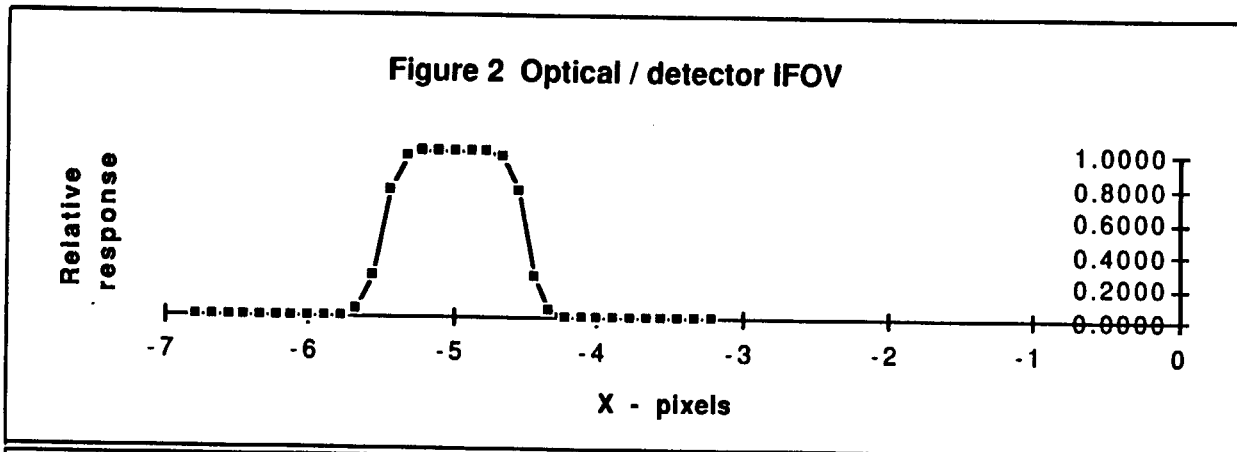




CENTROID METHODOLOGY SELECTED (2 of 5)



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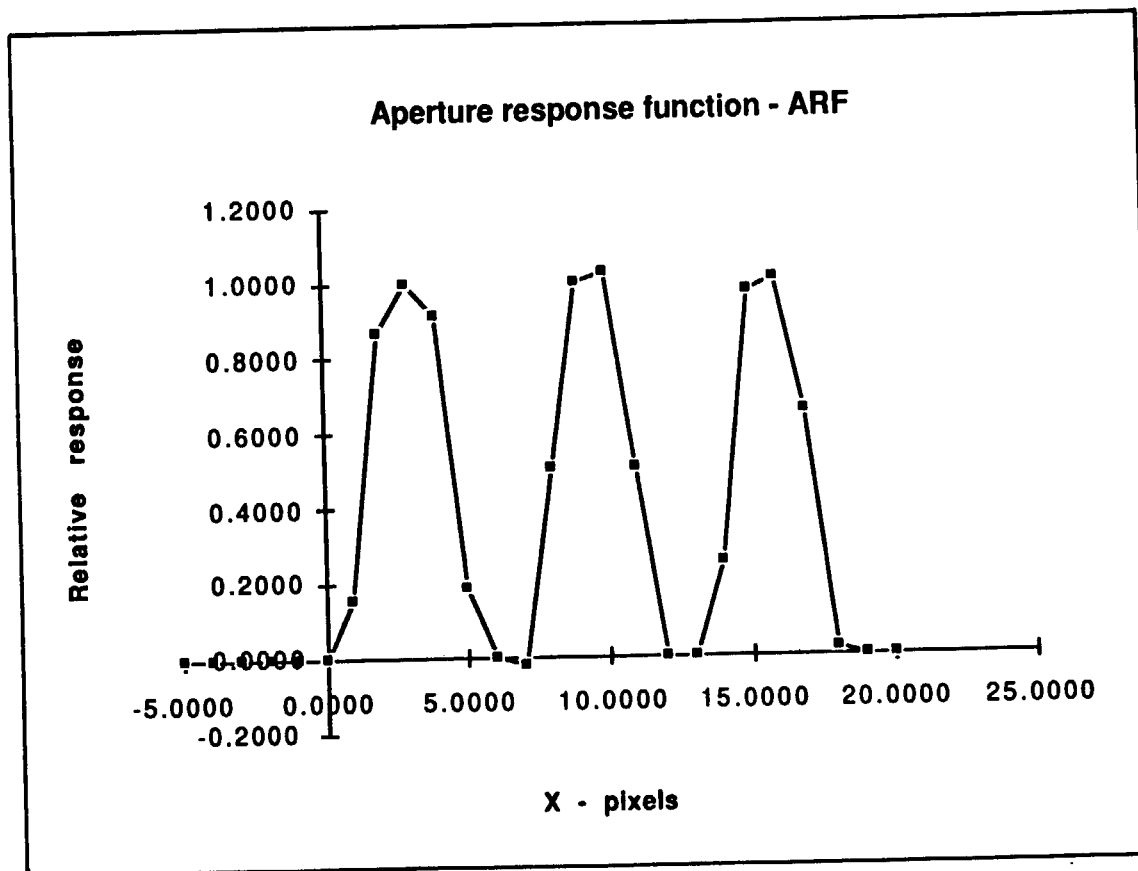




CENTROID METHODOLOGY SELECTED (3 of 5)



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CENTROID METHODOLOGY SELECTED (4 of 5)

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Figure 4 Aperture response function (ARF)- Normalized cross correlation of response and reticle aperture

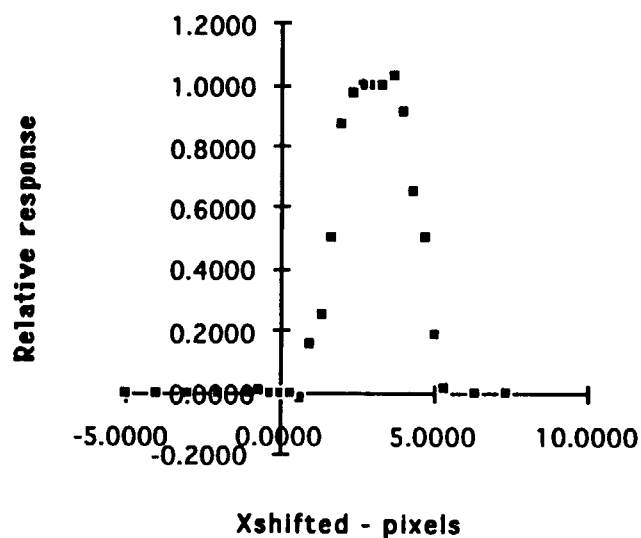
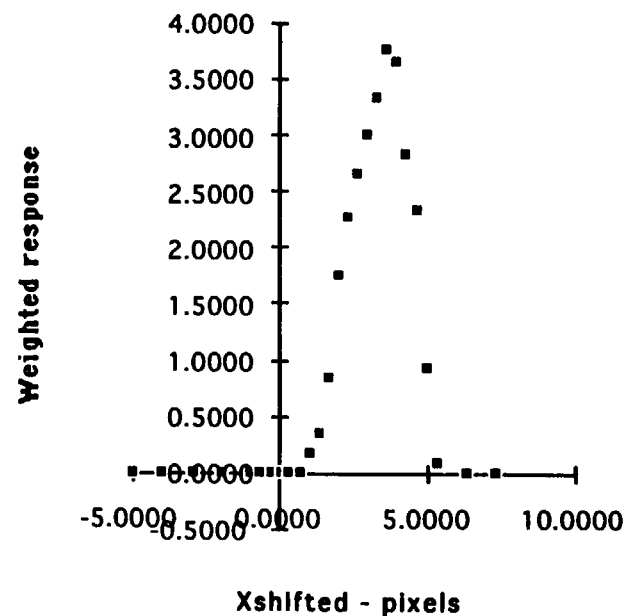


Figure 5 illustrates Xshifted * ARF1s weighted data

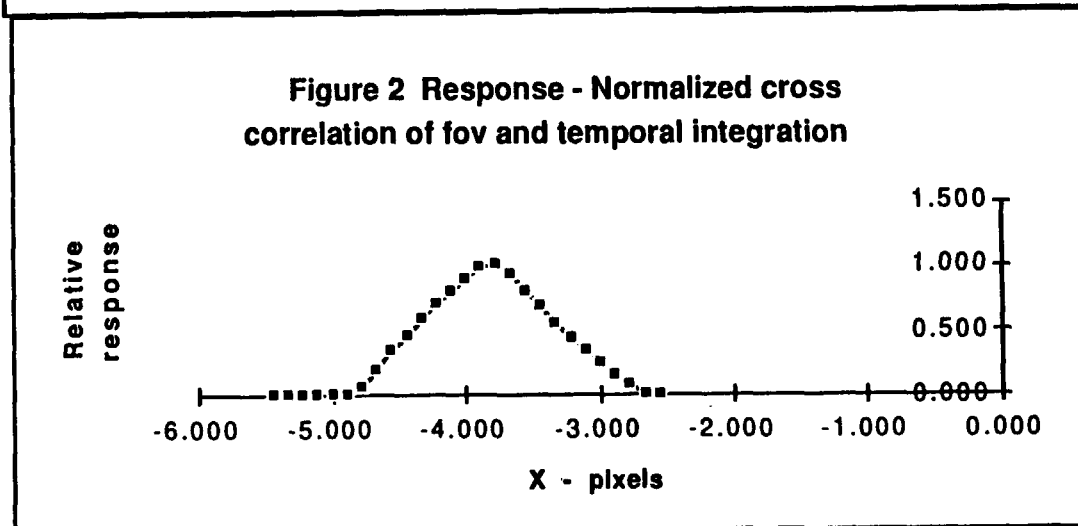
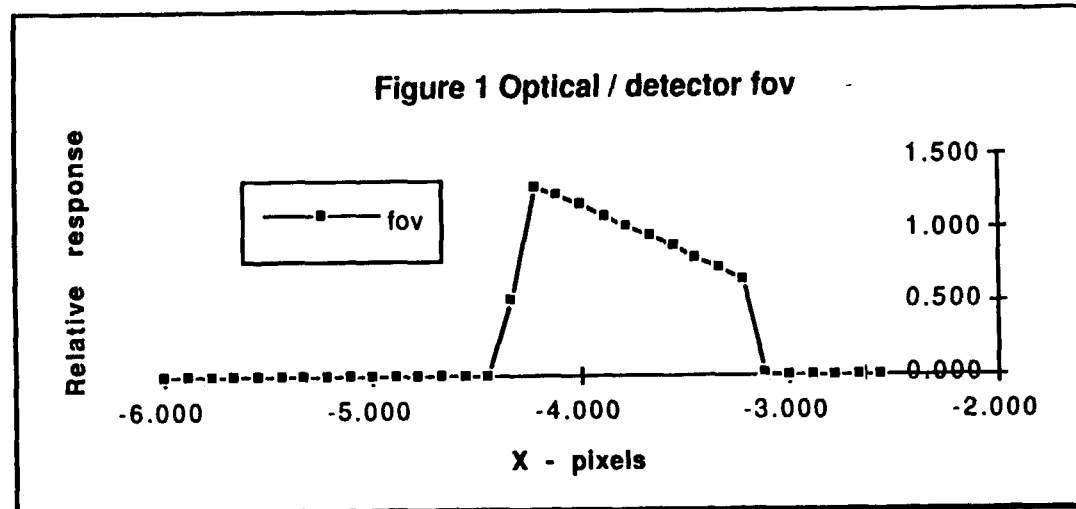




CENTROID METHODOLOGY SELECTED (5 of 5)



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CENTROID RETRIEVAL UNCERTAINTY ESTIMATE



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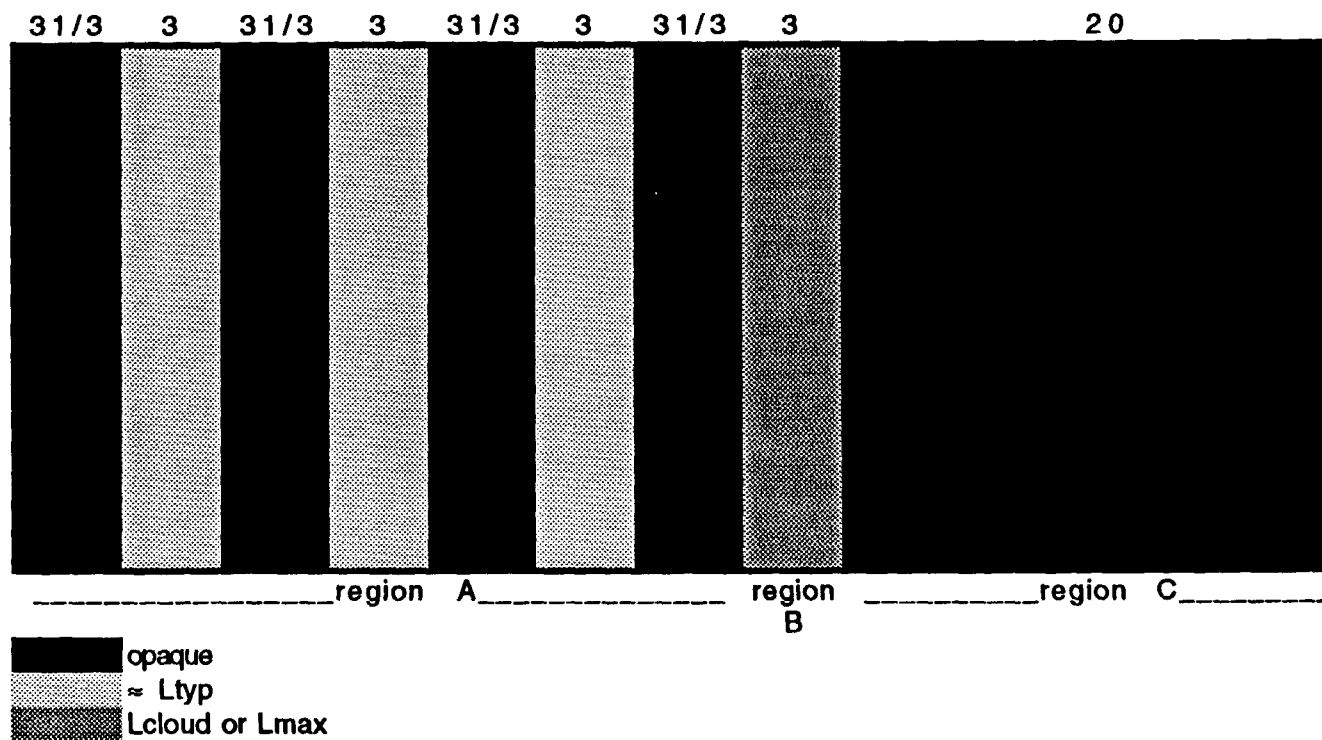
XpkeCtr	Asymmetrical fov function			Symmetrical fov function		
	3 IFOV	1 IFOV	2 IFOV	3 IFOV	1 IFOV	2 IFOV
0.0000	0.0370	0.0370	0.0370	0.0004	0.0008	-0.0003
0.0667	0.0380	0.0540	0.0330	0.0014	0.0170	-0.0046
0.1333	0.0360	0.0190	0.0450	-0.0018	-0.0180	0.0074
0.2000	0.0370	0.0560	0.0300	0.0013	0.0177	-0.0065
0.2667	0.0360	0.0200	0.0410	-0.0011	-0.0173	0.0037
0.3333	0.0380	0.0380	0.0380	0.0000	0.0007	-0.0003
0.4000	0.0390	0.0540	0.0330	0.0013	0.0170	-0.0046
0.4667	0.0350	0.0190	0.0440	-0.0018	-0.0185	0.0073
0.5333	0.0400	0.0560	0.0310	0.0013	0.0178	-0.0064
0.6000	0.0360	0.0210	0.0410	-0.0012	-0.0173	0.0041
0.6667	0.0370	0.0370	0.0370	0.0004	0.0006	-0.0004
average=	0.0372	0.0374	0.0373	0.0000	0.0000	-0.0001
stddev=	0.0015	0.0158	0.0051	0.0013	0.0157	0.0051

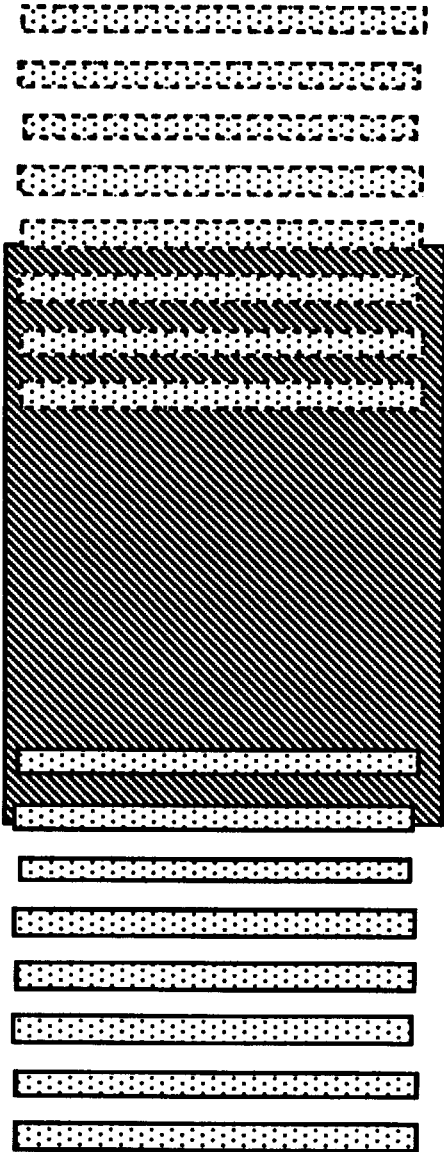


CALIBRATOR RETICLE PATTERN FOR TRANSIENT RESPONSE (NEW MEASUREMENT CONCEPT)



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Solid FPA sketch is FPA at one instant in time and the dotted FPA represents a later time. The region with the diagonal pattern represents the MGBC illuminated region.

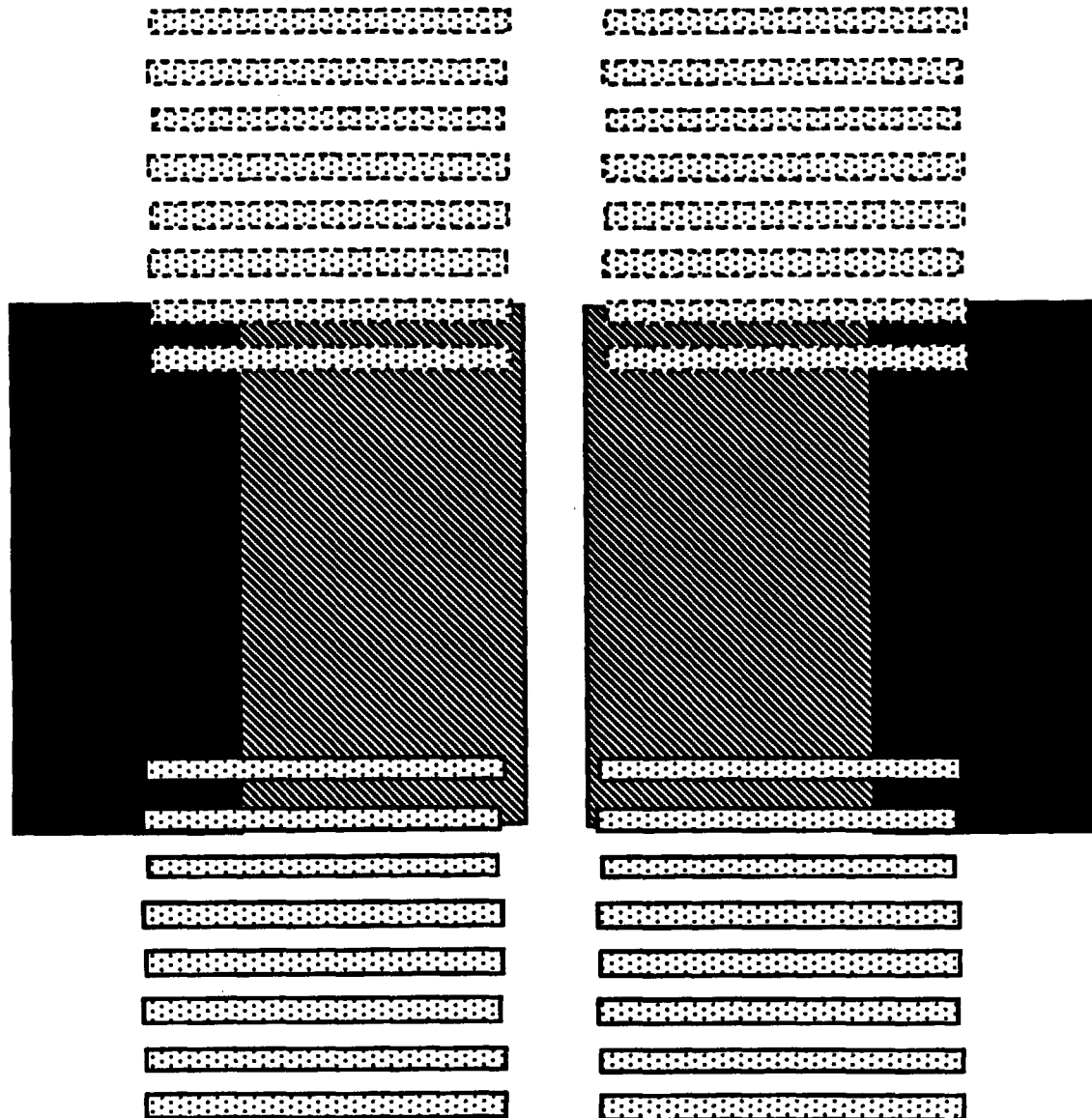


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MODIS FPA BEING SCANNED ACROSS MGBC ILLUMINATED REGION



Solid FPA sketch represents the projected FPA at one instant in time and the dotted FPA is at a later time. The region with diagonal pattern represents the MGBC illuminated region. The black region represents the masking of a portion of the along track illuminated region.



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TWO CONFIGURATIONS OF MODIS FPA BEING SCANNED ACROSS MGBC ILLUMINATED REGION



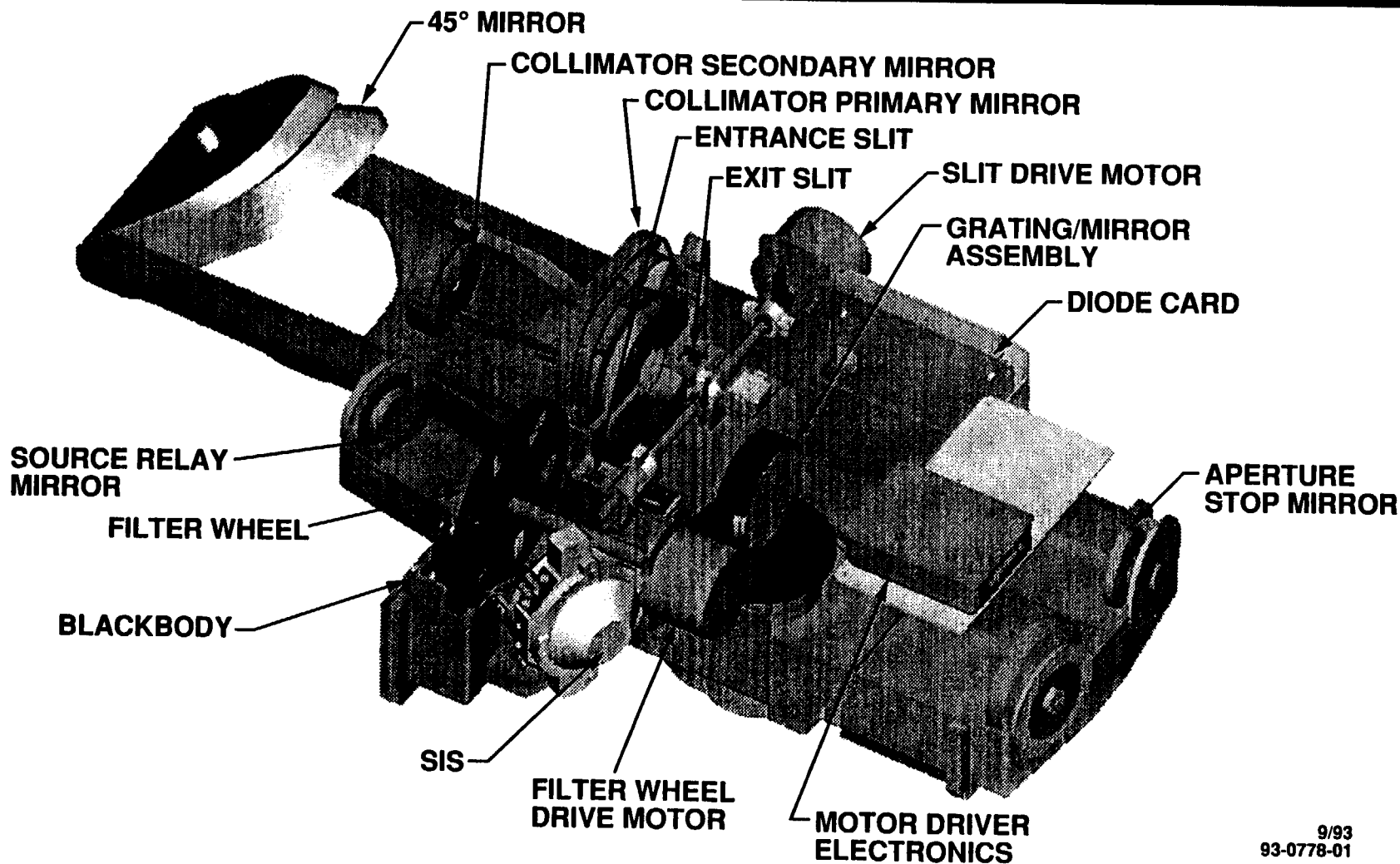
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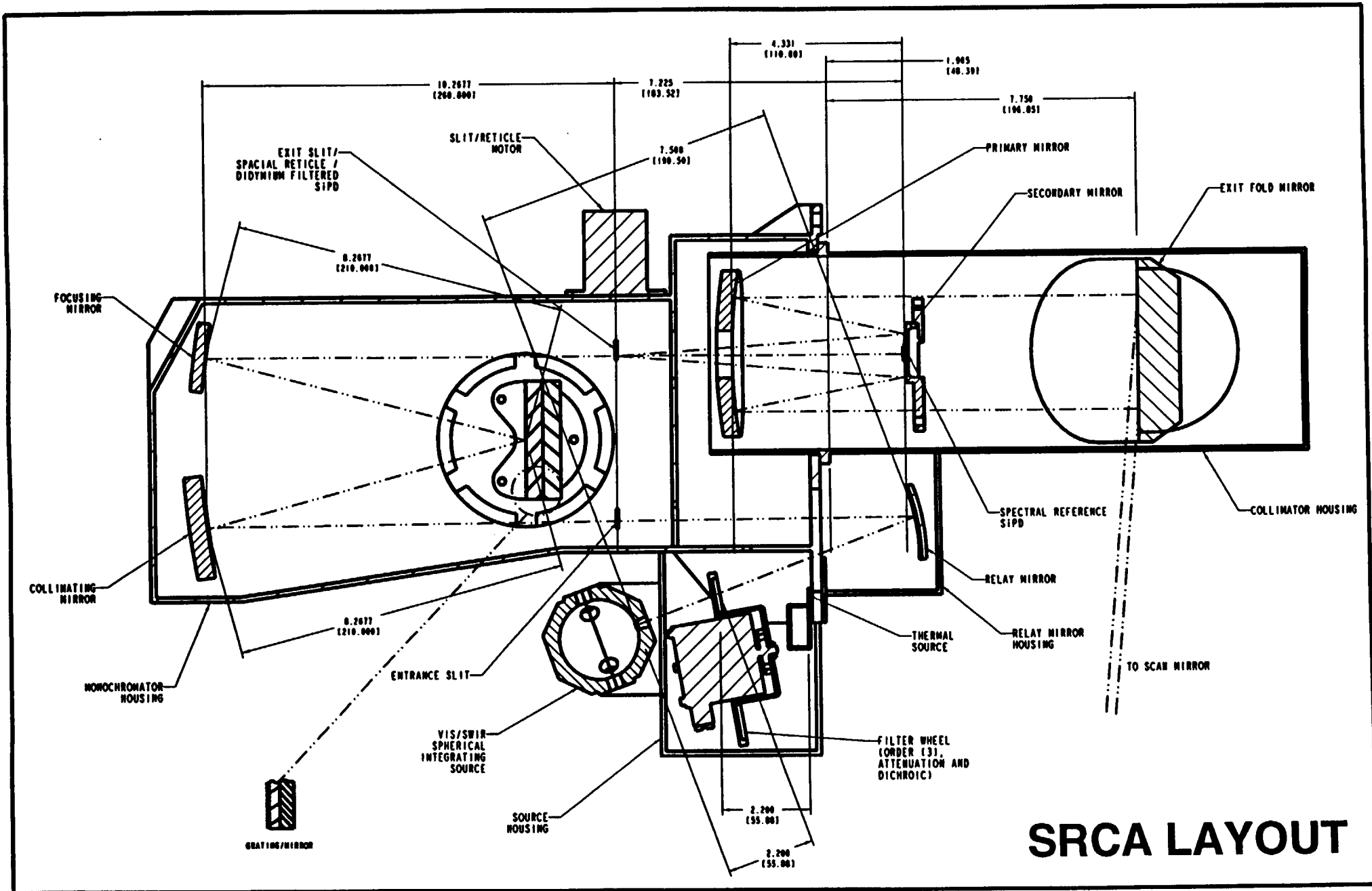


SRCA (CUTAWAY)



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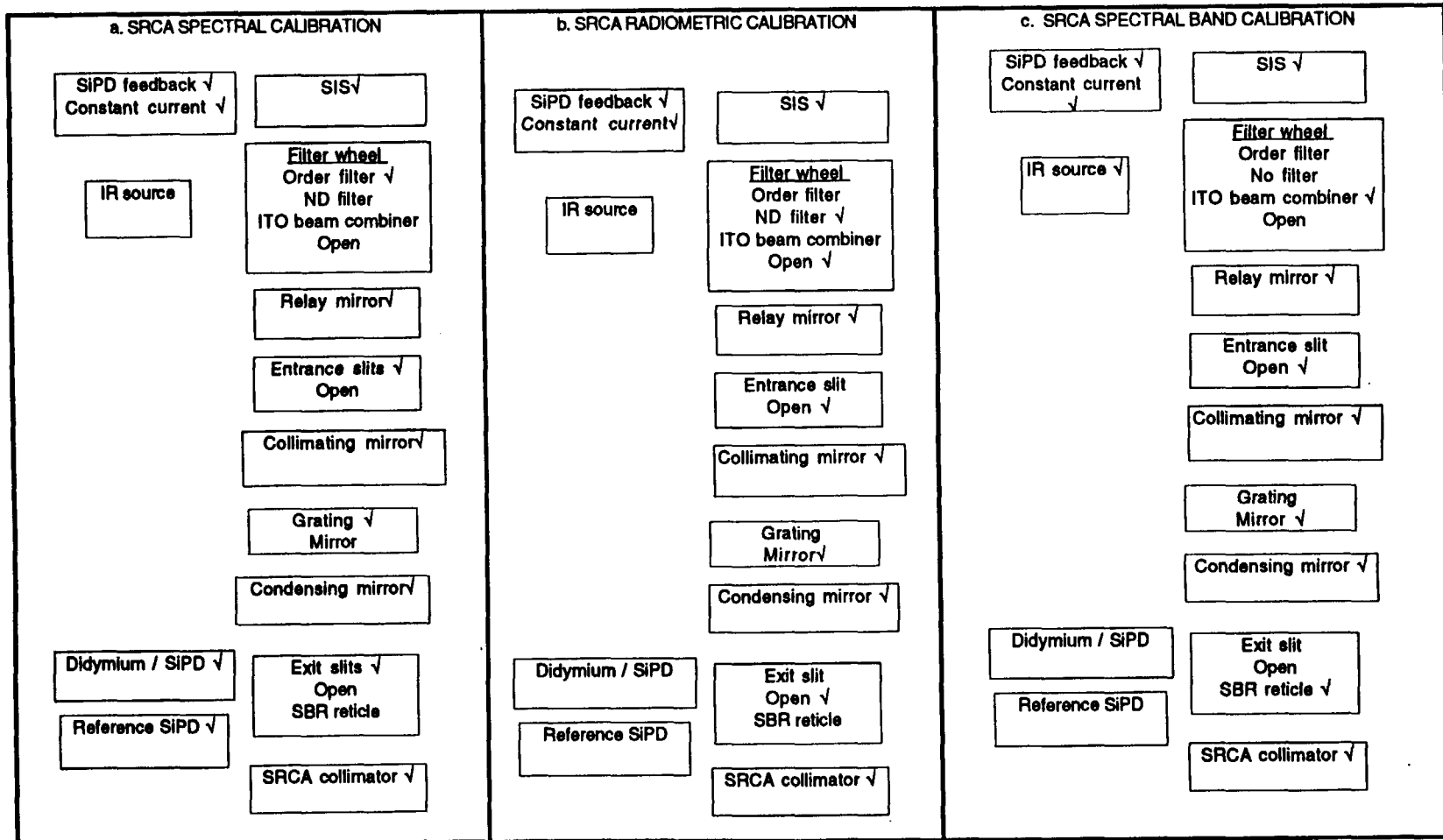
SRCA LAYOUT



SRCA CALIBRATION SELECTION BLOCK DIAGRAM



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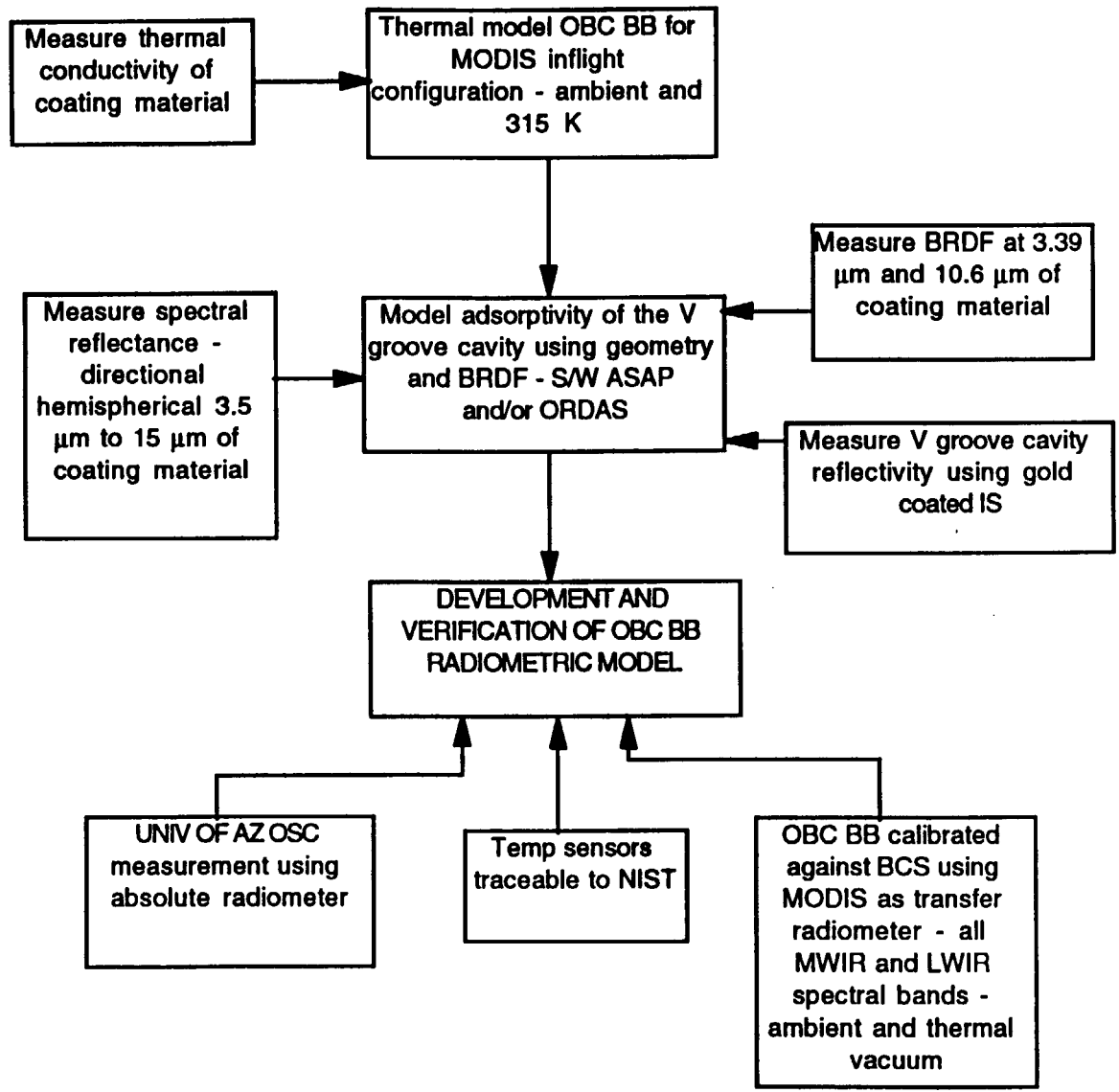


SRCA SIS RADIANCE PROBLEM HAS BEEN SOLVED

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- ORIGINAL SUSPICION THAT LOW RADIANCE VALUES WERE DUE TO SPECTRALON CONTAMINATION WERE FALSE
- QUARTZ-HALOGEN LAMP COLOR TEMPERATURE VALUES HAVE BEEN TESTED AS 2700K NOT 2900K AS ADVERTISED
- ANALYTICAL MODELLING NOW TRACKS EMPIRICAL RESULTS WELL
- SEVERAL DESIGN MODIFICATIONS HAVE BEEN MADE:
 - REARRANGEMENT OF LAMP HEAT SINKS TO EXPOSE ADDITIONAL SURFACE OF LAMP
 - REDUCTION OF SPHERE INSIDE DIAMETER TO BOTH REDUCE SURFACE AREA AND INCREASE REFLECTIONS FROM THICKER WALLS
 - ADD REFLECTIVE COATING TO OUTSIDE OF SPHERE
 - SPHERICAL COUNTERBORING OF SPECTRALON TO PRODUCE REFLECTING SOCKETS AT LAMP MOUNT POSITIONS



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DEVELOPMENT AND VERIFICATION FLOW OF OBC BLACKBODY RADIOMETRIC MODEL

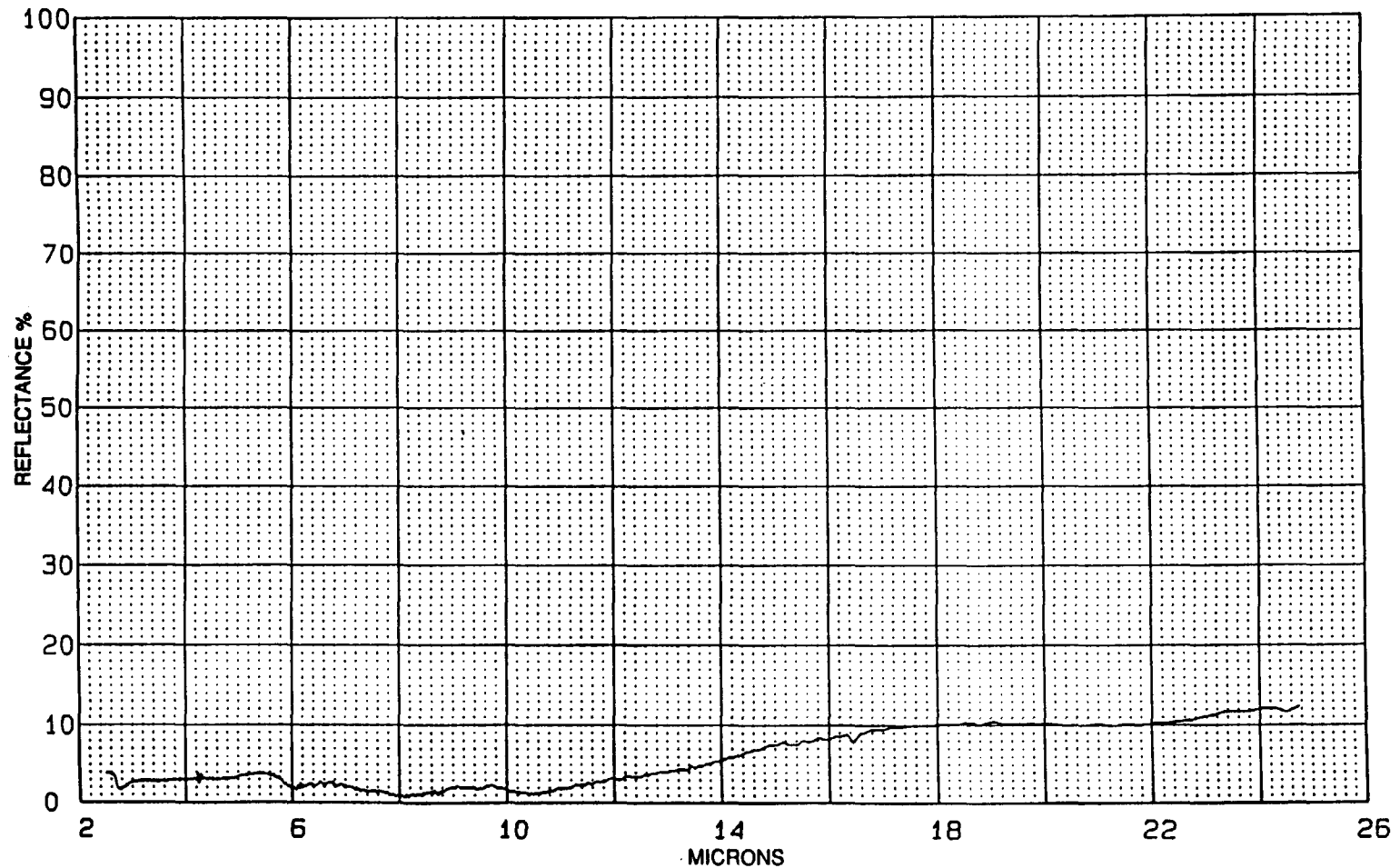




TOTAL INTEGRATED REFLECTANCE FOR BLACK ANODIZED ALUMINUM SURFACE

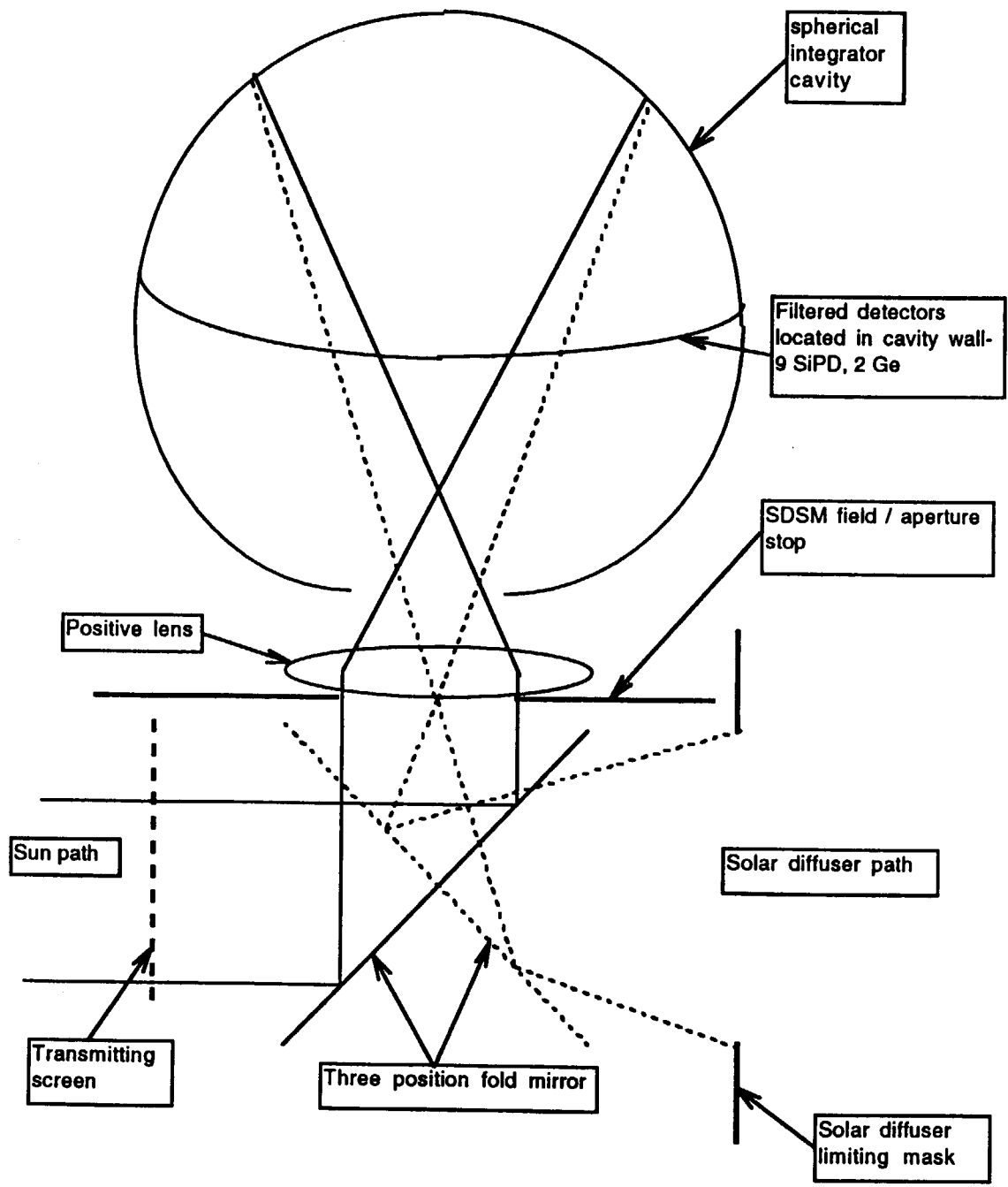
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SDSM GENERAL CONFIGURATION



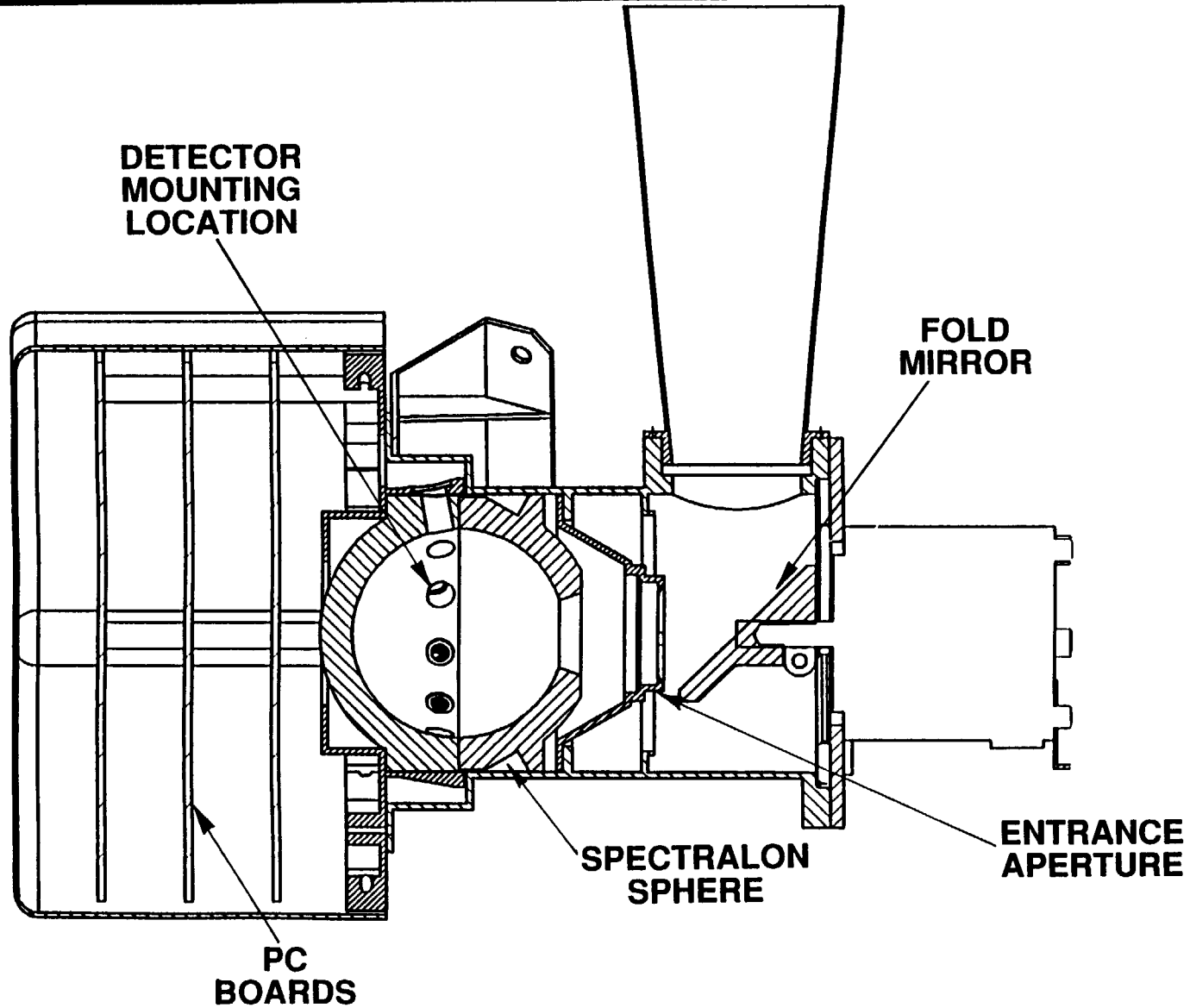
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SDSM (CUTAWAY)



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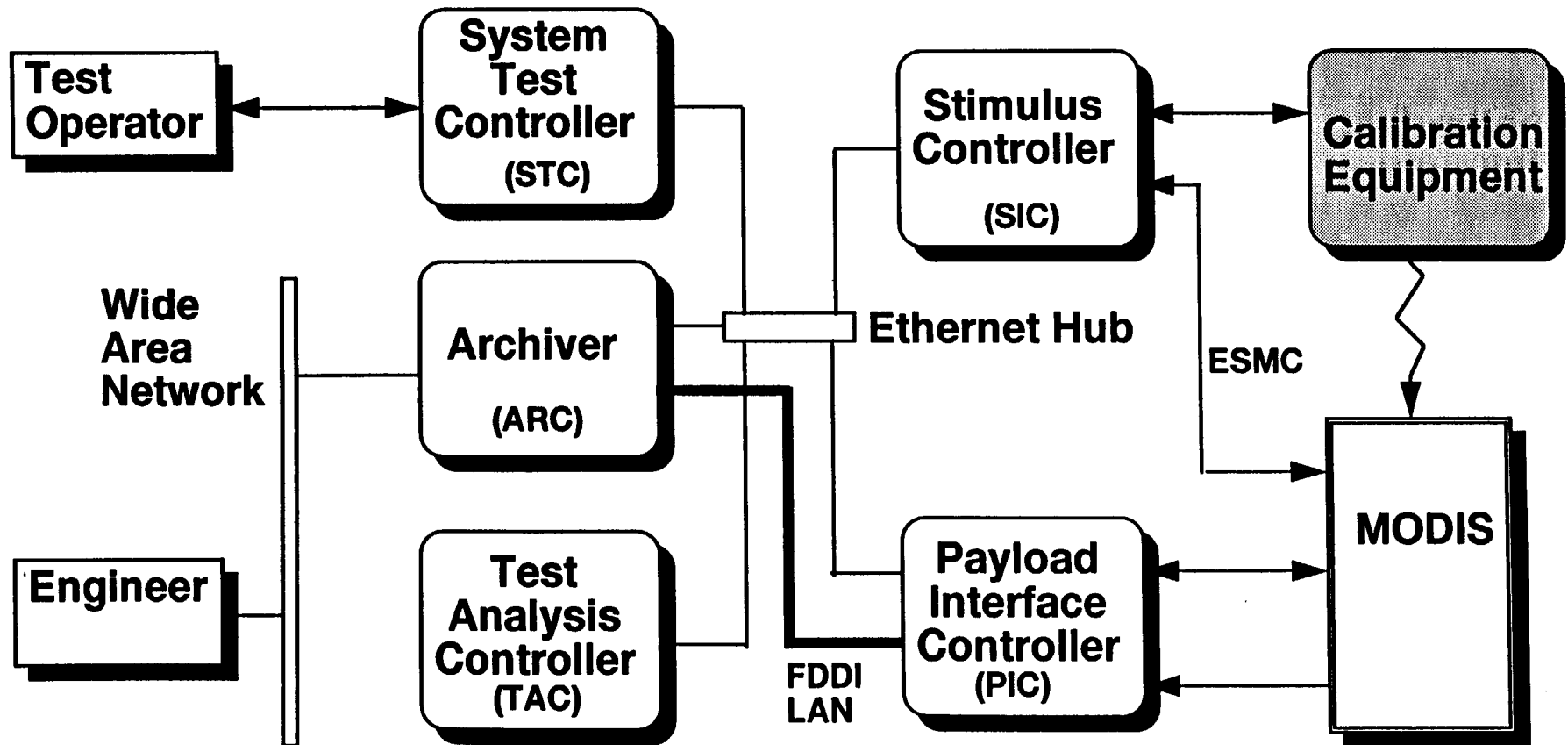




ALL MODIS STIMULUS IS PROVIDED BY THE GSE STIMULUS AND CALIBRATION EQUIPMENT



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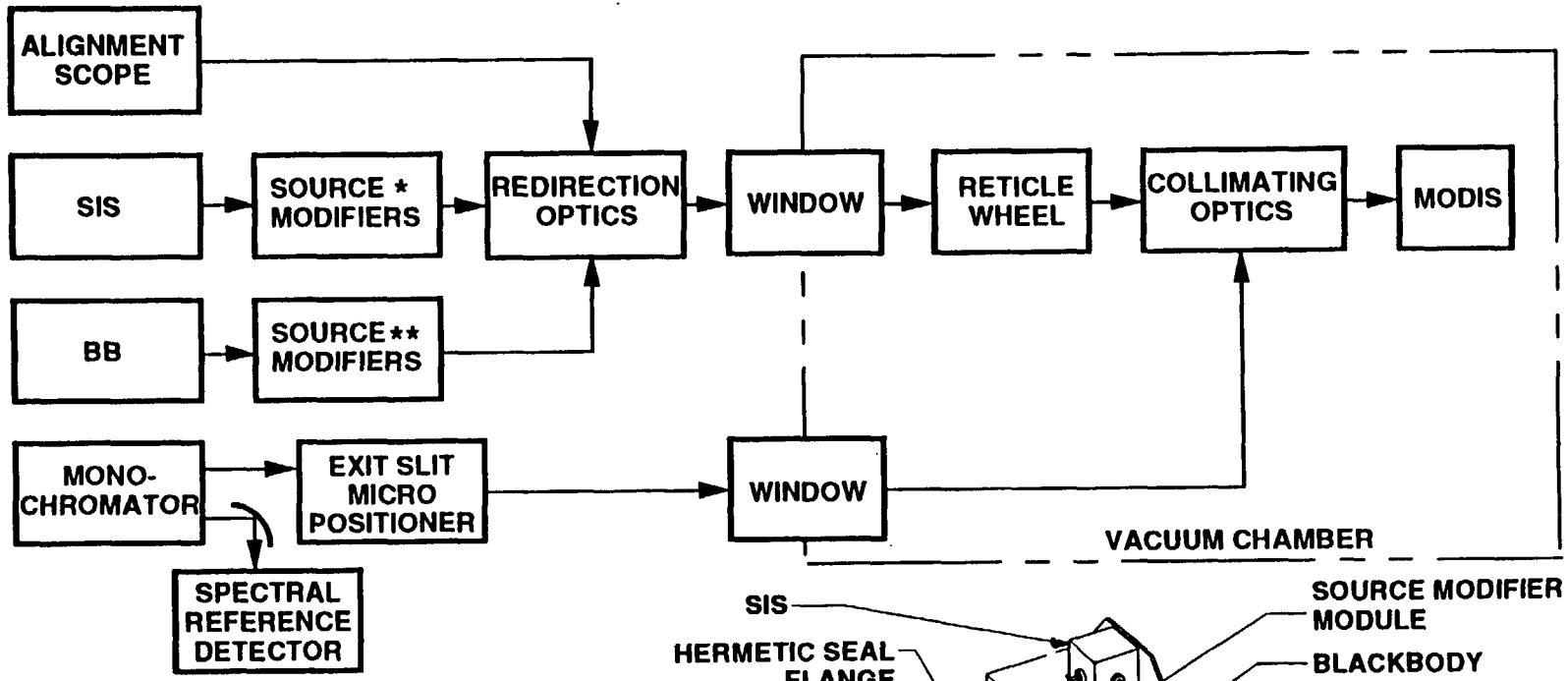




MGBC FUNCTIONAL FLOW DIAGRAM

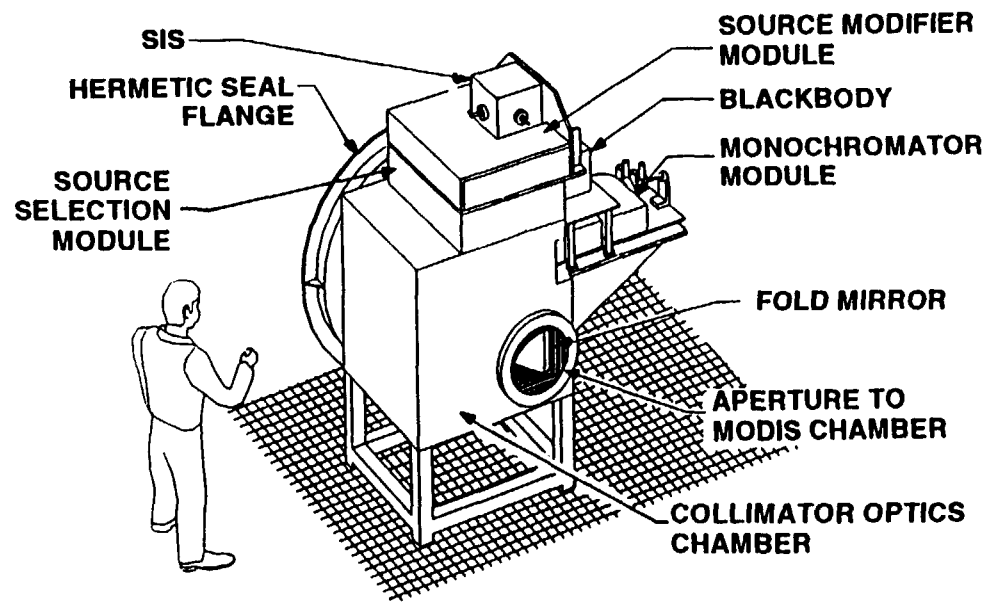


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* POLARIZER
NEUTRAL DENSITY FILTERS
SPECTRAL SHAPING FILTERS

** SPECTRAL SHAPING FILTERS



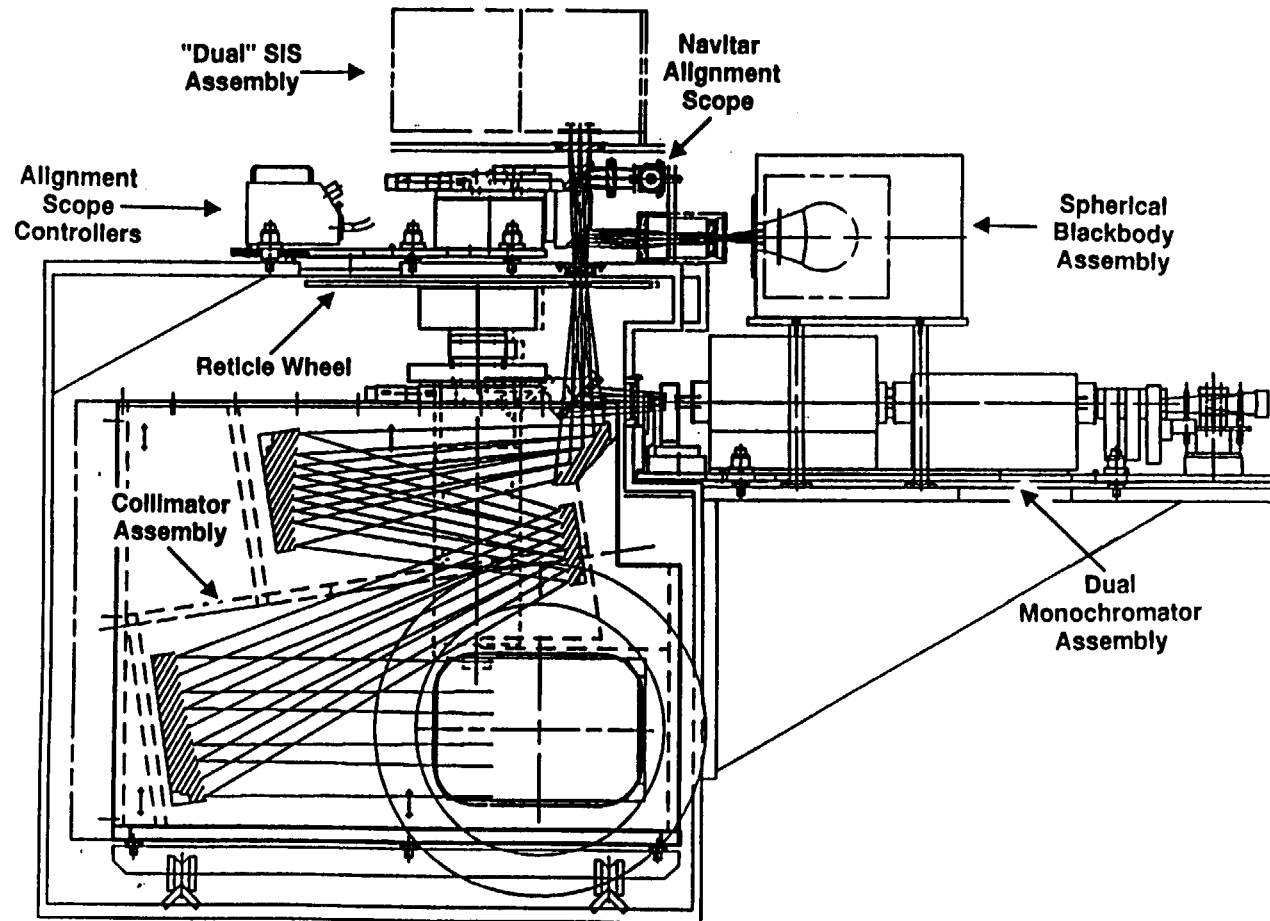
COMPLETE PERSPECTIVE OF CALIBRATOR



MGBC OPTICAL SCHEMATIC DRAWING

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MODIS GROUND BASED CALIBRATOR PROGRESS

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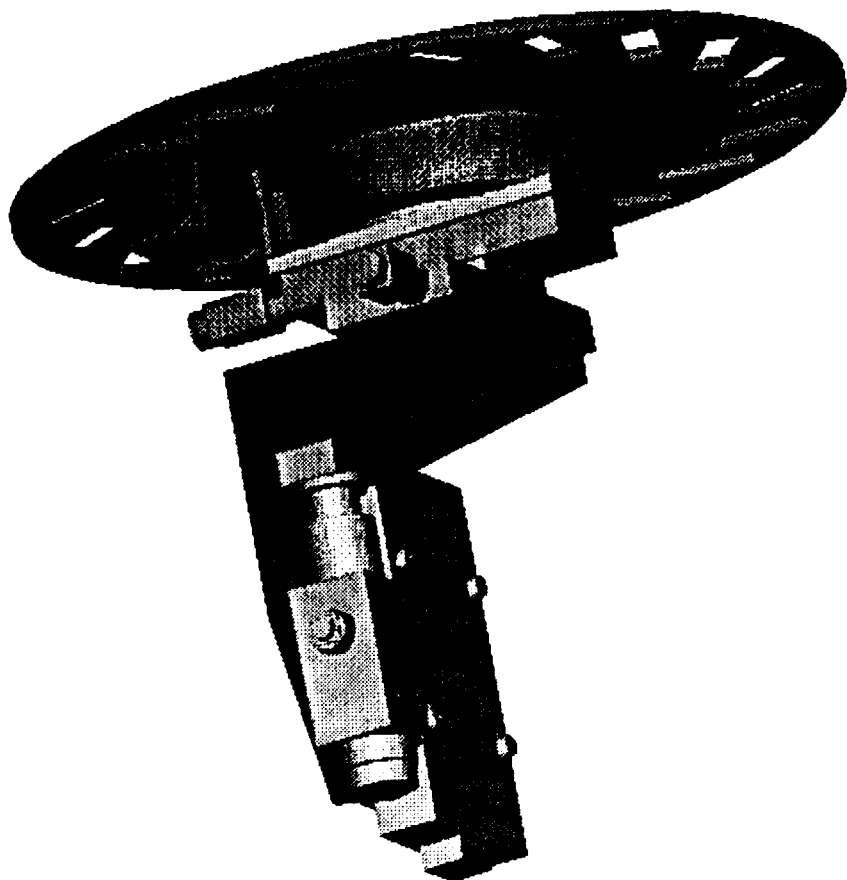
- **Purchase order placed with Tinsley Corp.**
 - **PDR scheduled for September 28**
- **MGBC Reticle Wheel Assembly Drawings complete. Fourteen reticles and one open space; five spares.**
- **MGBC Dual SIS Assembly and Spherical Blackbody Assembly Source Drawings are complete.**
- **MGBC Polarization Assembly design and layout complete; final tolerances being defined.**
- **MGBC Alignment Assembly design complete; procurement started.**



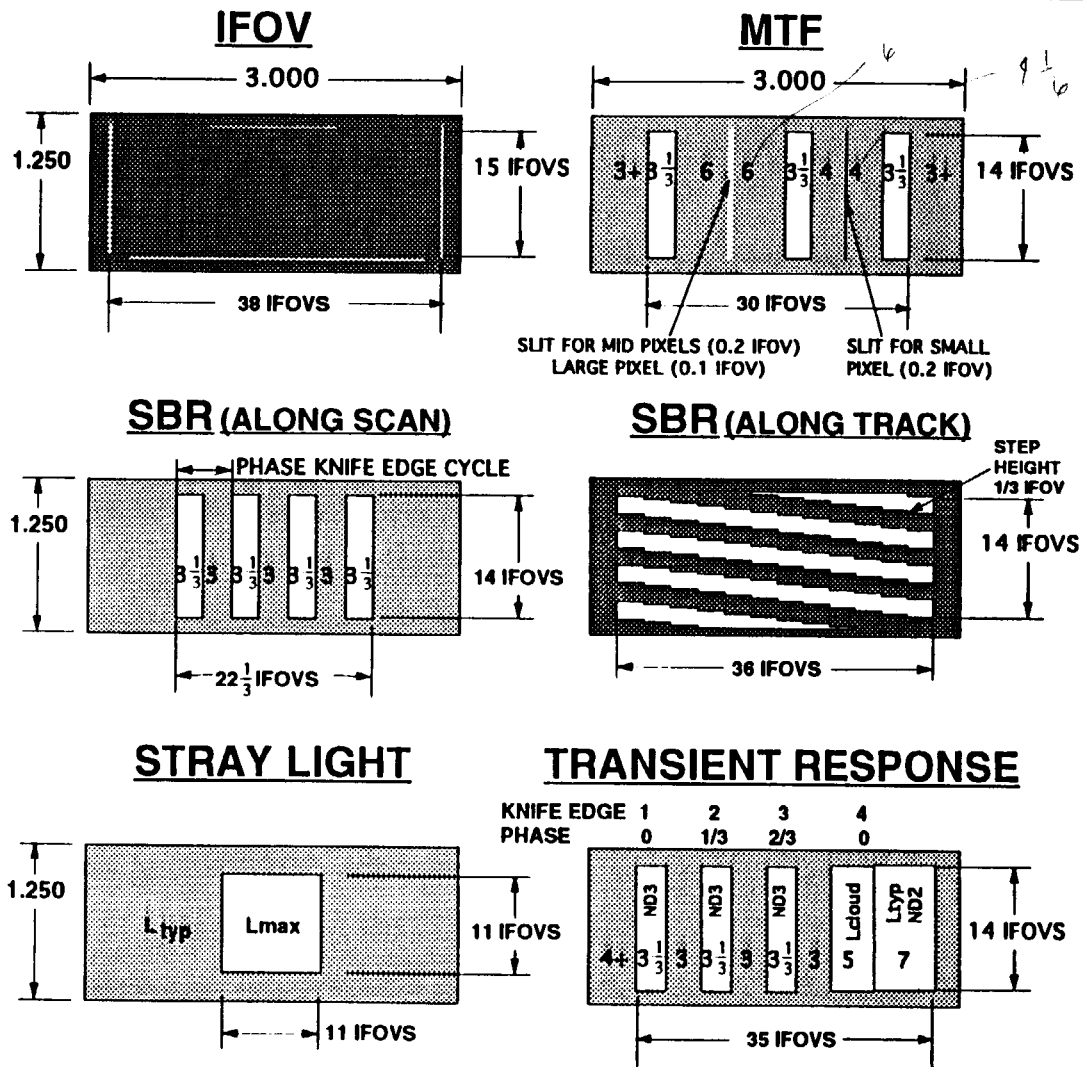
RETICLE PATTERNS SHAPE THE OPTICAL STIMULI FOR MOST MODIS TESTS



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- 18 RETICLES COVER ALL TESTS
- 4 MOTORIZED STAGES PROVIDE TABLE ROTATION, AND X,Y,Z MOTION

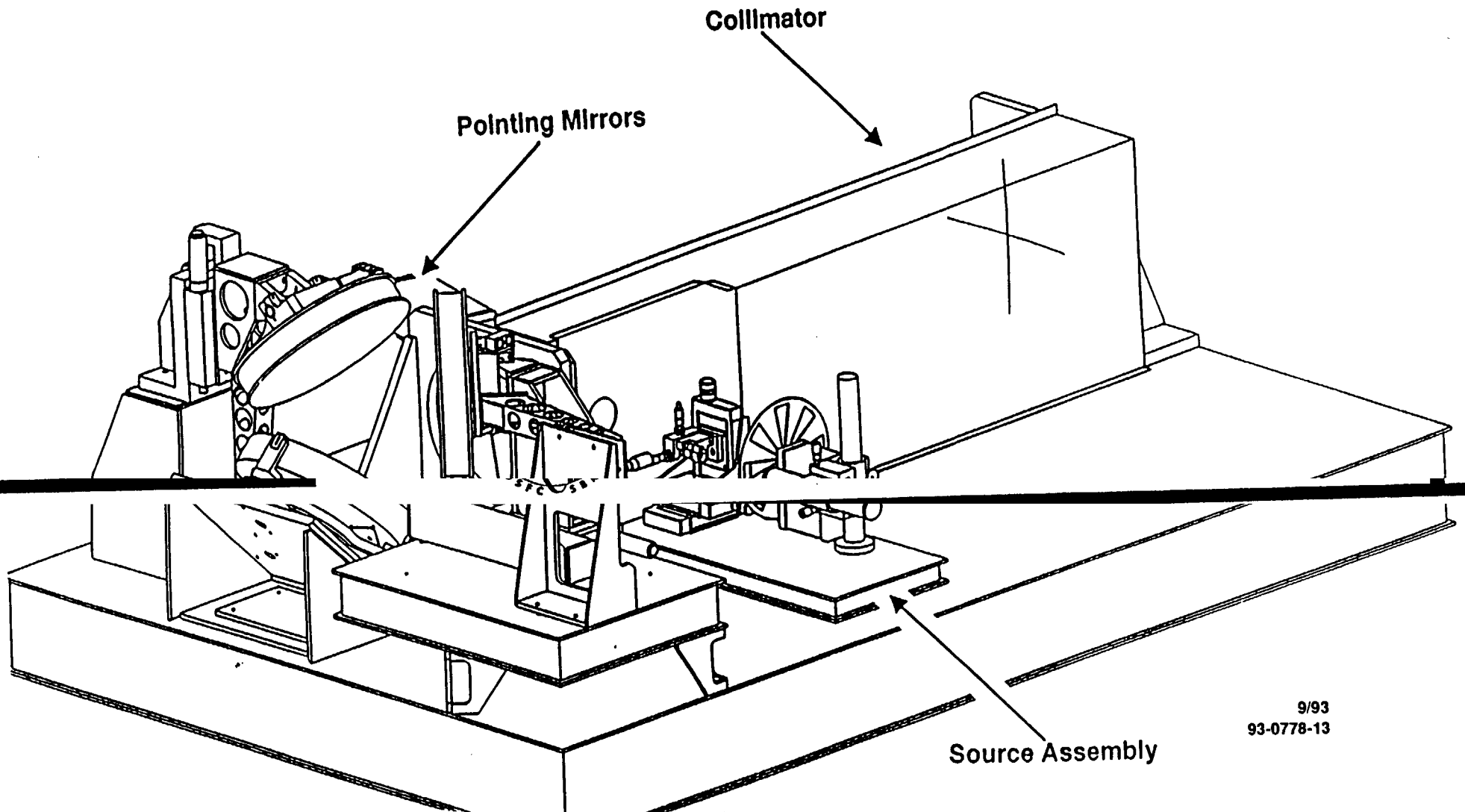




INTEGRATION AND ALIGNMENT COLLIMATOR DESIGNS NEARLY COMPLETE



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Source Assembly



BLACKBODY CALIBRATION SOURCE AND SPACE VIEW SOURCE PROGRESS

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- **A Internal CDR was held at SBRC on August 19, 1993.**
- **Blackbody procurement is complete.**
- **Assembly of the BCS & SVS has started.**
- **Efforts on software development for computer control of the blackbody system is progressing to near completion.**
- **Projected delivery is December 1993.**



BCS/SVS FLOWDOWN AND DERIVED REQUIREMENTS

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	BCS		SVS	
	Requirements	Predicted Performance	Requirements	Predicted Performance
• Radiometric error L_{typ}	< 0.42 , < 0.15%	0.33, .08%	< $L_{typ} * error/10$	pass*
• Radiometric error 0.3 L_{typ}	< 0.84%	0.68%	NA	NA
• Effective cavity emittance	> 0.999	0.9997	>0.999	0.9997
• Temperature uncertainty	< ± 0.04 K	± 0.04 K	< ± 0.04 (300 K) < 85 K (cold)	± 0.04 < 85 K
• Temperature uniformity	< 0.1 K	0.08 K	< 85 K	< 85 K
• Temperature stability	± 0.02 K (6 min.)	± 0.01 K	floats	floats
• Temperature repeatability	± 0.1 K	± 0.1 K	floats	floats
• Temperature control	± 0.01 K	± 0.01 K	floats	floats
• Temp. transition time	< 30 min (10°)	< 30 min	TBR	< 4 hr
• Temperature range	170-340 K (vac) 300-380 K (amb)	meets req meets req.	<85 to 300 K	meets req.

* Band 24 slightly out of tolerance. BCS+SVS total error still in spec

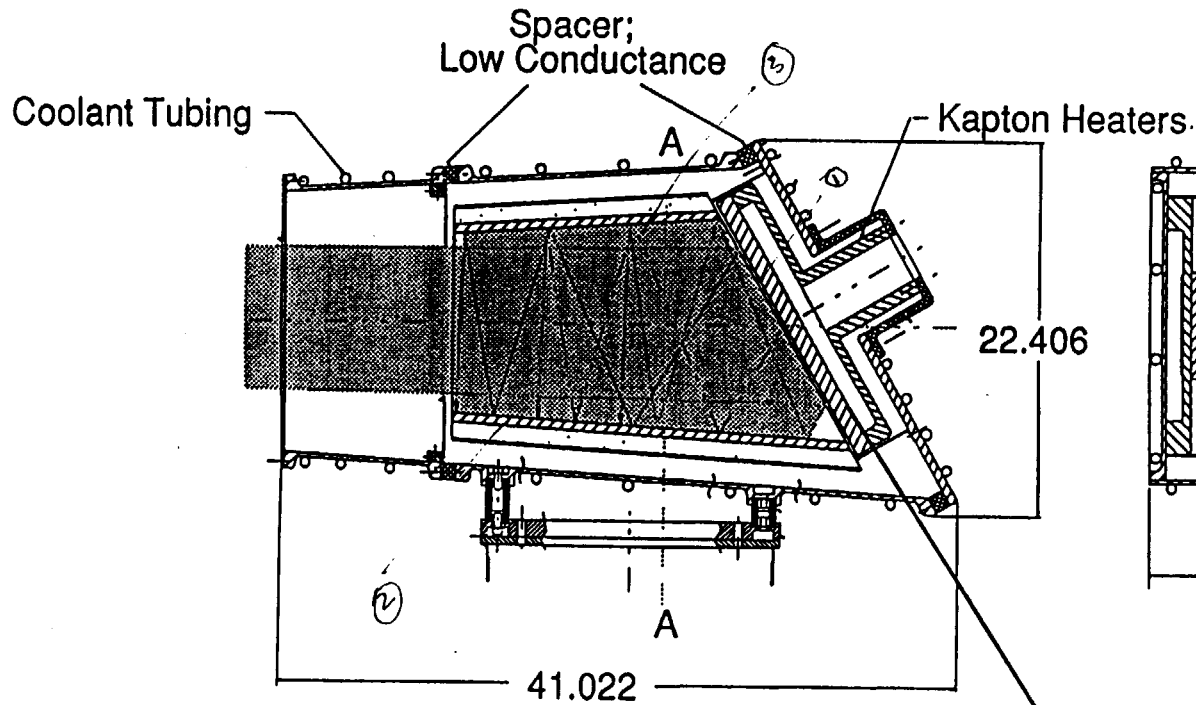


BCS/SVS MECHANICAL DESIGN

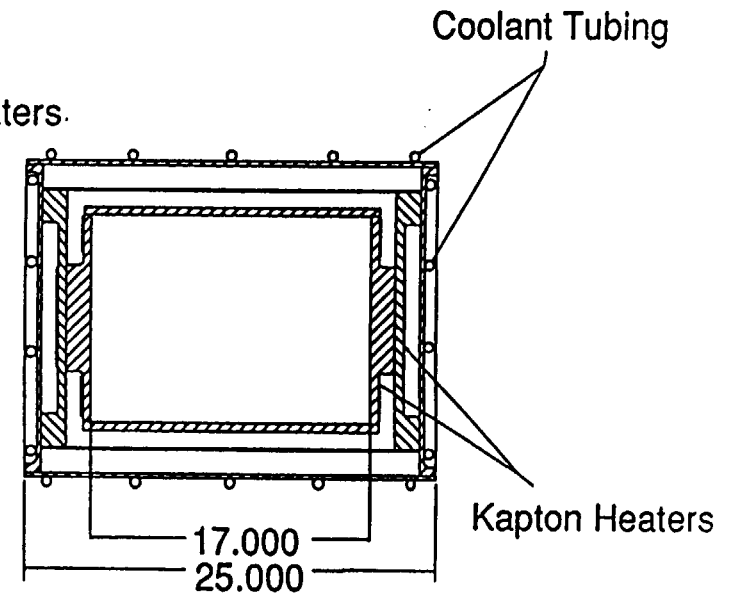


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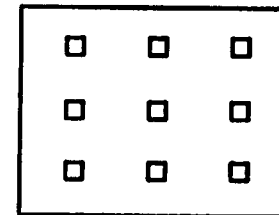
Side View



Front View



SECTION A-A



PRT Mounting Pattern Rear Plate



CAVITY TEMPERATURE GRADIENTS MEET REQUIREMENTS DURING OPERATION IN VACUUM



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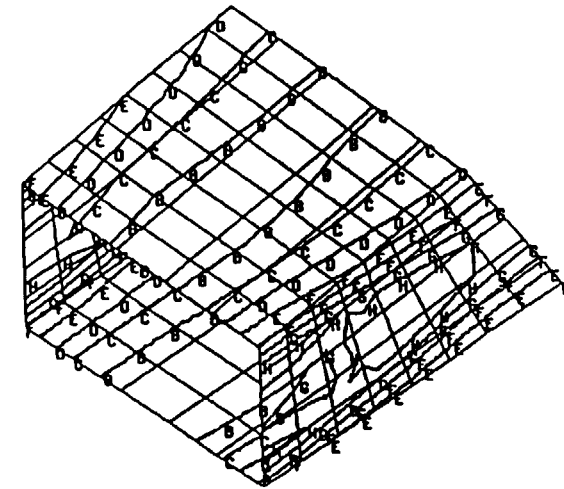
Thermal Gradients at 170 K

	Flowed Down Requirements	Analytical Prediction
1st Bounce	$\pm .04K$	$\pm .03K$
2nd Bounce	$\pm .05K$	$\pm .03K$
3rd Bounce	$\pm .10K$	$\pm .03K$
4th Bounce	$\pm .25K$	$\pm .05K$

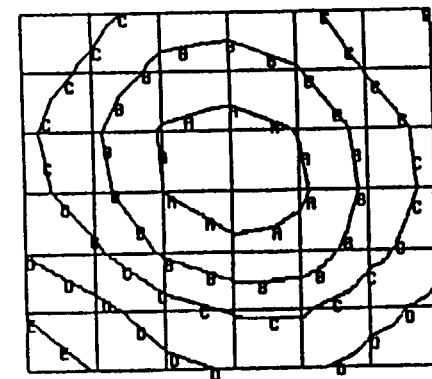
CINDA Model

- 1543 nodes
- 3686 linear conductors
- 386 radiative conductors

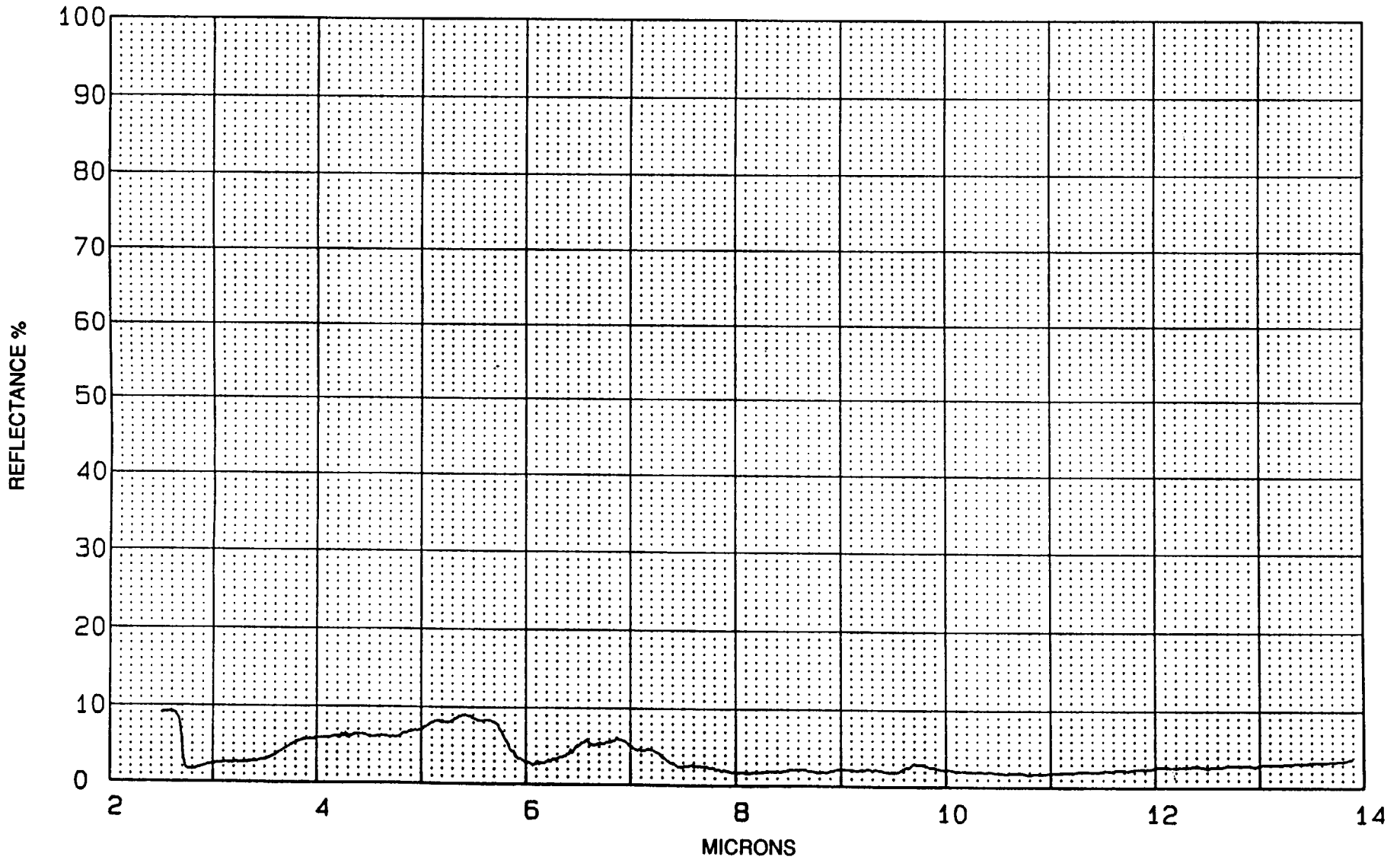
- Thermal performance targets can be met for operation in vacuum.
- Analysis remaining for laboratory (in air) operation.



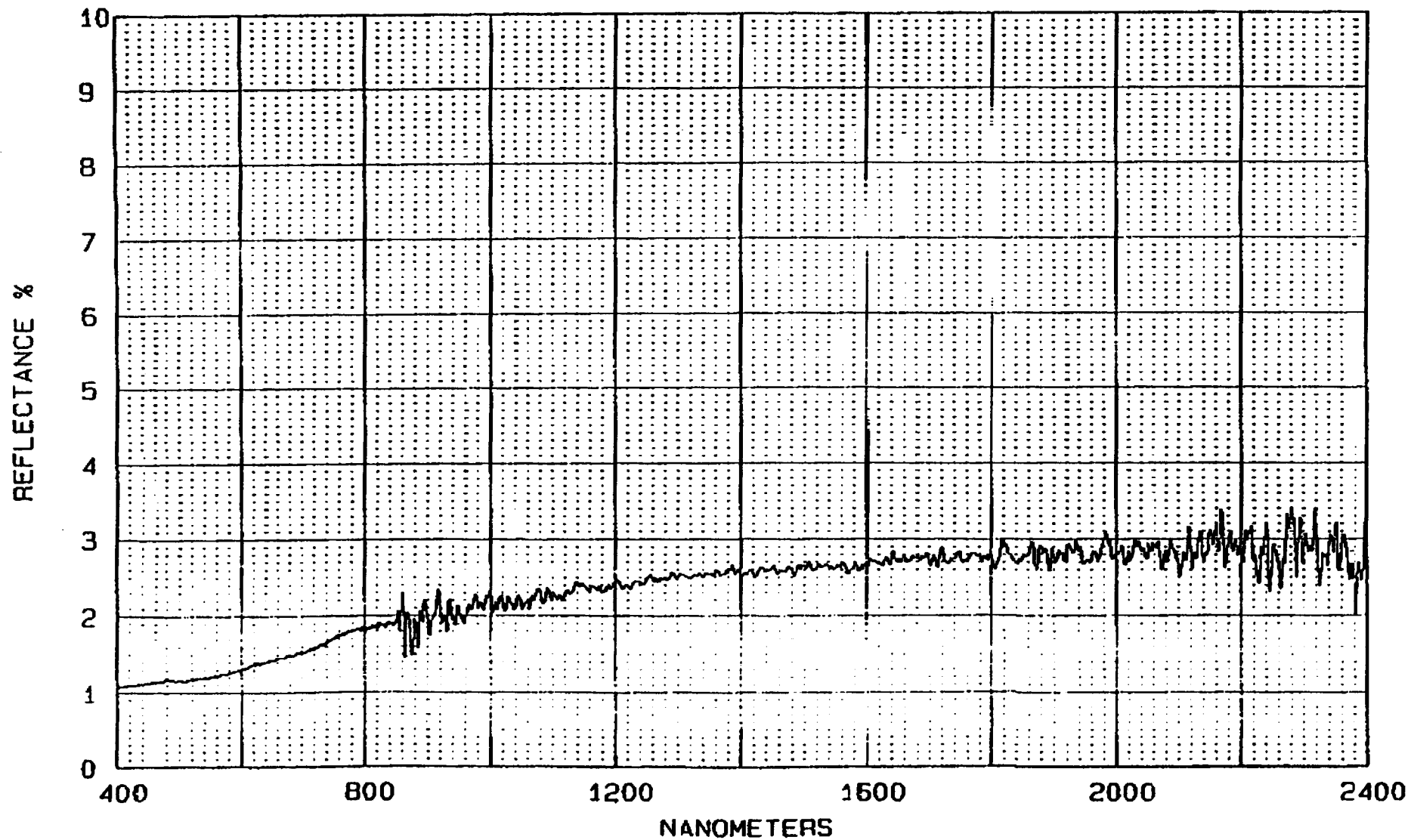
20 mK per isotherm line



PROJECT	RE	GLA	PART	SERIAL	MATERIAL	POLAR	AOI	FILENAME
MODIS	DIMILIA	VKC7	ANAPLEX	2	12 IN AL	N/A	12	RU930609.P01
SIDE 1 ANAPLEX ANODIZE (POLISHED)								



PROJECT	RE	GLA	PART	SERIAL	MATERIAL	POLAR	AOI	FILENAME
MODIS	DI MILIA	VKC7	ANODIZE	ANAPLEX	ALUMINUM	N/A	12	RA930B28.H01
VISIBLE NIR REFLECTANCE OF ANAPLEX ANODIZE								

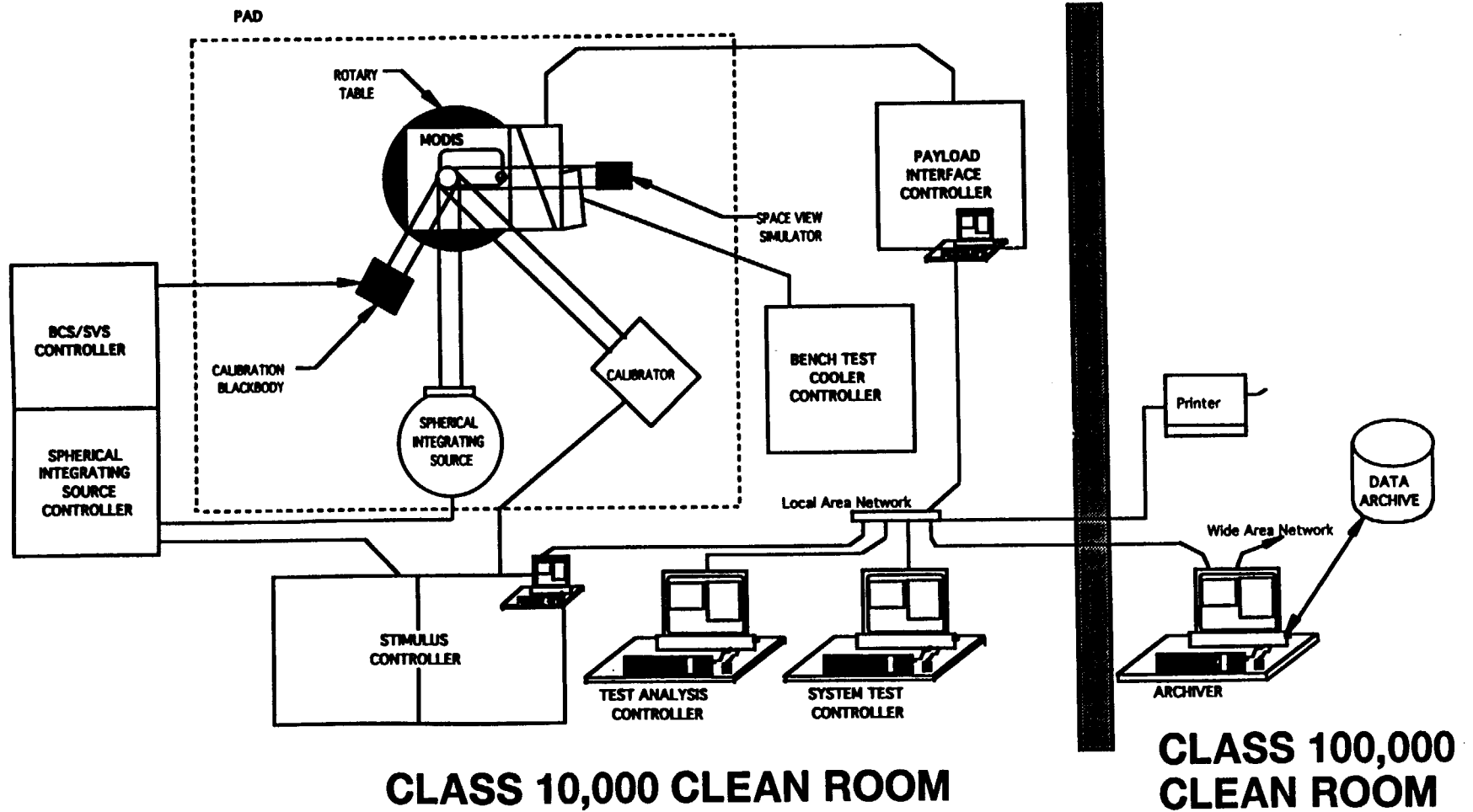




PROPOSED GSE AMBIENT TEST TOPOLOGY



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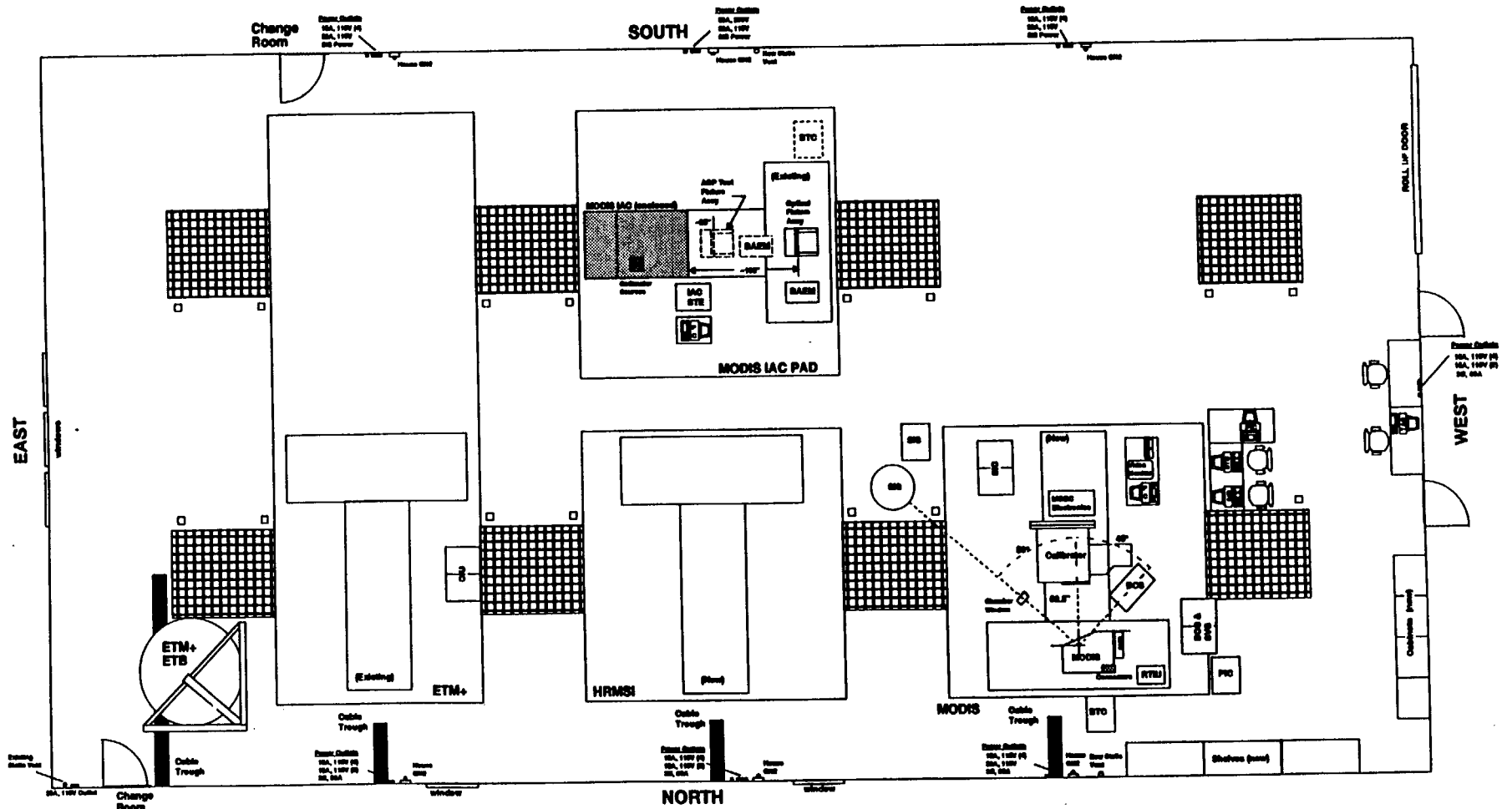




B32 CLASS 10,000 CLEAN ROOM PROPOSED MODIS TEST LAYOUT



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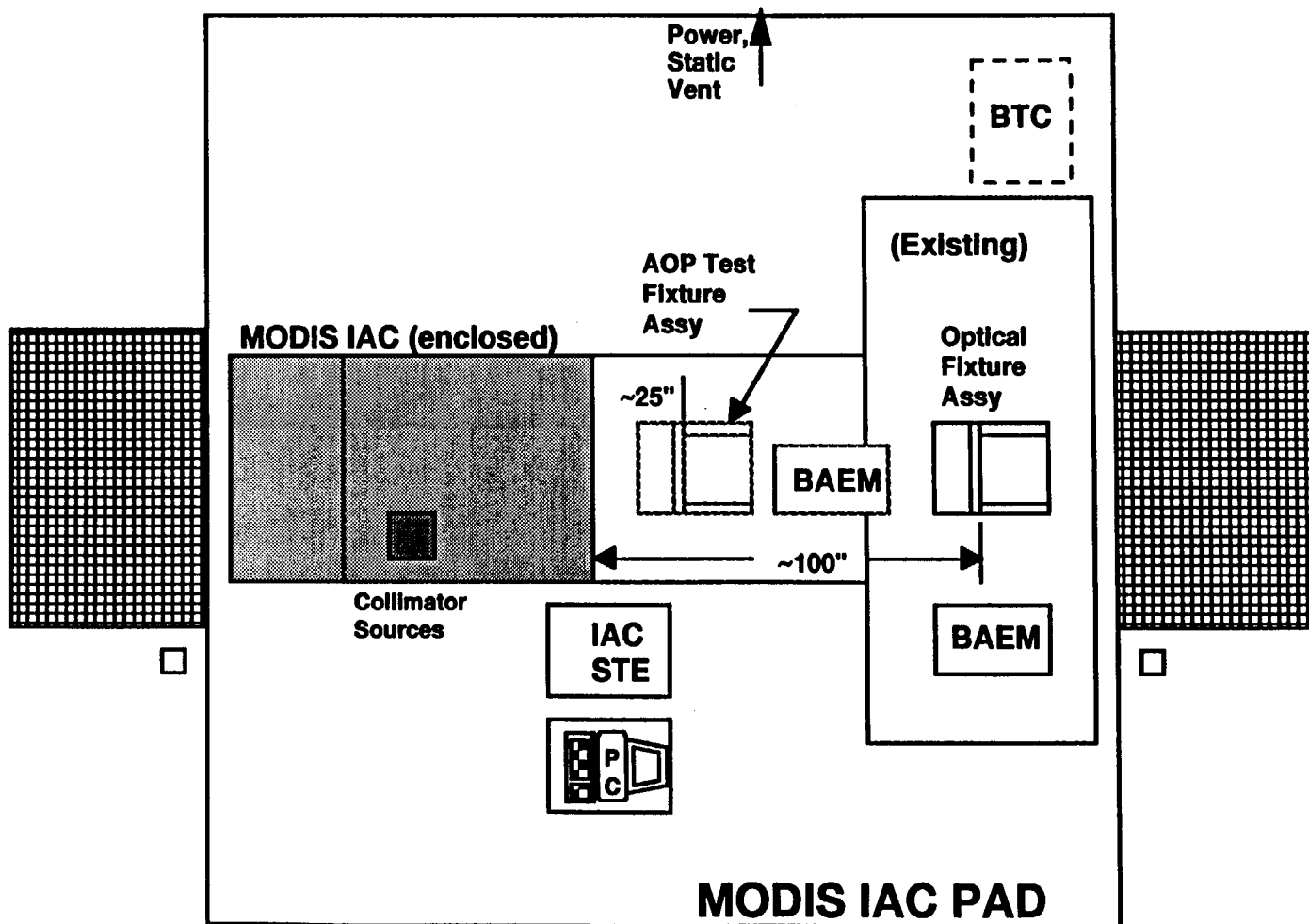




EXPANDED VIEW INTEGRATION AND ALIGNMENT LAYOUT



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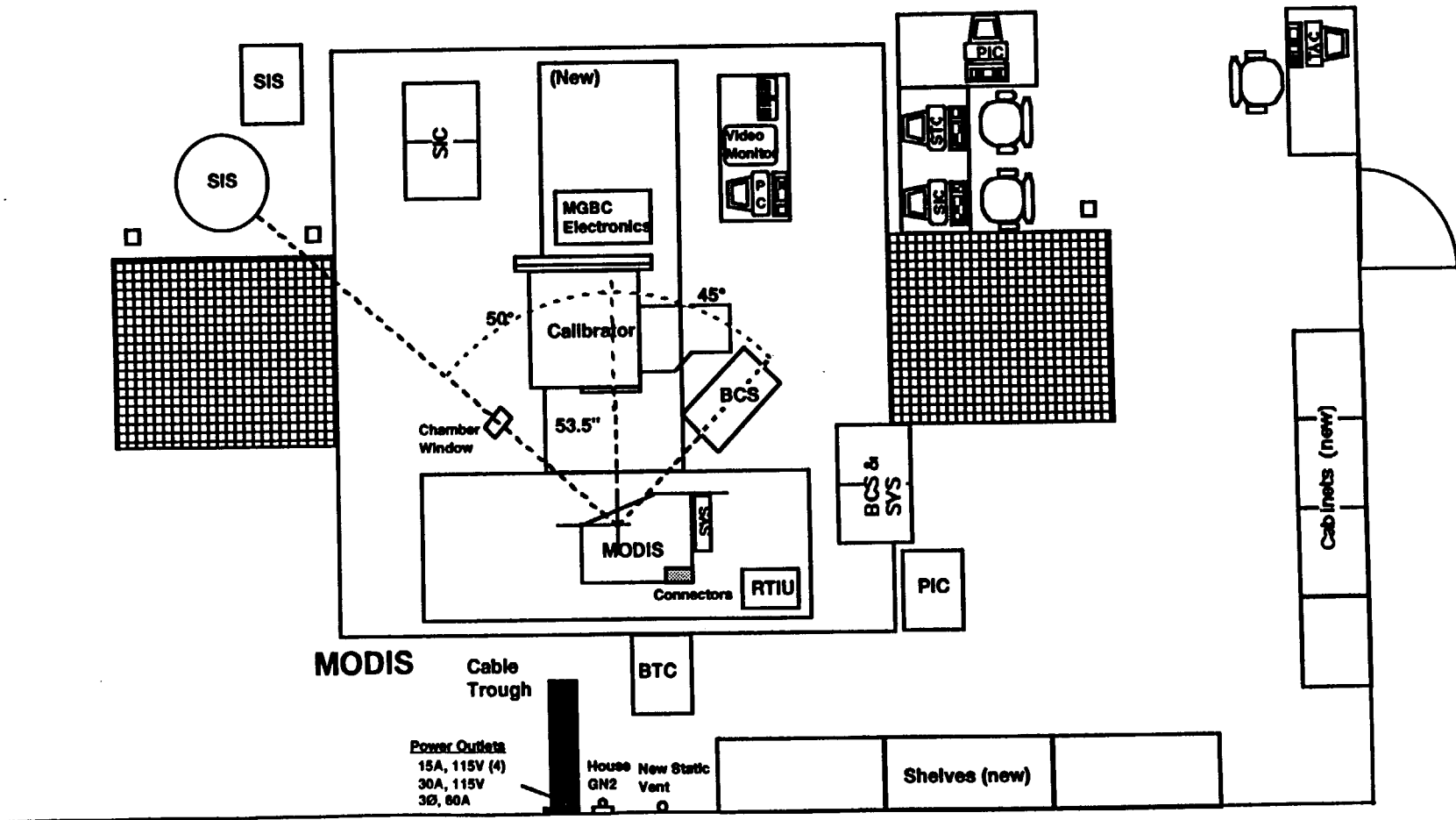




EXPANDED VIEW SYSTEM AMBIENT TESTING LAYOUT

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DEDICATED MODIS CALIBRATION FACILITY PROGRESS

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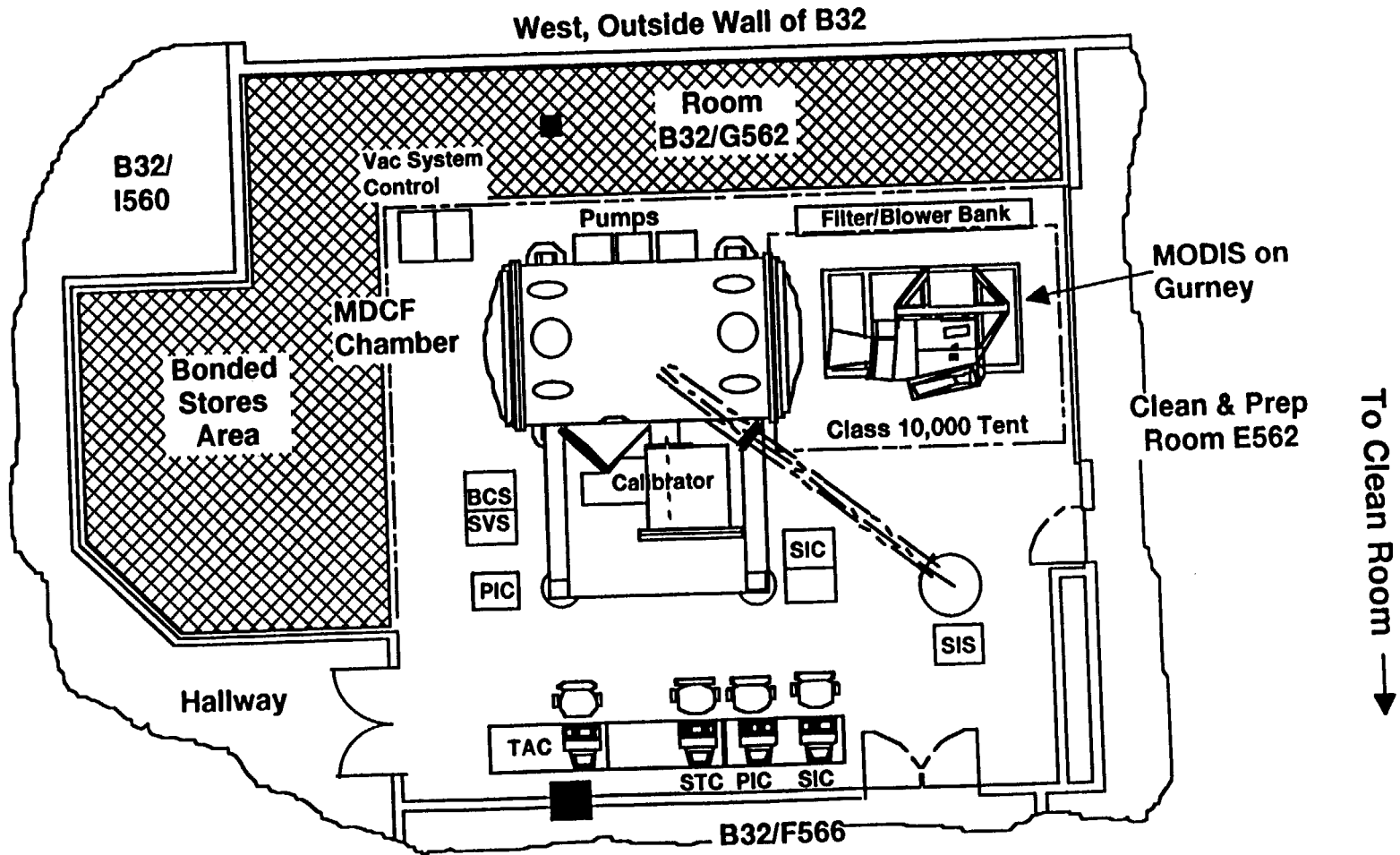
- **Preliminary design completed**
 - **Studies have focused on mechanical interface of Calibrator and MODIS**
 - **Rugged platform provides vibration stability**
 - **Alignment may be re-established between the MGBC and MODIS following pump down**
- **Instrumenting similar HAC chamber for vibration data**
- **Blackbody Calibration Source mounting details being defined**
- **SBS cold head cryopumps perturbations being analyzed**
- **Analysis of induced jitter at reticle image on MODIS focal plane underway**
- **Completion of development specification planned in October**

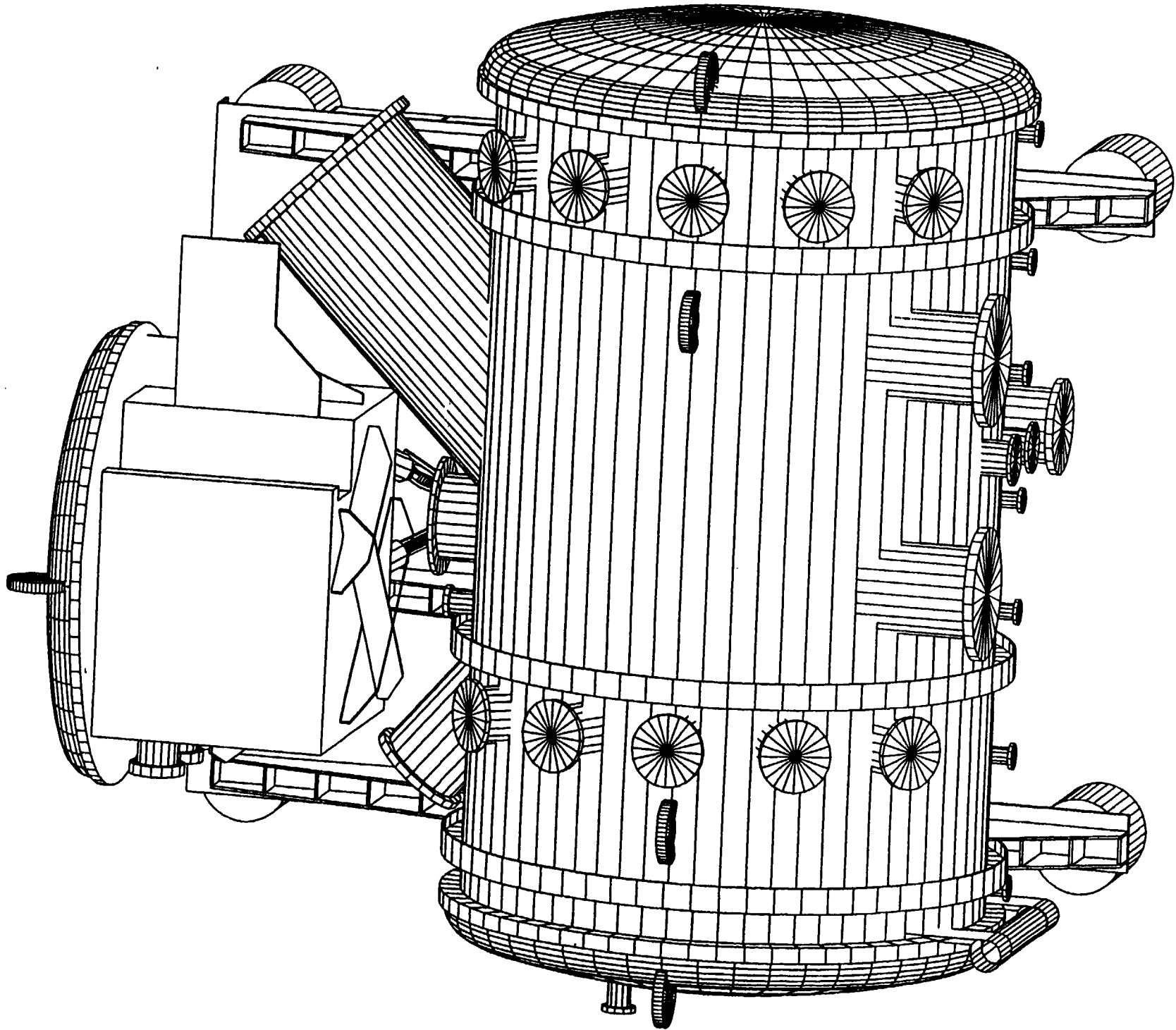


MODIS DEDICATED CALIBRATION FACILITY PROPOSED LAYOUT

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SYSTEM TEST ALGORITHMS (AGENDA FOR 9/8/93)

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- ALGORITHM MATRIX/STATUS
- DISCUSSION OF 5 ALGORITHMS
 - RADIOMETRIC PERFORMANCE/ACCURACY (PARTIALLY COMPLETE)
 - CHARGE SUBTRACTION/INITIAL GAINS, OFFSETS/LINEARITY
 - SNR
 - IFOV
 - MTF
 - BAND TO BAND REGISTRATION
- OOB CALCULATION

SPEC	SBRC 151759 PAR #	SBRC 151868/9 APPENDIX	% COMPLETE
OPTICAL PERFORMANCE	3.3		
IFOV	3.3.1	D	100
FOV	3.3.2	D	80
SPECTRAL BANDS	3.3.3		
WL, OOB, RIPPLE	3.3.3.2.4	C	10
SENSITIVITY	3.3.4	G	50
INSTRUMENT POLARIZATION INSENSITIVITY	3.3.5	O	10
SYSTEM PERFORMANCE	3.4		
DYNAMIC RANGE	3.4.1	F, G	50
MTF	3.4.2	M	100
MINIMUM QUANTIZING RESOLUTION	3.4.3	Elec Ver.	10
TRANSIENT RESPONSE	3.4.4	N	50
RADIOMETRIC PERFORMANCE	3.4.5		
ABSOLUTE RADIOMETRIC ACCURACY	3.4.5.2	K	50
RELATIVE RADIOMETRIC ACCURACY	3.4.5.3		
RMS DEVIATION	3.4.5.3.1	F, G	10
CHAN TO CHAN UNIFORMITY	3.4.5.3.2	F, G	10
CROSSTALK AND PATTERN NOISE	3.4.5.3.3	I, L	10
UNIFORMITY ACROSS IFOV	3.4.5.3.4	D	10
GEOMETRIC PERFORMANCE	3.4.6		
POINTING, ALIGNMENT, SPECTRAL BAND REGISTRATION	3.4.6.1-3	P, Q	75
RADIOMETRIC AMP, STABILITY AND REPEATABILITY	3.4.7	H	10
STRAY LIGHT	3.4.8		
BRIGHT, DARK, WARM TARGETS	3.4.8.2-4	E	75
IN-FLIGHT CALIBRATION	3.4.9		
IN-FLIGHT RADIOMETRIC CALIBRATION	3.4.9.1	S	10
IN-FLIGHT WAVELENGTH CALIBRATION	3.4.9.2	J	10
IN-FLIGHT REFLECTANCE CALIBRATION	3.4.9.3	R	10
IN-FLIGHT LUNAR CALIBRATION	3.4.9.4	T	10
IN-FLIGHT ELECTRONICS CALIBRATION	3.4.9.5	U	10
COMMAND, CONTROL, COMMUNICATION, AND TELEMETRY	3.5		
COMMAND AND CONTROL FUNCTIONS	3.5.1	B	20
INSTRUMENT DATA STREAM	3.5.2	A	90
INSTRUMENT HEALTH AND STATUS MONITORING	3.5.3	V	20

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ALGORITHM DEVELOPMENT HAS SHOWN EXCELLENT PROGRESS



9/93
93-0784-44



INITIAL APPROACH ALGORITHM FOR WAVELENGTH CALIBRATION DEVELOPED



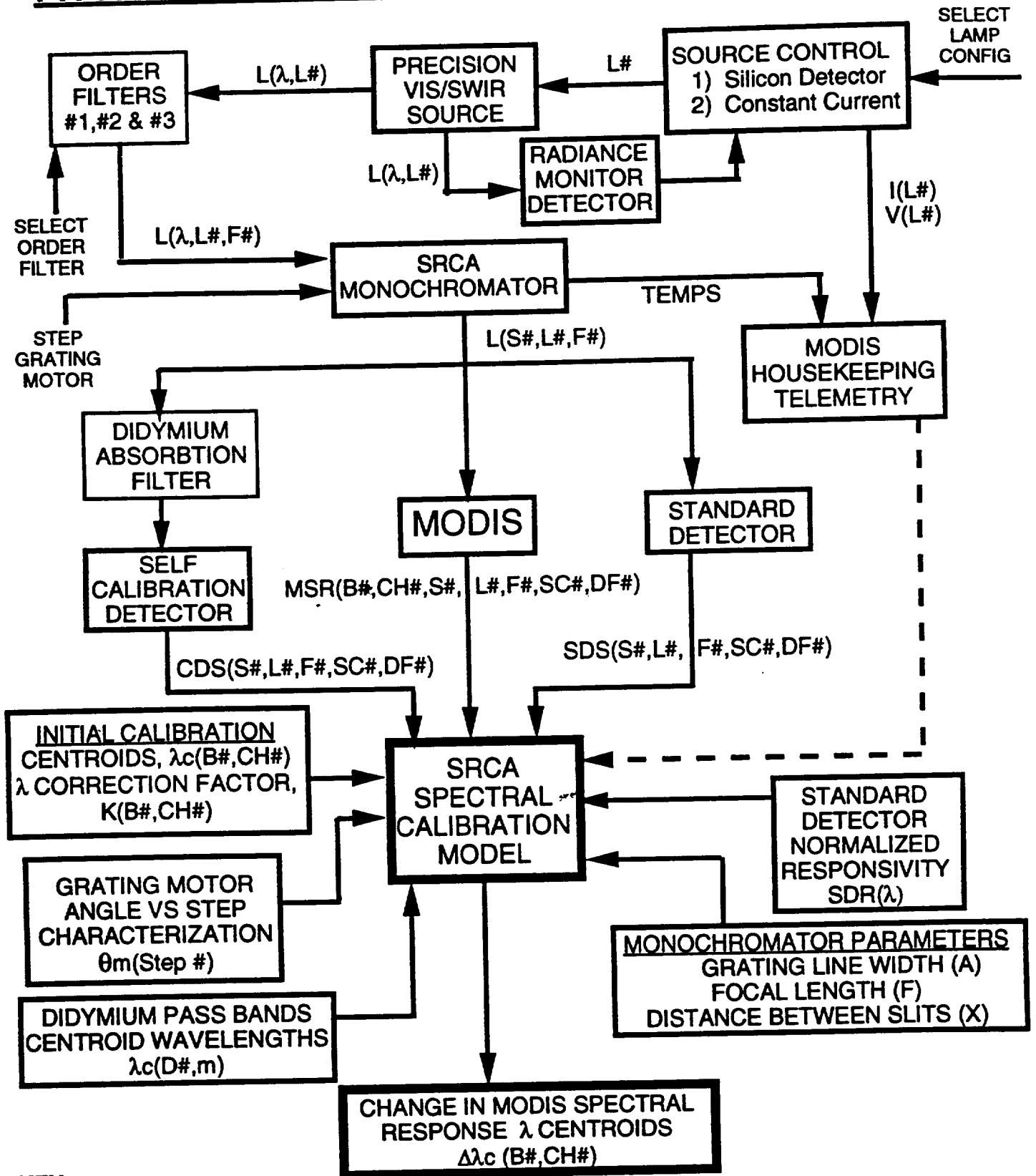
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- CHANGES IN NUMEROUS MONOCHROMATOR PARAMETERS WILL RESULT IN SHIFT IN SRCA SPECTRAL OUTPUT, $\Delta\lambda_{SRCA}$
- ALL CHANGES IN SRCA SPECTRAL PERFORMANCE ACCOUNTED FOR BY MEASURED CHANGE IN CENTROID GRATING ANGLES FOR DIDYMIUM BANDS, $\Delta\lambda_{SRCA} \propto \Delta\theta_{didym}$
- DIDYMIUM BANDS' CENTROIDS MEASURED IN SAME MANNER AS MODIS W/ SIMILAR ERRORS
- MEASURED SPECTRAL CHANGES IN MODIS BANDS ARE CORRECTED FOR CHANGES IN SRCA SPECTRAL OUTPUT. DIFFERENCES IN GRATING ANGLE & DIFFRACTION ORDER BETWEEN MODIS AND DIDYMIUM MEASUREMENT MUST BE TAKEN INTO ACCOUNT.

$$\Delta\lambda_{MODIS} = \Delta\lambda_{Measured} - \Delta\lambda_{SRCA}$$

- $\Delta\lambda_{MODIS} = 2A \cos(\beta) [\cos(\theta_{MODIS}) \Delta\theta_{MODIS} / M_{MODIS} - \cos(\theta_{didym}) \Delta\theta_{didym} / M_{didym} + \Delta\theta_{didym} \{ \sin(\theta_{didym}) (\theta_{MODIS} - \theta_{didym}) / M_{didym} + \cos(\theta_{didym}) (M_{MODIS} - M_{didym}) / M_{didym}^2 \}]$
(DEFINITIONS: A-Grating ruling spacing; β - Czerny Turner half included angle; M- Diffraction Order; θ - Centroid grating angle)
- CHANGES IN MONOCHROMATOR GEOMETRY AFFECTING ANGLE OF INCIDENCE & ANGLE OF DIFFRACTION ARE DETERMINED FROM SOLUTION OF FOUR SIMULTANEOUS EQNS OBTAINED FROM SEVERAL DIDYMIUM MEASUREMENTS:
 $\lambda(\theta_{didym}); \Delta\lambda / \Delta\theta_{didym}; \Delta(\Delta\lambda) / \Delta\theta_{didym}^2 ; \Delta\theta_{didym} / \Delta M_{didym}$
- TIME & GRATING ANGLE DEPENDENT UNCERTAINTIES ARE MINIMIZED BY SPACING DIDYMIUM CENTROID MEASUREMENTS THROUGHOUT GRATING'S ANGULAR RANGE & TIME INTERVAL (REPEATED EACH RADIANCE LEVEL) REQUIRED FOR MODIS SPECTRAL CALIBRATION

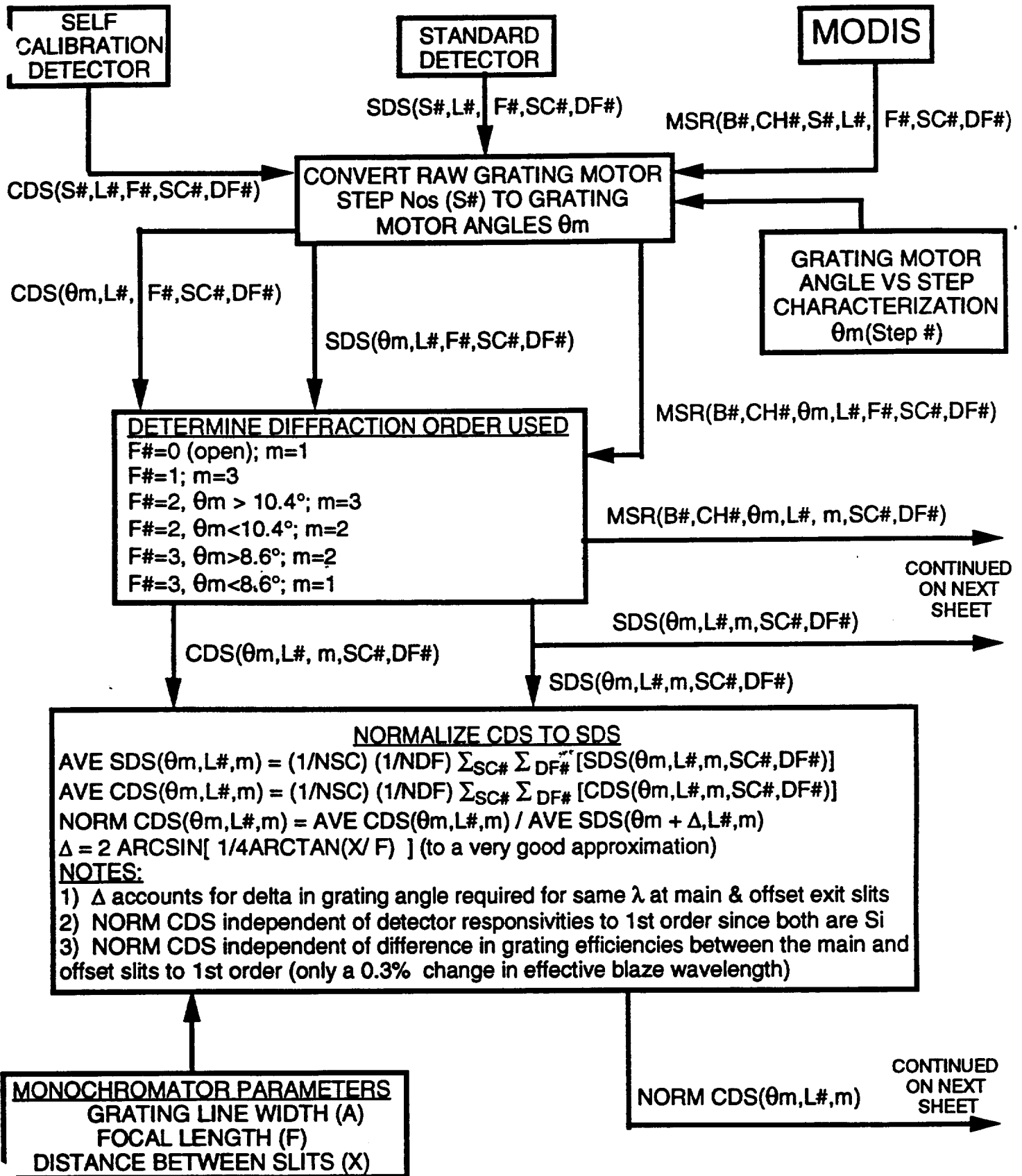
TYPICAL ON-ORBIT SPECTRAL CALIBRATION FLOW



KEY:

B# = MODIS Band No.	F# = Filter No.	SC# = Scan No
CH# = Detector Channel No.	m = Diffraction Order	V = Voltage
S# = Grating Motor Step No	L = Radiance	I = Current
DF# = Data Frame No	L# = Lamp Config No	
λc = Centroid Wavelength	CDS = Calibration Detector Signal	
SDS = Standard Detector Signal	MSR = MODIS Spectral Response (Digital)	

SPECTRAL CALIBRATION ALGORITHM FLOW



CALCULATE TOTAL AVERAGE MSR NORMALIZED TO SDS

$$\text{NORM MSR}(B\#,CH\#, \theta_m, L\#, m, SC\#, DF\#) = \frac{\text{MSR}(B\#,CH\#, \theta_m, L\#, m, SC\#, DF\#)}{\text{SDS}(\theta_m, L\#, m, SC\#, DF\#)}$$

$$\text{TOTAL AVE MSR}(B\#,CH\#, \theta_m, L\#, m,) = (1/NSC)(1/NDF) \sum_{SC\#} \sum_{DF\#} [\text{NORM MSR}(B\#,CH\#, \theta_m, L\#, m, SC\#, DF\#)]$$

SDS($\theta_m, L\#, m, SC\#, DF\#$)

TOTAL AVE MSR($B\#,CH\#, \theta_m, L\#, m$)

CONTINUED FROM PREVIOUS SHEET

CONTINUED ON NEXT SHEET

MSR($B\#,CH\#, \theta_m, L\#, F\#, SC\#, DF\#$)

β ($L\#$); OFFSET ($L\#$)

DETERMINE

1) GRATING MOTOR ANGULAR OFFSET, $\theta_{\text{offset}} (L\#)$

2) CZERNY TURNER HALF INCLUDED ANGLE, $\beta (L\#)$

BY SIMULTANEOUSLY SOLVING FOLLOWING EQNS

$$\text{Eqs 1-3: } \lambda_c(D\#,m) = (A/m) \{ \text{Sin}[\beta - \bar{\theta}_m(L\#,m,D\#) - \theta_{\text{offset}}(L\#)] - \text{Sin}[\beta + \bar{\theta}_m(L\#,m,D\#) + \theta_{\text{offset}}(L\#) + \delta] \}$$

$$\delta = \text{ARC TAN}(X/F)$$

$$\text{Eq 4: } \frac{\lambda_c(D2,m=2) - \lambda_c(D3,m=2)}{\bar{\theta}_m(L\#,m=2,D2) - \bar{\theta}_m(L\#,m=2,D3)} = \partial \lambda / \partial \theta_m |_{\theta_m=?}$$

$$\text{Eq 5: } \frac{(m=3) - (m=2)}{\bar{\theta}_m(L\#,m=3,D3) - \bar{\theta}_m(L\#,m=2,D3)} = \partial m / \partial \theta_m |_{\theta_m=?}$$

MONOCHROMATOR PARAMETERS
GRATING LINE WIDTH (A)
FOCAL LENGTH (F)
DISTANCE BETWEEN SLITS (X)

DIDYMIUM PASS BANDS
CENTROID WAVELENGTHS
 $\lambda_c(D\#,m)$

$\bar{\theta}_m(L\#,m,D\#)$

DETERMINE CENTROID GRATING MOTOR ANGLES $\bar{\theta}_m$ FOR DIDYMIUM PASS BANDS

$$\bar{\theta}_m(L\#,m,D\#) = \frac{\sum_{\theta_m} [\text{Norm CDS}(\theta_m, L\#, m) * (\theta_m)]}{\sum_{\theta_m} [\text{Norm CDS}(\theta_m, L\#, m)]}$$

CONTINUED FROM PREVIOUS SHEET

NORM CDS($\theta_m, L\#, m$)

DIDYMIUM PASS BANDS	DIFFRACTION ORDER	θ_m RANGE
D2	3	9.5° - 10.2°
D3	2	6.8° - 7.4°
D3	3	10.6° - 11.4°

